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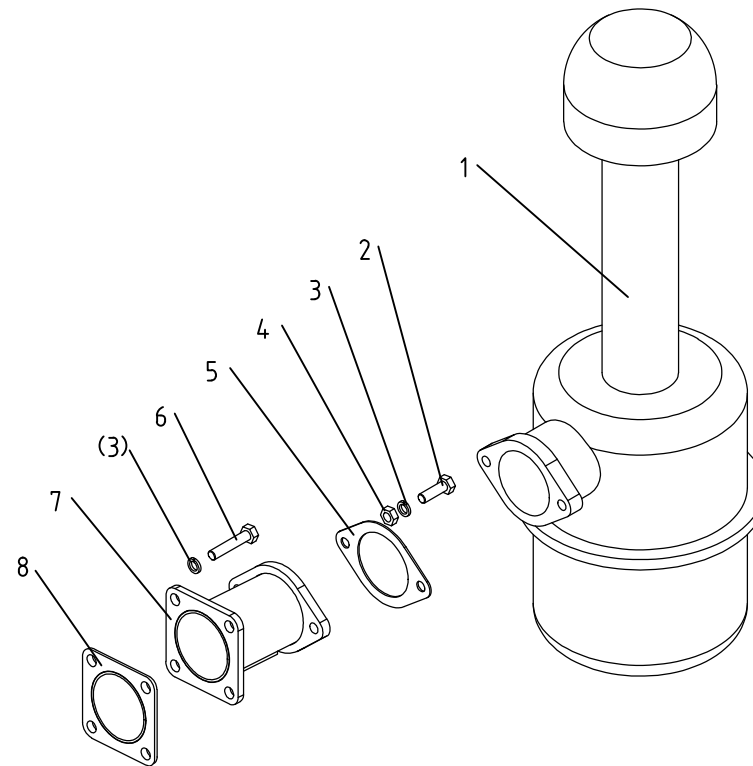
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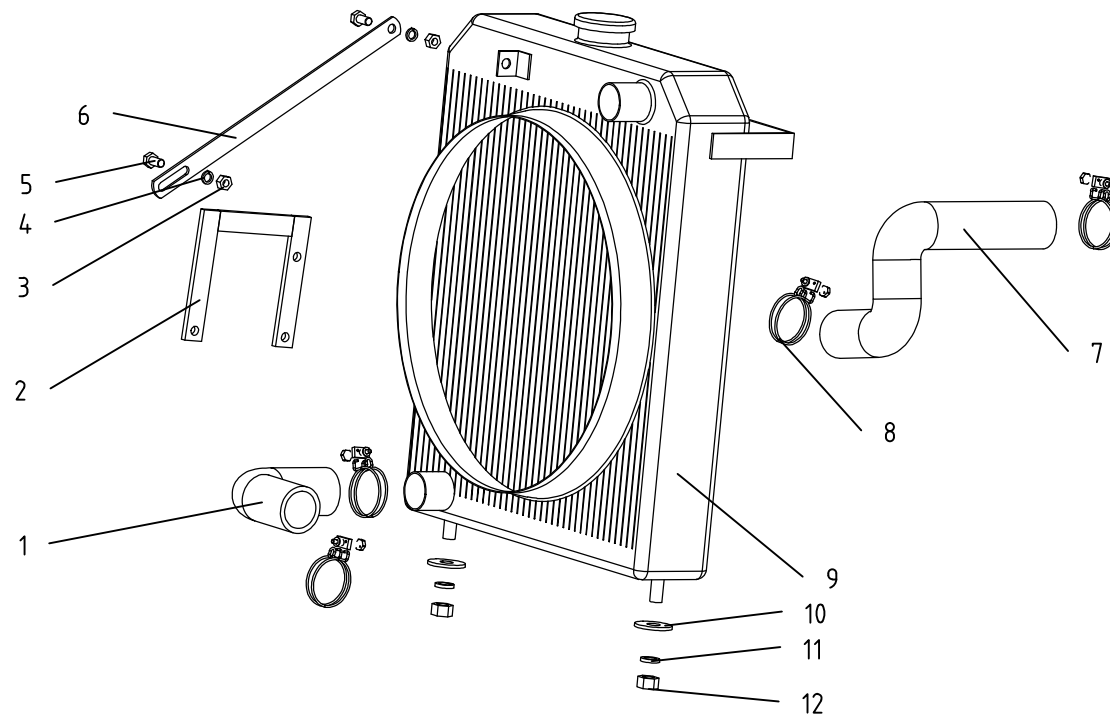
1 空滤器总成
Air Filter
404G2B.10.001



1 空滤器总成 Air Filter

Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
1	350.10.011A	空滤器	Air filter	1	
2	GB/T5783-2000-M8×30	螺栓 M8×30	Hex. head bolt M8×30	2	
3	GB/T93-1987-8	垫圈 8	Spring lock washer 8	6	
4	GB/T6170-2000-M8	螺母 M8	Hex. nut M8	2	
5	350.10.102	纸垫	Paper gasket	1	
6	GB/T5783-2000-M8×45	螺栓 M8×45	Hex. head bolt M8×45	4	
7	404G2B.10.011	进气接管焊合件	Extended intake pipe	1	
8	404G2B.10.105	纸垫	Paper gasket	1	

2 散热器总成
Radiator
404-11.13.001-1



2 散热器总成 Radiator

Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
1	404-11.13.107	下输水管	Lower water pipe hose	1	
2	404-11.13.011	水箱撑杆固定架	Supporting rod immobility	1	
3	GB/T6170-2000-M8	螺母M8	Hex. nut M8	2	
4	GB/T93-1987-8	垫圈8	Spring lock washer 8	2	
5	GB/T5783-2000-M8×16	螺栓M8×16	Hex. head bolt M8×16	2	
6	404-11.13.101	水箱支撑杆	Supporting rod, radiator	1	
7	404B.13.102	上输水管	Upper water hose	1	
8	JB/T8870-1999-2A(35-51)	喉箍2A(35-51)	Hose clamp 2A (35-51)	4	
9	404B.13A.013-1	散热器	Radiator	1	
10	504-15.13.102	橡胶垫	Rubber washer	2	
11	GB/T96-2002-12	垫圈12	Plain washer 12	2	
12	GB/T6170-2000-M12	螺母M12	Hex. nut M12	4	

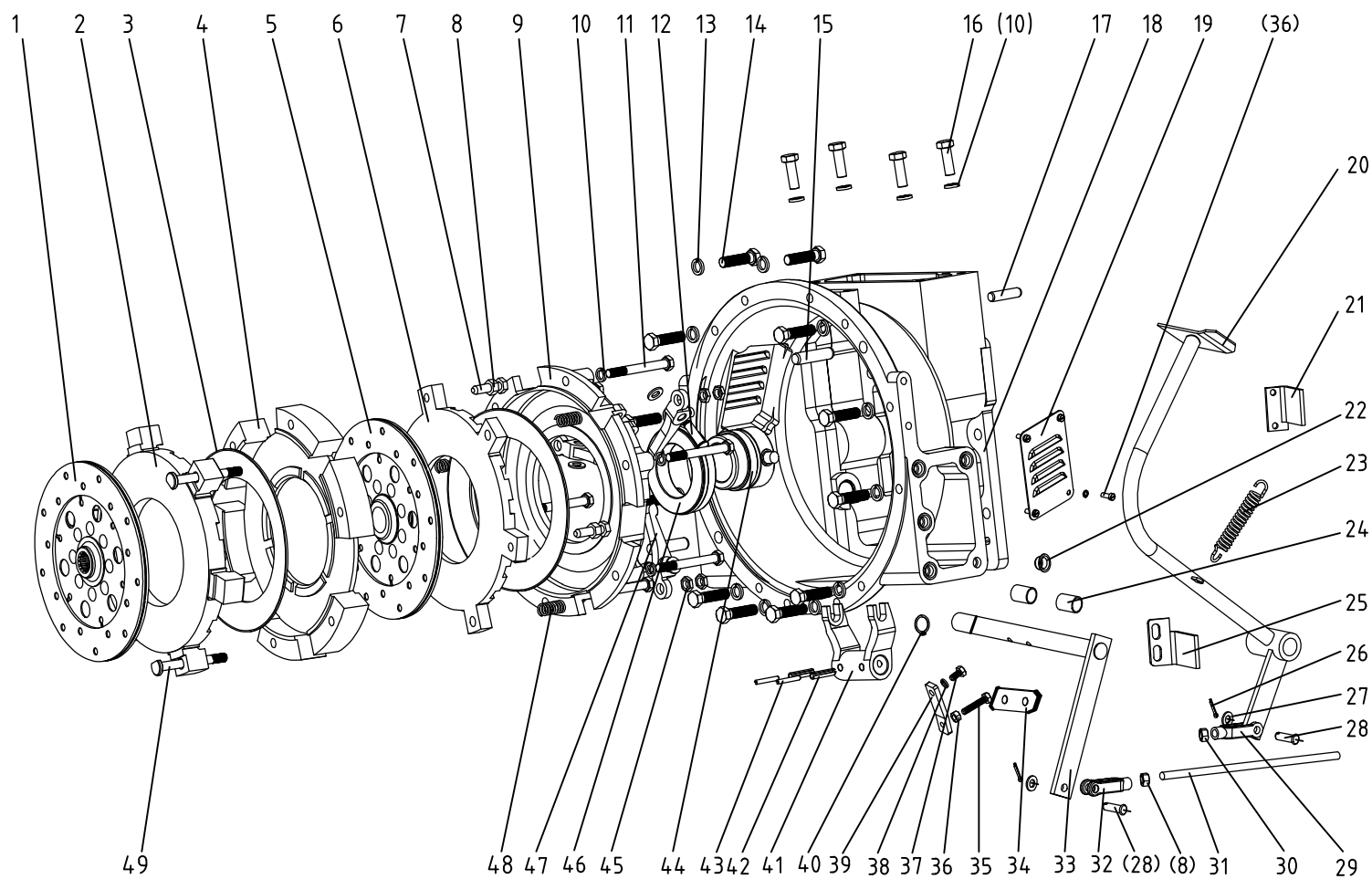
3 油门操纵总成 Throttle Control Mechanism

Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
1	GB/T97.1-2002-5	垫圈 5	Plain washer 5	1	
2	GB/T91-2000-1.6×12	销 1.6×12	Split pin 1.6×12	3	
3	404G2B.20.011	熄火拉杆焊合件	Stop control bar, engine	1	
4	GB/T6170-2000-M5	螺母 M5	Hex. nut M5	1	
5	GB4141.13-84	单挡拉手	Handle	1	
6	550.20.104-1	油门踏板	Foot throttle pedal	1	
7	GB/T879.4-2000-5×20	销 5×20	Parallel pin 5×20	1	
8	550.20.021-1	脚油门踏杆焊合件	Foot throttle lever	1	
9	GB/T5783-2000-8×25	螺栓 M8×25	Hex. head bolt M8×25	2	
10	GB/T97.1-2002-8	垫圈 8	Plain washer 8	2	
11	GB/T93-1987-8	垫圈 8	Spring lock washer 8	2	
12	GB/T6170-2000-M8	螺母 M8	Hex. nut M8	2	
13	550.20.120-1	橡胶帽	Rubber knot	2	
14	GB/T6172-2000-M8	螺母 M8	Hex. nut M8	2	
15	GB/T5781-2000-M8×40	螺栓 M8×40	Hex. head bolt M8×40	2	
16	550.20.121-1	油门支架	Throttle bracket	1	
17	550.20.122-1	扭簧	Twist spring	1	
18	550.20.123-1	手油门摇臂	Rocker, Hand throttle	1	
19	GB/T879.1-2000-4×22	销 4×22	Parallel pin 4×22	1	
20	GB/T879.1-2000-6×22	销 6×22	Parallel pin 6×22	1	
21	550.20.015-1	摇臂焊合件	Rocker	1	
22	GB/T97.1-2002-6	垫圈 6	Plain washer 6	3	
23	GB/T882-1986-B6×20	销轴 B6×20	Clevis pin with head B6×20	2	
24	504G3.20.015	脚油门拉线组合件	Foot throttle wire	1	
25	550.20.014-2	手油门总成	Hand throttle	1	

4 离合器总成

Clutch

404G2-6C.21.001



4. 离合器总成 Clutch

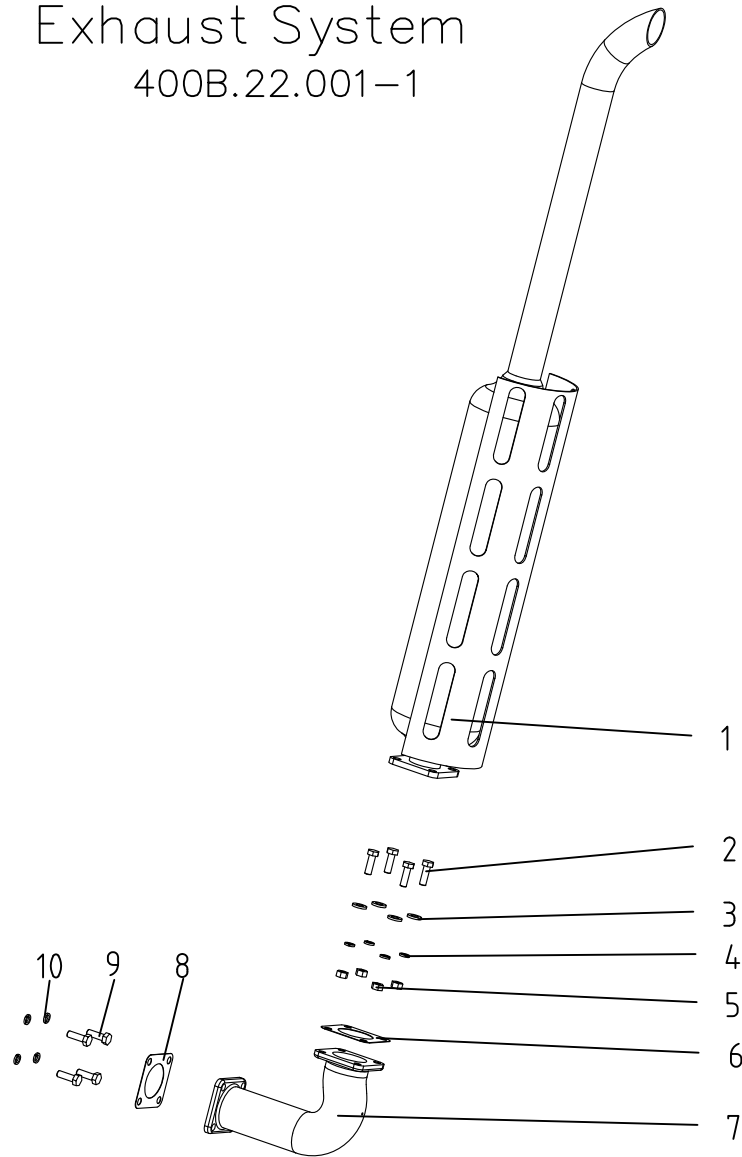
Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
1	300.21C.013	主离合器从动盘总成	Driven plate ,main clutch	1	
2	300.21C.103-1	主离合器压盘	Pressure plate ,main clutch	1	
3	304G2-6.21.101	碟形弹簧	Disc spring	2	
4	300.21C.104	离合器固定压盘	Fixed pressure plate, clutch	1	
5	300.21C.012	PT0离合器从动盘总成	Driven plate PTO clutch	1	
6	300.21C.106-1	PT0离合器压盘	Pressure plate PTO clutch	1	
7	300.21C.113-1	调整螺栓	Adjusting bolt	3	
8	GB/T6171-2000-M10×1	螺母 M10×1	Fine thread hex. nut M10×1	4	
9	300.21C.107-1	离合器盖	Clutch cover	1	
10	GB/T93-1987-10	垫圈 10	Spring lock washer 10	10	
11	GB/T5782-2000-M10×90	螺栓 M10×90	Hex. head bolt M10×90	6	
12	300.21.158	销轴	Clevis pin with head	3	
13	GB/T93-1987-12	垫圈 12	Spring lock washer 12	12	
14	GB/T5783-2000-M12×45	螺栓 M12×45	Hex. head bolt M12×45	12	
15	300.37.154	圆柱销	Parall pin	2	
16	GB/T5783-2000-M10×30	螺栓 M10×30	Hex. head bolt M10×30	4	
17	GB/T119.1-2000-B10×22	销 B10×22	Parallel pin B10×22	2	
18	404G2-6F.21.101	离合器壳体	Clutch case	1	
19	300.37.131-1	盖板	Cover	1	
20	404G2-6C.21.011-1	离合器踏杆焊合件	Clutch pedal	1	
21	404G2-6C.21.115	上限位	Upper positioning plate	1	
22	300.37.180	螺孔封套	Protecting plug,thread hole	1	
23	504G3.43.103-1	回位弹簧	Return spring	1	
24	404G2-6F.21.153	离合器分离轴衬套	Release shaft bush	2	
25	404G2-6C.21.114	下限位	Lower positioning plate	1	

4. 离合器总成 Clutch

续表

Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
26	GB/T91-2000-3.2×25	销 3.2×25	Split pin 3.2×25	2	
27	GB/T97.1-2002-10	垫圈 10	Plain washer 10	5	
28	GB/T882-2000-B10×22	销 B10×22	Parallel pin B10×22	2	
29	254G2.21.106	连接叉	Rod clevis	1	
30	GB/T6171-2000-M10×1-L	螺母 M10×1-左	Fine thread hex. nut M10×1-L	1	
31	404G2-6C.21.103	离合器拉杆	Release pull-rod	1	
32	300.21A.148	拉杆叉头	Rod clevis	1	
33	404G2-6C.21.012	分离轴焊合件	Release shaft, clutch	1	
34	404G2-6F.21.108	安全开关支架	Safety switch support	1	
35	300.21C.133	调整螺栓	Adjusting bolt	1	
36	GB/T6170-2000-M6	螺母 M6	Hex. nut M6	1	
37	GB/T5783-2000-M6×12	螺栓 M6×12	Hex. head bolt M6×12	5	
38	GB/T93-1987-6	垫圈 6	Spring lock washer 6	5	
39	300.21C.131	安全开关顶板	Board for safety switch	1	
40	GB/T894.1-1986-24	挡圈24	Circlip for shaft 24	1	
41	404G2-6F.21.102	离合器拨叉	Release fork	1	
42	GB/T879.1-2000-8×35	销 8×35	Slotted spring pin 8×35	2	
43	GB/T879.1-2000-5×35	销 5×35	Slotted spring pin 5×35	2	
44	404G2-6F.21.103	分离轴承座	Release bearing seat	1	
45	GB/T6173-2000-M10×1	螺母 M10×1	Fine thread hex. nut M10×1	6	
46	65TNK20	分离轴承	Release bearing	1	
47	404G2-6F.21.116	主分离杠杆	Main release lever	3	
48	300.21C.115	回位弹簧	Return spring	3	
49	300.21C.114-1	调整螺栓	Adjusting bolt	3	

5 排气管总成
Exhaust System
400B.22.001-1



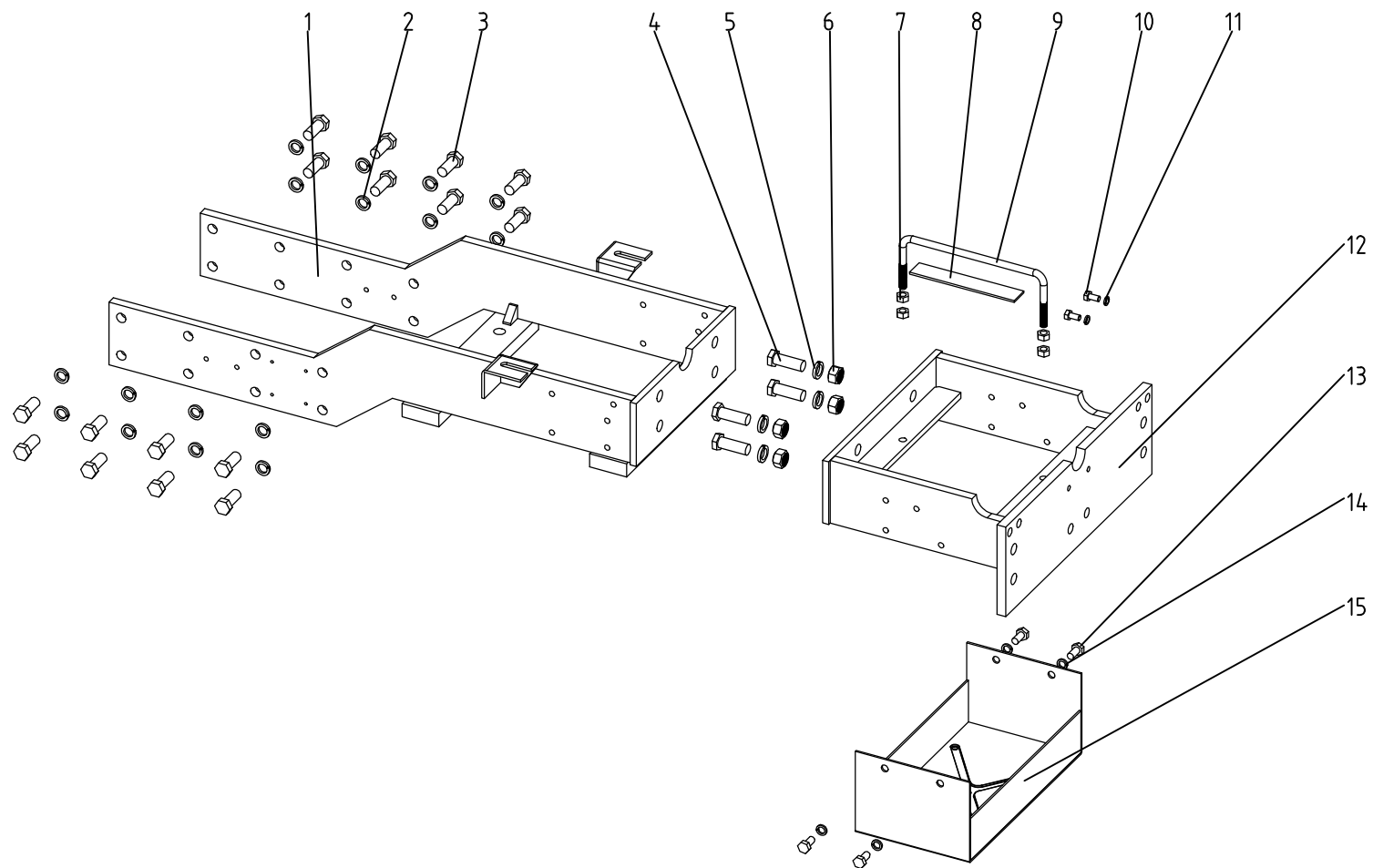
5 排气管总成 Exhaust System

Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
1	400B.22.011	排气管组合件	Exhaust pipe	1	Optional
2	GB/T5783-2000-M10×30	螺栓 M10×30	Hex. head bolt M10×30	4	
3	GB/T97.1-2002-10	垫圈 10	Plain washer 10	4	
4	GB/T93-1987-10	垫圈 10	Spring lock washer 10	4	
5	GB/T6170-2000-M10	螺母 M10	Hex. Nut M10	4	
6	450.22.101	排气管纸垫	Paper gasket	1	
7	400B.22.102	排气支管	Exhaust bent pipe	1	
	400B.22.102A	排气支管	Exhaust bent pipe	1	
8	300.22.101	排气管纸垫	Paper gasket	1	
9	GB/T5783-2000-M8×25	螺栓 M8×25	Hex. head bolt M8×25	4	
10	GB/T93-1987-8	垫圈 8	Spring lock washer 8	4	

6 机架总成

Frame

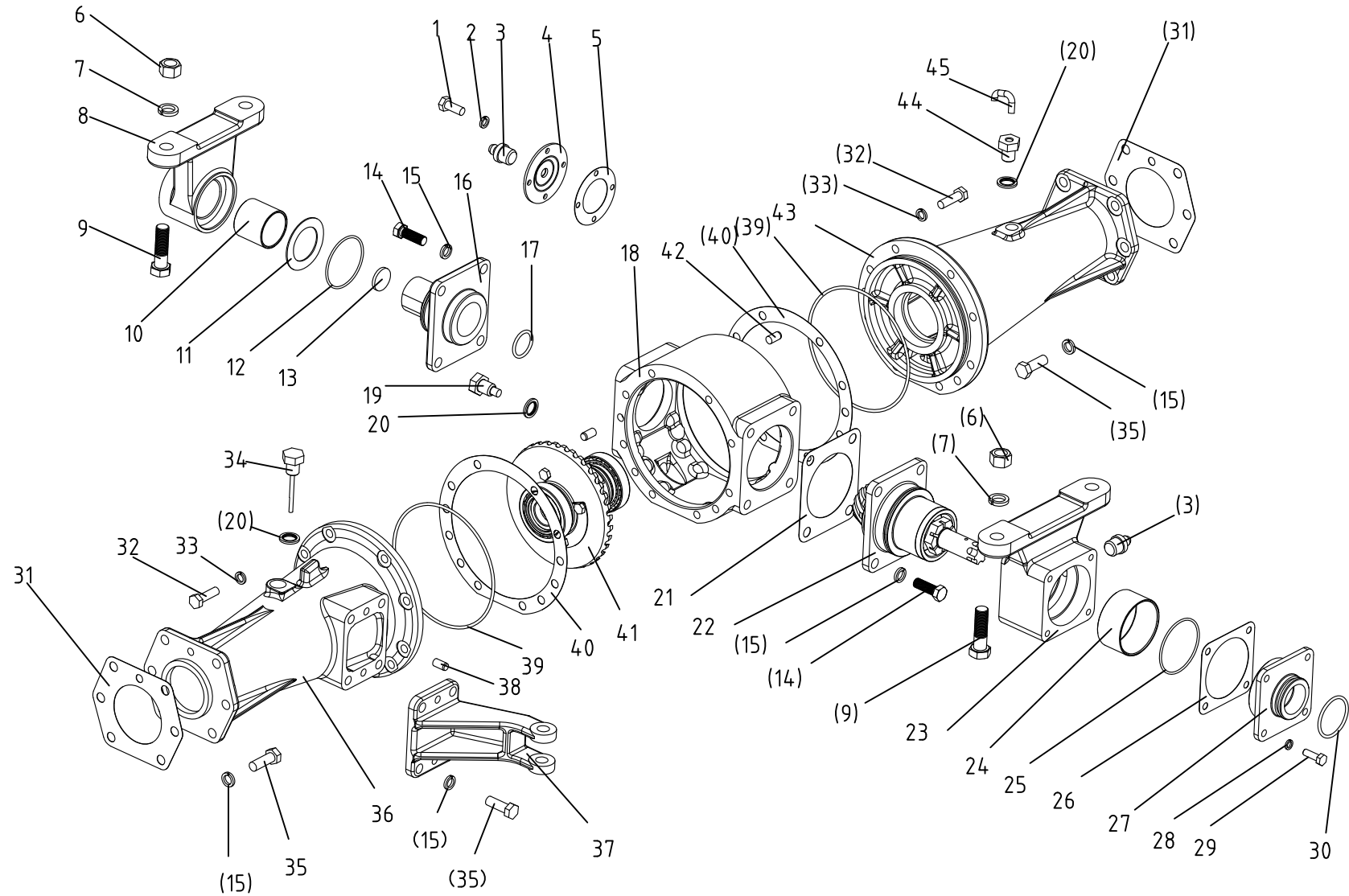
404G2-6E.30.001



6 机架总成 Frame

Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
1	404G2-6E.30.011	机架焊合件	Frame	1	
2	GB/T93-1987-14	垫圈 14	Spring Lock washer14	16	
3	GB/T5783-2000-M14×35	螺栓 M14×35	Hex.head bolt M14×35	16	
4	GB/T5783-2000-M16×45	螺栓 M16×45	Hex.head bolt M16×45	4	
5	GB/T93-1987-16	垫圈 16	Spring Lock washer16	4	
6	GB/T6170-2000-M16	螺母 M16	Hex .nut M16	4	
7	GB/T6170-2000-M10	螺母 M10	Hex .nut M10	4	
8	300.47.143	电瓶胶垫	rubber gasket	3	
9	304G2-6.30.110	U型螺栓	U model of bolt	1	
10	GB/T5783-2000-M8×16	螺栓 M8×16	Hex.head bolt M8×16	2	
11	GB/T93-1987-8	垫圈 8	Spring Lock washer8	2	
12	304G2-6.30.013	电瓶架焊合件	Battery bracket	1	
13	GB/T5783-2000-M10×20	螺栓 M10×20	Hex.head bolt M10×20	4	
14	GB/T93-1987-10	垫圈 10	Spring Lock washer10	4	
15	304G2-6.30.012-1	配重架焊合件	Assistant weight support	1	

7.1 前驱动桥总成(中)
Front Drive Axle(Middle)
304.31.001-5



7.1 前驱动桥总成(中) Front Wheel Drive Axle (Middle)

Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
1	GB/T5783-2000-M6×12	螺栓 M6×12	Hex. head bolt M6×12	4	
2	GB/T93-1987-6	垫圈 6	Spring lock washer 6	4	
3	JB/T7940.1-1995-M10×1	油杯 M10×1	Grease cup M10×1	2	
4	304.31.019	前支座端盖组合件	End cover of front pedestal	1	
5	304.31.122	端盖垫片	End cover gasket	1	
6	GB/T6170-2000-M16	螺母 M16	Hex. nut M16	4	
7	GB/T93-1987-16	垫圈 16	Spring lock washer 16	4	
8	304.31.220-2	前支座	Front pedestal	1	
9	GB/T27-1988-M16×65	螺栓 M16×65	Hex. head bolt M16×65	4	
10	304.31.219-1	前支座衬套	Front pedestal bush	1	
11	304.31.123-1	前摆轴垫片	Shims for front swing axle	one set	One pcs for each size
12	GB/T3452.1-1992-65×2.65	O形圈 65×2.65	O-ring seal 65×2.65	1	
13	ZB T32003-88-24	碗形塞片 24	Casing cap 24	1	
14	GB/T5786-2000-M12×1.5×35	螺栓 M12×1.5×35	Hex. head bolt M12×1.5×35	8	
15	GB/T93-1987-12	垫圈 12	Spring lock washer 12	24	
16	304.31.124-2	前摆轴	Front swing axle	1	
17	GB/T3452.1-1992-69×3.55	O形圈 69×3.55	O-ring seal 69×3.55	1	
18	304.31.116-2	主传动壳体	Main drive case	1	
19	200.38.024	放油螺塞总成	Oil drain plug	1	
20	JB-FT-CU-16	组合铜垫圈16	Copper washer 16	3	
21	304.31.125-1	轴承座垫片	Shims for bearing seat	one set	Two pcs for each size
22	304.31.022-1	主动锥齿轮总成	Bevel drive pinion assembly	1	
23	304.31.222-3	后支座	Rear pedestal	1	
24	304.31.221-1	后支座衬套	Rear pedestal bush	1	
25	GB/T3452.1-1992- 69×2.65	O形圈 69×2.65	O-ring seal 69×2.65	1	

7.1 前驱动桥总成(中) Front Wheel Drive Axle (Middle)

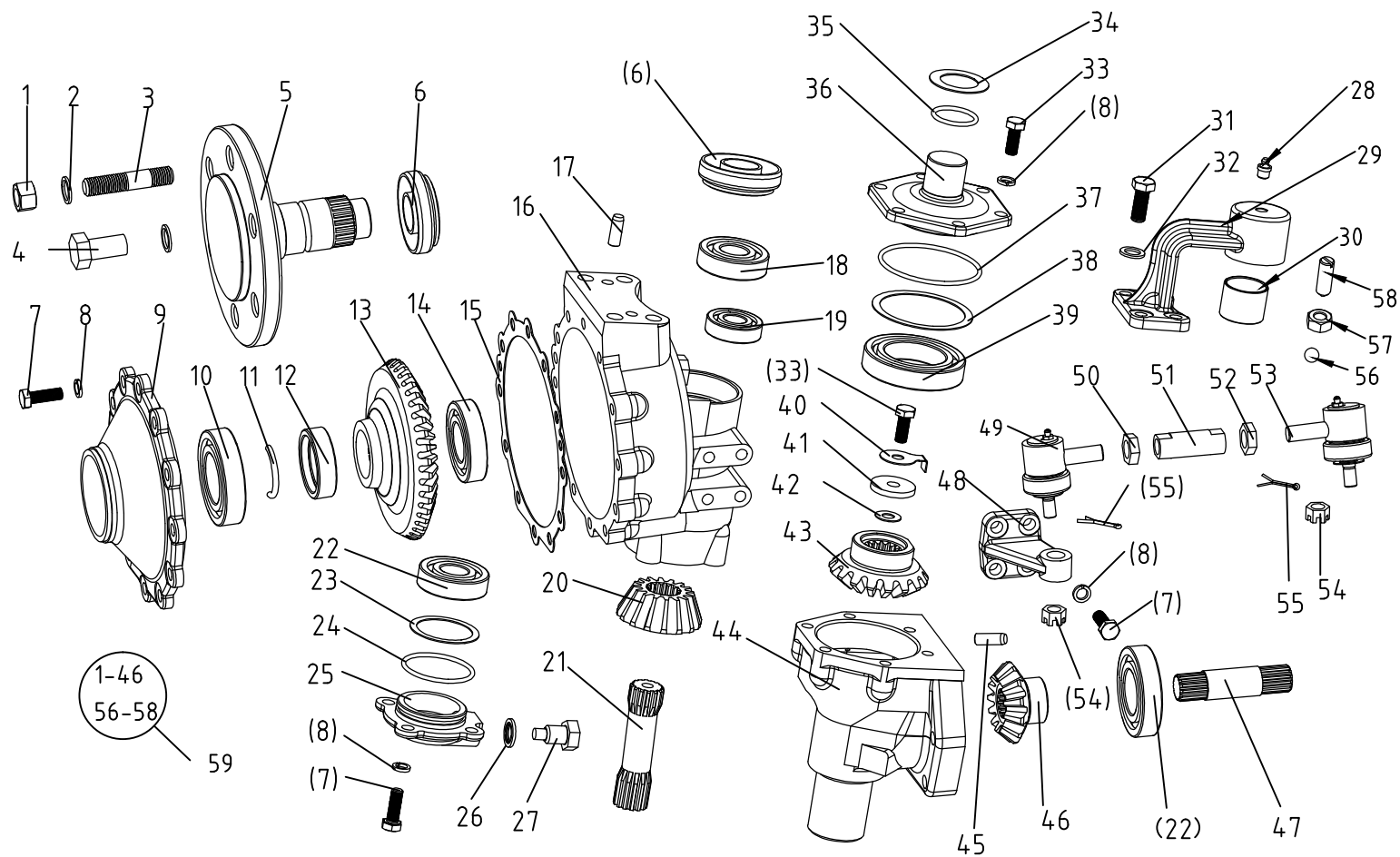
续表

Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
26	304.31.126-1	后支座盖垫片	Gasket for end cover	1	
27	304.31.127-2	后支座盖	End cover of rear pedestal	1	
28	GB/T93-1987-8	垫圈 8	Spring lock washer 8	4	
29	GB/T5783-2000-M8×25	螺栓 M8×25	Hex. Head bolt M8×25	4	
30	GB/T3452.1-1992-48.7×3.55	O形圈 48.7×3.55	O-ring seal 48.7×3.55	1	
31	304.31.128-1	立轴套管垫片	Gasket for Upright shaft housing	2	
32	GB/T5783-2000-M10×35	螺栓 M10×35	Hex. head bolt M10×35	20	
33	GB/T93-1987-10	垫圈 10	Spring lock washer 10	20	
34	304.31.013-1	量油尺合件	Oil dipstick	1	
35	GB/T5783-2000-M12×35	螺栓 M12×35	Hex. head bolt M12×35	16	
36	304.31.233-1	左半轴套管	Left half shaft housing	1	
37	304.31.234	转向油缸座	Power steering cylinder bracket	1	
38	GB/T119.1-2000-A10×16	销 A10×16	Straight pin A10×16	2	
39	GB/T3452.1-1992-160×3.55	O形圈 160×3.55	O-ring seal 160×3.55	2	
40	304.31.117-1	主传动壳体垫片	Shims for main drive case	two set	Two pcs for each size
41	304.31.014A	差速器总成	Differential assembly	1	
42	GB/T119.1-2000-A10×20	销 A10×20	Straight pin A10×20	2	
43	304.31.115-1	右半轴套管	Right half shaft housing	1	
44	304.31.118-1	通气螺塞	Vent plug	1	
45	304.31.119-1	通气管	Vent pipe	1	
	304.31.119A	通气管	Vent pipe	1	for paddy field

7.2 前驱动桥总成(左边减速)

Front Drive Axle(Left Side—Slowdown)

304.31.001-5



7.2 前驱动桥总成（左边减速）Front Drive Axle（Left Side-Slowdown）

Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
1	GB/T6176-2000-M18×1.5	螺母 M18×1.5	Hex. nut M18×1.5	2	M18×1.5×52-20 level 8.8
2	GB/T93-1987-18	垫圈 18	Spring lock washer 18	6	
3	304.31.179	螺柱	Double screw bolt	2	
4	GB/T5786-2000-M18×1.5×35	螺栓 M18×1.5×35	hex. head bolt M18×1.5×35	4	
5	304.31.101-3	驱动轴	Drive shaft	1	
6	404-9.31.111	防泥水油封 MC50×72×15	Oil-seal MC50×72×15	2	
7	GB/T5783-2000-M10×30	螺栓 M10×30	Hex. head bolt M10×30	16	
8	GB/T93-1987-10	垫圈 10	Spring lock washer 10	26	
9	304.31.104-3	驱动轴盖	Drive shaft cover	1	
10	GB/T276-1994-6209	滚动轴承 6209	Ball bearing 6209	1	
11	304.31.102-2	驱动轴固定圈	Fixing ring of drive shaft	2	
12	304.31.103-2	驱动轴垫圈	Drive shaft sleeve	1	
13	304.31.132-3	末减速被动齿轮	Driven bevel gear of final drive	1	
14	GB/T276-1994	滚动轴承 6207	Ball bearing 6207	1	
15	304.31.105-1	驱动轴盖垫片	Gasket for drive shaft cover	1	
16	304.31.228-5	左边减速壳体	Left final drive housing	1	
17	GB/T119.2-2000-A10×24	销 A10×24	Straight pin A10×24	2	
18	GB/T276-1994-61910	滚动轴承 61910	Ball bearing 61910	1	
19	GB/T297-1994-32909	滚动轴承 32909	Tapered roller bearing 32909	1	
20	304.31.131-3	末减速主动齿轮	Driving bevel gear of final drive	1	
21	304.31.107-4	立轴	Upright shaft	1	
22	GB/T276-1994	滚动轴承 6208	Ball bearing 6208	2	
23	850-2.39.112/113/114	调整垫片	Adjusting shims	Needed	
24	GB/T3452.1-1992-75×2.65	O形圈 75×2.65	O-ring seal 75×2.65	1	
25	304.31.137-3	下轴承盖	Lower bearing cover	1	

7.2 前驱动桥总成（左边减速）Front Drive Axle（Left Side-Slowdown）

续表

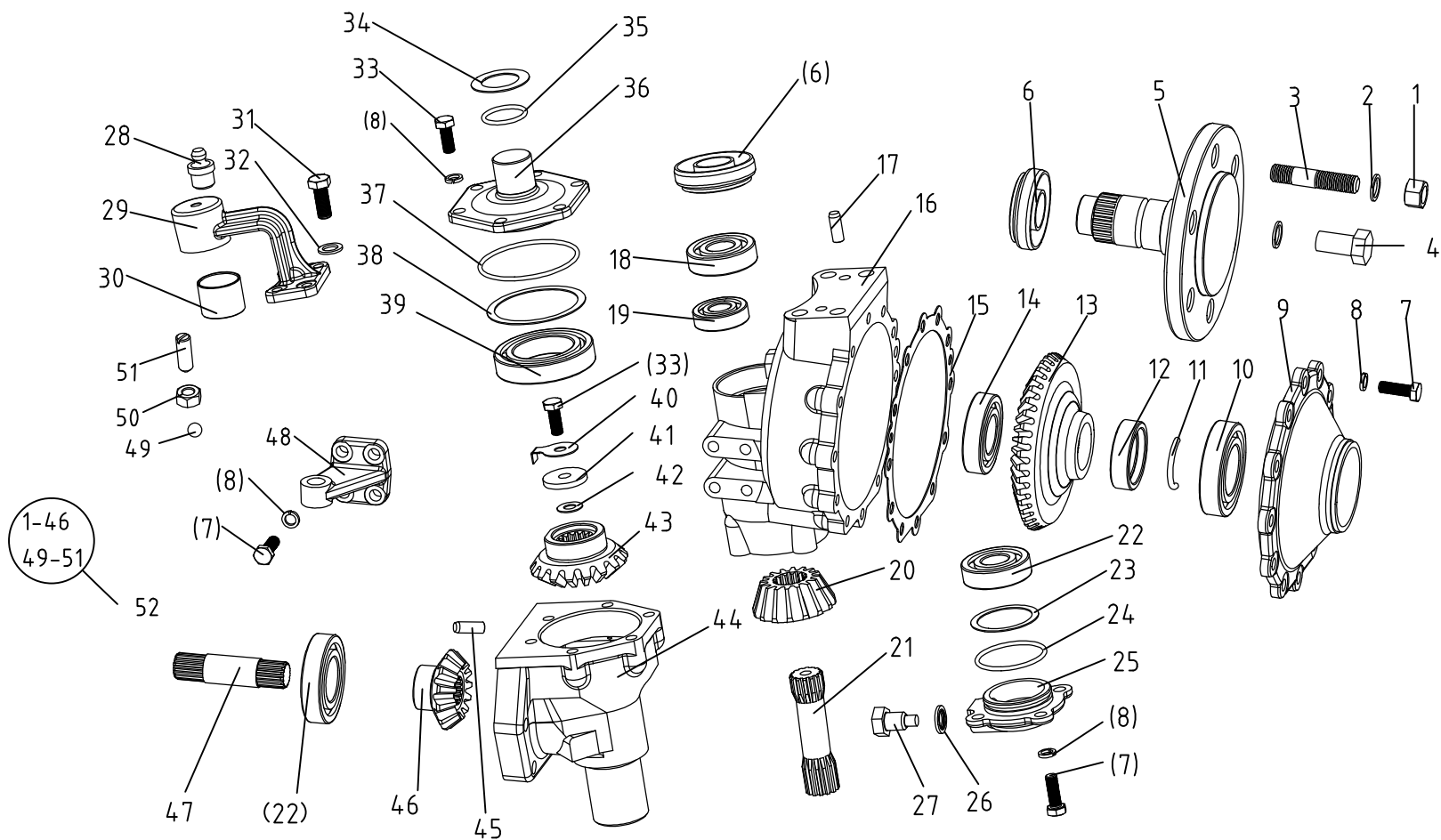
Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
26	JB-FT-CU-16	组合铜垫圈 16	Combined seal washer 16	1	
27	200.38.024	放油螺塞总成	Oil drain plug	1	
28	JB/T7940.1-1995-M8×1	油杯 M8×1	Grease cup M8×1	1	
29	304.31.201-4	左转向臂	Left steering arm	1	
30	304.31.202-1	联接转向臂衬套	Steering arm bushing	1	
31	GB/T5783-2000-M12×40	螺栓 M12×40	Hex. head bolt M12×40	4	
32	GB/T93-1987-12	垫圈 12	Spring lock washer 12	4	
33	GB/T5783-2000-M10×25	螺栓 M10×25	Hex. head bolt M10×25	11	
34	304.31.249/250/251/252	转向臂调整垫片	Steering arm adjusting shim	Needed	
35	GB/T3452.1-1992-34.5×2.65	O形圈 34.5×2.65	O-ring seal 34.5×2.65	1	
36	304.31.111-4	上轴承盖	Upper bearing cover	1	
37	GB/T3452.1-1992-85×2.65	O形圈 85×2.65	O-ring seal 85×2.65	1	
38	304.31.133	中间传动调整垫片	Adjusting shims for the first drive	One set	Two pcs for each size
39	GB/T276-1994-6011	滚动轴承 6011	Ball bearing 6011	1	
40	304.31.138	锁紧垫片	Lock washer	1	
41	304.31.110-1	立轴挡圈	Blocking ring of upright shaft	1	
42	304.31.112-2	调整垫片	Adjusting shims	One set	Two pcs for each size
43	304.31.113-1	中间传动被动齿轮	Driven bevel gear of the first drive	1	
44	304.31.108-4	立轴套管	Upright shaft housing	1	
45	GB/T119.2-2000-A10×20	销 A10×20	Straight pin A10×20	1	
46	304.31.129-1	中间传动主动齿轮	Driving bevel gear of the first drive	1	
47	304.31.114-2	半轴	Half shaft	1	
48	404B.31.110	左梯形臂	Left steering trapezoid arm	1	
49	450.31.024-1	拉杆接头总成(左)	Linkage ball joint (Left)	1	

7.2 前驱动桥总成（左边减速）Front Drive Axle (Left Side-Slowdown)

续表

Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
50	GB/T6173-2000-M18×1.5-L	螺母 M18×1.5-左	Hex.thin nut M18×1.5-Left	1	
51	404B.31.105	横拉杆	Steering tie rod	1	
52	GB/T6173-2000-M18×1.5	螺母 M18×1.5	Hex.thin nut M18×1.5	1	
53	450.31.026-1	拉杆接头总成(右)	Linkage ball joint (Right)	1	
54	GB/T6181-1986-M14	螺母 M14	Hex. thin slotted nut M14	2	
55	GB/T91-2000-3×30	销 3×30	Split pin 3×30	2	
56	GB/T308-2002-8.7312G200b	钢球 8.7312G200b	Ball 8.7312G200b	1	11/32 "
57	GB/T6171-2000-M10×1	螺母 M10×1	Hex. nut M10×1	1	
58	504.31.144	紧定螺钉	Set screw	1	M10×1
62		左边减速总成	Left final drive housing assembly	1	

7.3 前驱动桥总成(右边减速)
Front Drive Axle(Right Side—Slowdown)
304.31.001-5



7.3 前驱动桥总成（右边减速）Front Drive Axle（Right side-Slowdown）

Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
1	GB/T6176-2000-M18×1.5	螺母 M18×1.5	Hex. nut M18×1.5	2	level 8.8
2	GB/T93-1987-18	垫圈 18	Spring lock washer 18	6	
3	304.31.179	螺柱	Double screw bolt	2	
4	GB/T5786-2000-M18×1.5×35	螺栓 M18×1.5×35	hex. head bolt M18×1.5×35	4	
5	304.31.101-3	驱动轴	Drive shaft	1	
6	404-9.31.111	防泥水油封 MC50×72×15	Oil-seal MC50×72×15	2	
7	GB/T5783-2000-M10×30	螺栓 M10×30	Hex. head bolt M10×30	16	
8	GB/T93-1987-10	垫圈 10	Spring lock washer 10	26	
9	304.31.104-3	驱动轴盖	Drive shaft cover	1	
10	GB/T276-1994-6209	滚动轴承 6209	Ball bearing 6209	1	
11	304.31.102-2	驱动轴固定圈	Fixing ring of drive shaft	2	
12	304.31.103-2	驱动轴垫圈	Drive shaft sleeve	1	
13	304.31.132-3	末减速被动齿轮	Driven bevel gear of final drive	1	
14	GB/T276-1994-6207	滚动轴承 6207	Ball bearing 6207	1	
15	304.31.105-1	驱动轴盖垫片	Gasket for drive shaft cover	1	
16	304.31.216-5	右边减速壳体	Right final drive housing	1	
17	GB/T119.2-2000-A10×24	销 A10×24	Straight pin A10×24	2	
18	GB/T276-1994-61910	滚动轴承 61910	Ball bearing 61910	1	
19	GB/T297-1994-32909	滚动轴承 32909	Tapered roller bearing 32909	1	
20	304.31.131-3	末减速主动齿轮	Driving bevel gear of final drive	1	
21	304.31.107-4	立轴	Upright shaft	1	
22	GB/T276-1994-6208	滚动轴承 6208	Ball bearing 6208	2	
23	850-2.39.112/113/114	调整垫片	Adjusting shims	Needed	
24	GB/T3452.1-1992-75×2.65	O形圈 75×2.65	O-ring seal 75×2.65	1	
25	304.31.137-3	下轴承盖	Lower bearing cover	1	

7.3 前驱动桥总成（右边减速）Front Drive Axle（Right side-Slowdown）

续表

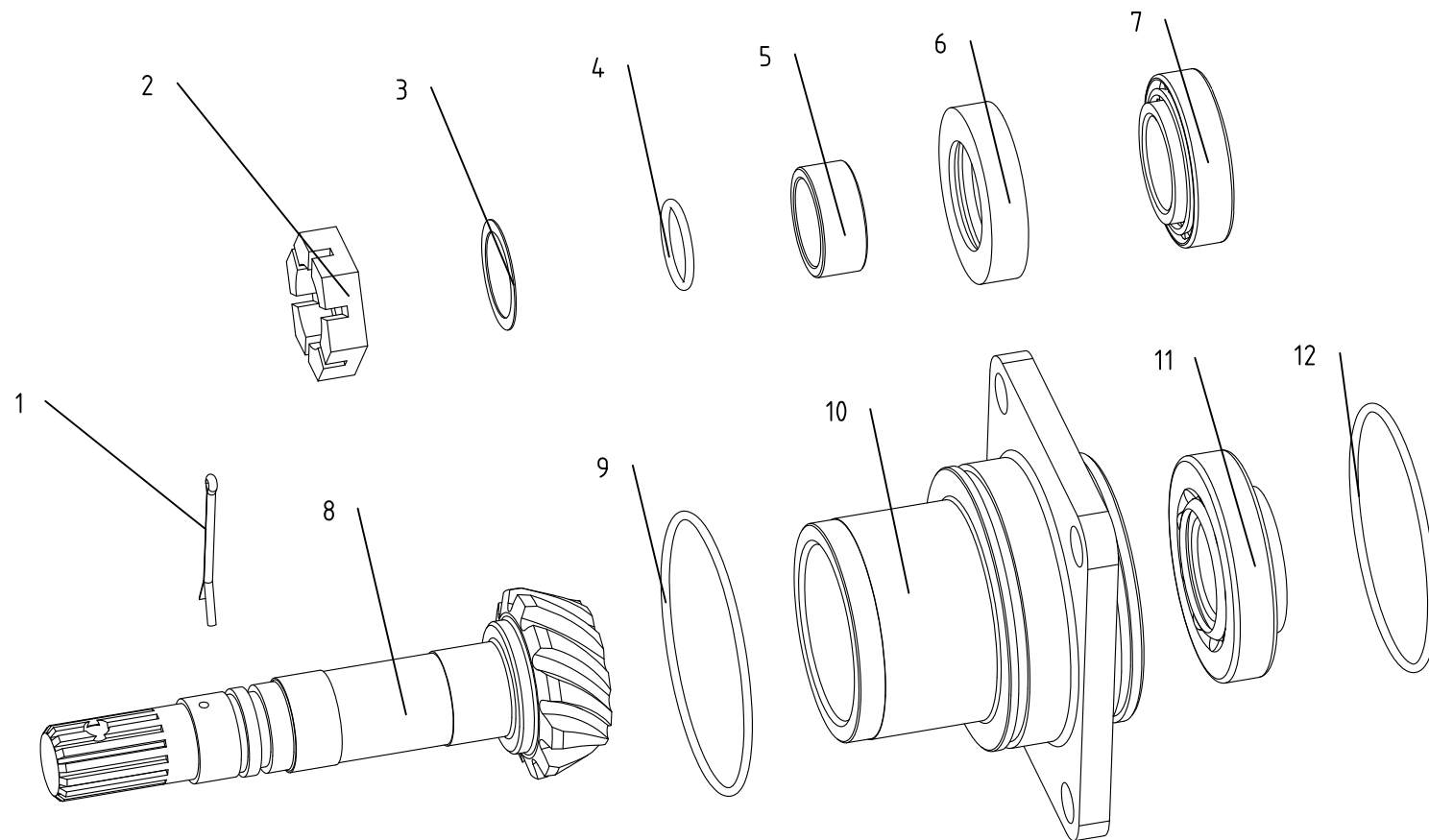
Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
26	JB-FT-CU-16	组合铜垫圈 16	Combined seal washer 16	1	
27	200.38.024	放油螺塞总成	Oil drain plug	1	
28	JB/T7940.1-1995-M8×1	油杯 M8×1	Grease cup M8×1	1	
29	304.31.215-4	右联接臂	Right linking arm	1	
30	304.31.202-1	联接转向臂衬套	Steering arm bushing	1	
31	GB/T5783-2000-M12×40	螺栓 M12×40	Hex. head bolt M12×40	4	
32	GB/T93-1987-12	垫圈 12	Spring lock washer 12	4	
33	GB/T5783-2000-M10×25	螺栓 M10×25	Hex. head bolt M10×25	11	
34	304.31.249/250/251/252	转向臂调整垫片	Steering arm adjusting shim	Needed	
35	GB/T3452.1-1992-34.5×2.65	O形圈 34.5×2.65	O-ring seal 34.5×2.65	1	
36	304.31.111-4	上轴承盖	Upper bearing cover	1	
37	GB/T3452.1-1992-85×2.65	O形圈 85×2.65	O-ring seal 85×2.65	1	
38	304.31.133	中间传动调整垫片	Adjusting shims for the first drive	One set	Two pcs for each size
39	GB/T276-1994-6011	滚动轴承 6011	Ball bearing 6011	1	
40	304.31.138	锁紧垫片	Lock washer	1	
41	304.31.110-1	立轴挡圈	Blocking ring of upright shaft	1	
42	304.31.112-2	调整垫片	Adjusting shims	One set	Two pcs for each size
43	304.31.113-1	中间传动被动齿轮	Driven bevel gear of the first drive	1	
44	304.31.108-4	立轴套管	Upright shaft housing	1	
45	GB/T119.2-2000-A10×20	销 A10×20	Straight pin A10×20	1	
46	304.31.129-1	中间传动主动齿轮	Driving bevel gear of the first drive	1	
47	304.31.114-2	半轴	Half shaft	1	
48	404B.31.111	右梯形臂	Right steering trapezoid arm	1	
49	GB/T308-2002-8.7312G200b	钢球 8.7312G200b	Ball 8.7312G200b	1	11/32 "

7.3 前驱动桥总成（右边减速）Front Drive Axle (Right side-Slowdown)

续表

Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
50	GB/T6171-2000-M10×1	螺母 M10×1	Hex. nut M10×1	1	
51	504.31.144	紧定螺钉 M10×1	Set screw M10×1	1	
52		右边减速总成	Right final drive housing assembly	1	

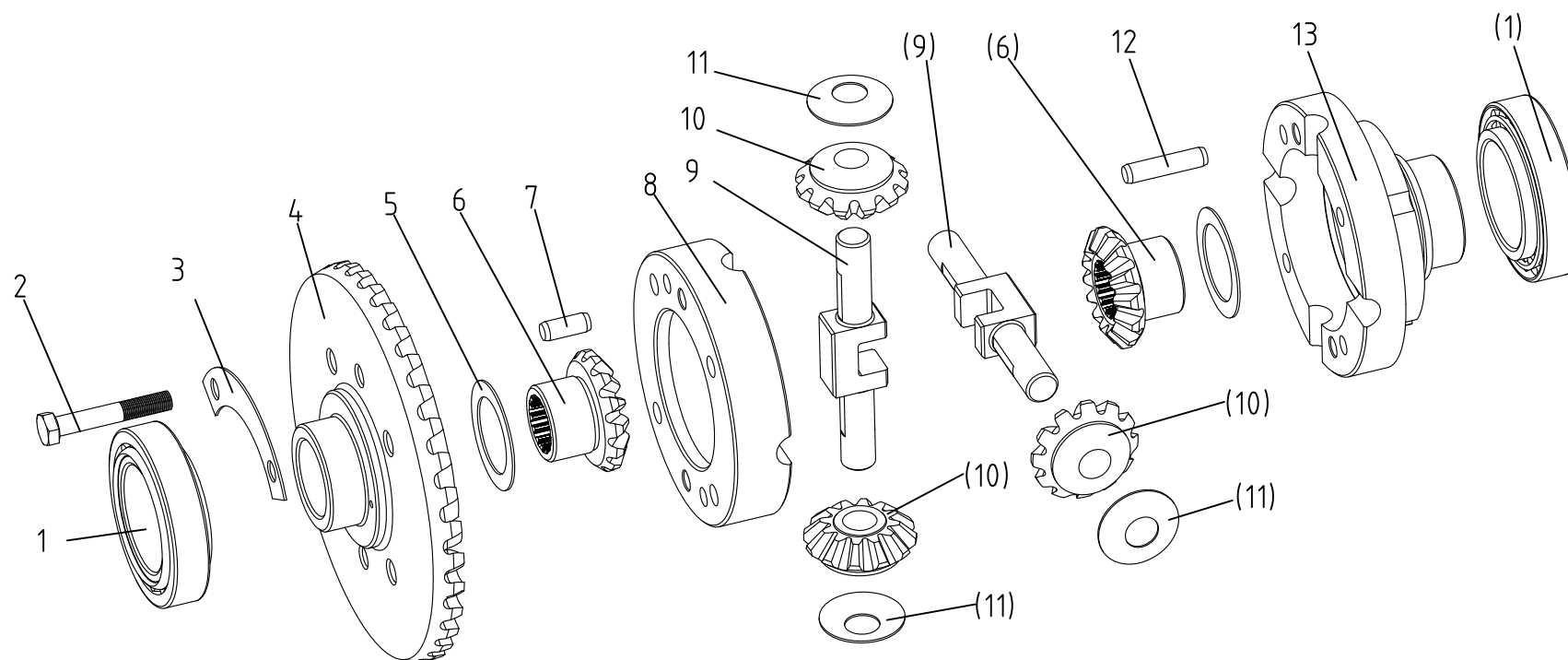
7.4 前驱动桥总成(304.31.022-1部件)
Front Drive Axle(304.31.022-1Assembly)
304.31.022-1



7.4 前驱动桥总成 (304.31.022-1部件) Front Drive Axle (304.31.022-1 Assembly)

Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
1	GB/T91-2000-3.2×50	销 3.2×50	Split pin 3.2×50	1	
2	304.31.223-1	槽形螺母	Castle nut	1	M27×1.5
3	304.31.224-1	调整垫片	Adjusting shims	one set	One pcs for each size
4	GB/T3452.1-1992-23.6×2.65	O形圈 23.6×2.65	O-ring seal 23.6×2.65	1	
5	304.31.225-1	主动锥齿轮油封座圈	Oil-seal seat	1	
6	HG4-692-67-SD35×56×12	油封 SD35×56×12	Oil-seal SD35×56×12	1	
7	GB/T297-1994-32006	轴承 32006	Taper roller bearing 32006	1	
8	304.31.227	主动圆锥齿轮	Bevel drive pinion	1	
9	GB/T3452.1-1992-85×2.65	O形圈 85×2.65	O-ring seal 85×2.65	1	
10	304.31.226	主动锥齿轮轴承座	Bearing seat	1	
11	GB/T297-1994-31306	轴承 31306	Taper roller bearing 31306	1	
12	GB/T3452.1-1992-80×2.65	O形圈 80×2.65	O-ring seal 80×2.65	1	

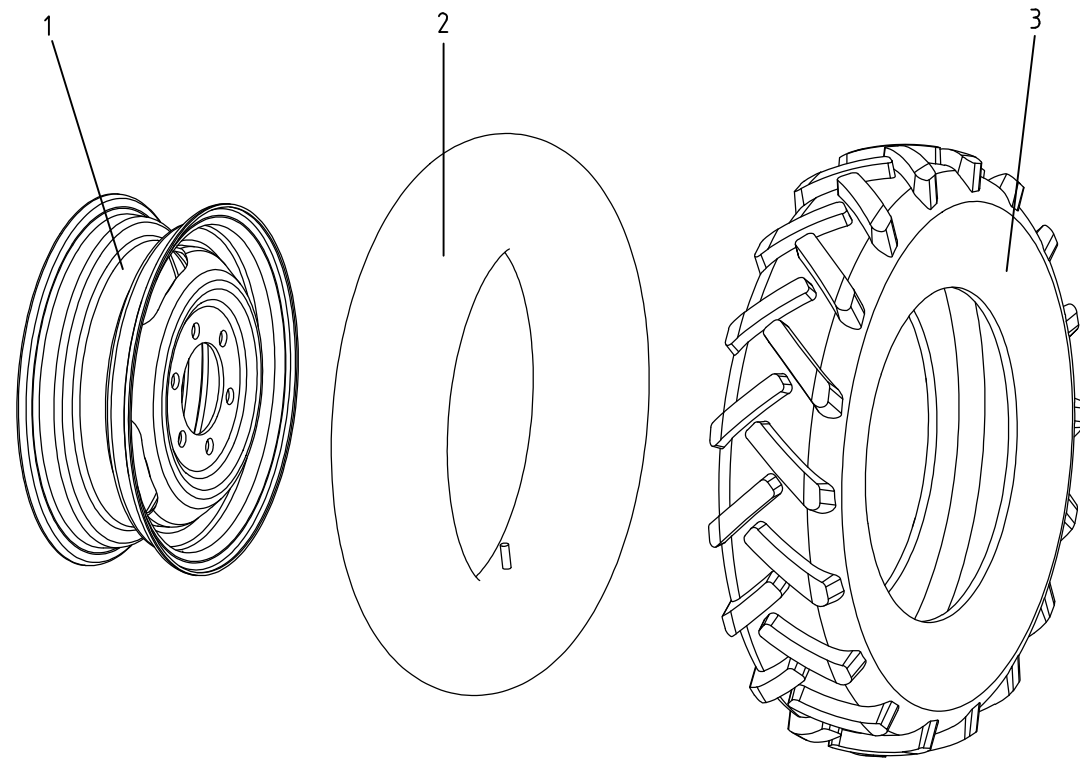
7.5 前驱动桥总成(304.31.014A部件)
Front Drive Axle(304.31.014Assembly)
304.31.014A



7.5 前驱动桥总成 (304.31.014A部件) Front Drive Axle (304.31.014A Assembly)

Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
1	GB/T297-1994-32009	轴承 32009	Taper roller bearing 32009	2	level 10.9
2	GB/T5782-2000-M8×50	螺栓 M8×50	Hex. head bolt M8×50	4	
3	304.31.206	被动圆锥齿轮锁紧片	Lock washer for crown gear	2	
4	304.31.207	被动圆锥齿轮	Crown gear	1	
5	304.31.210A-1	半轴齿轮垫圈	Half shaft gear washer	2	
6	304.31.211A	差速器半轴齿轮	Half shaft gear	2	
7	GB/T119.1-2000-A8×20	销 A8×20	Straight pin A8×20	2	
8	304.31.235-1	左差速器壳体	Left differential housing	1	
9	304.31.208A	行星齿轮轴	Planet gear shaft	2	
10	304.31.205A	差速器行星齿轮	Planet gear	2	
11	304.31.209A-1	行星齿轮垫圈	Planet gear washer	2	
12	GB/T119.1-2000-A8×35	销 A8×35	Straight pin A8×35	2	
13	304.31.236-1	右差速器壳体	Right differential housing	1	

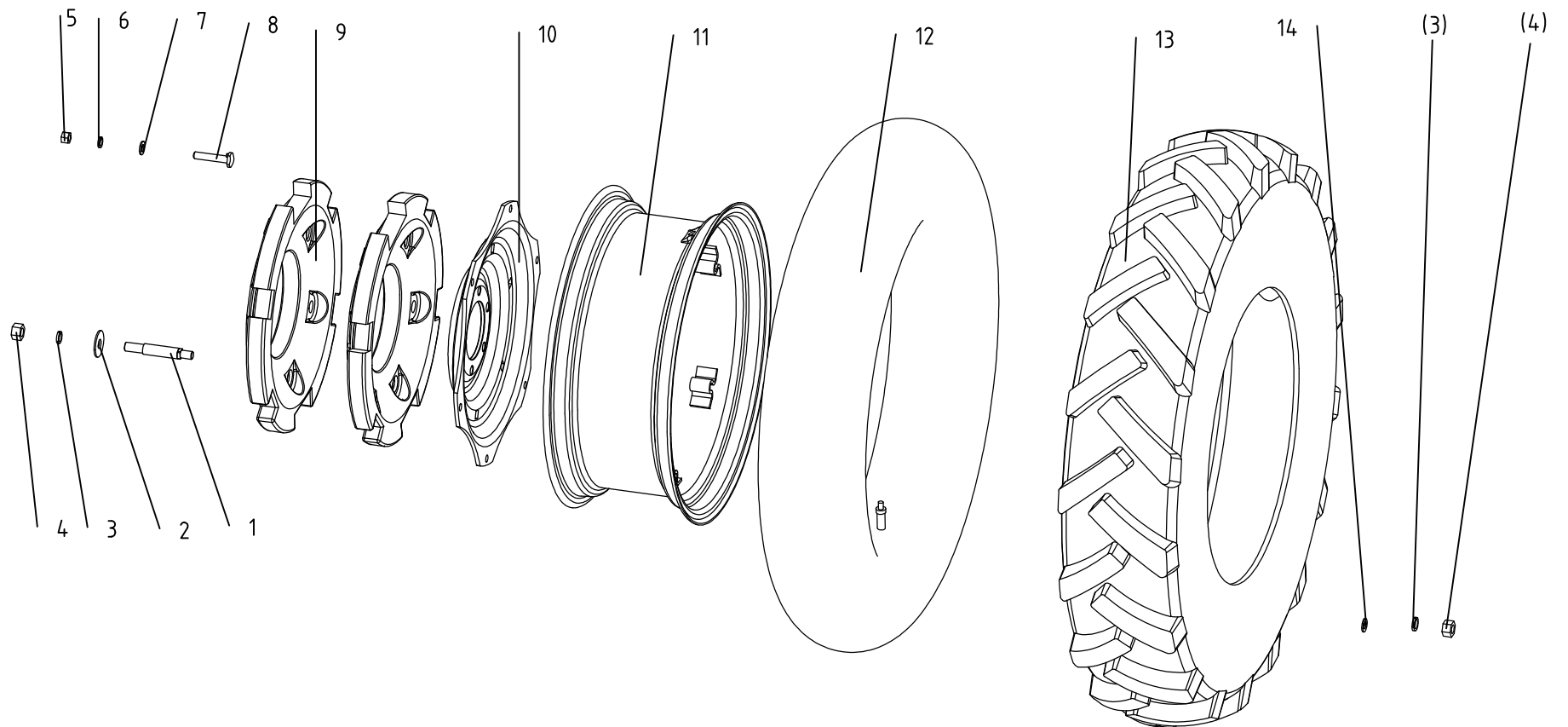
8 前驱动轮总成 Front Drive Wheel
304.32.001



8 前驱动轮总成 Front Drive Wheel

Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
1	304.32.011	轮辋总成	Rim,Front drive wheel	1×2	
2	GB/T2979-1999-6.5-16	驱动轮内胎 6.5-16	Inner Tube 6.5-16	1×2	high flower tire
	GB/T2979-1999-7.5-16	驱动轮内胎 7.5-16	Inner Tube 7.5-16	1×2	flat tire
3	GB/T2979-1999-6.5-16	驱动轮外胎 6.5-16	Cover tyre 6.5-16	1×2	high flower tire
	GB/T2979-1999-7.5-16	驱动轮外胎 7.5-16	Cover tyre 7.5-16	1×2	flat tire

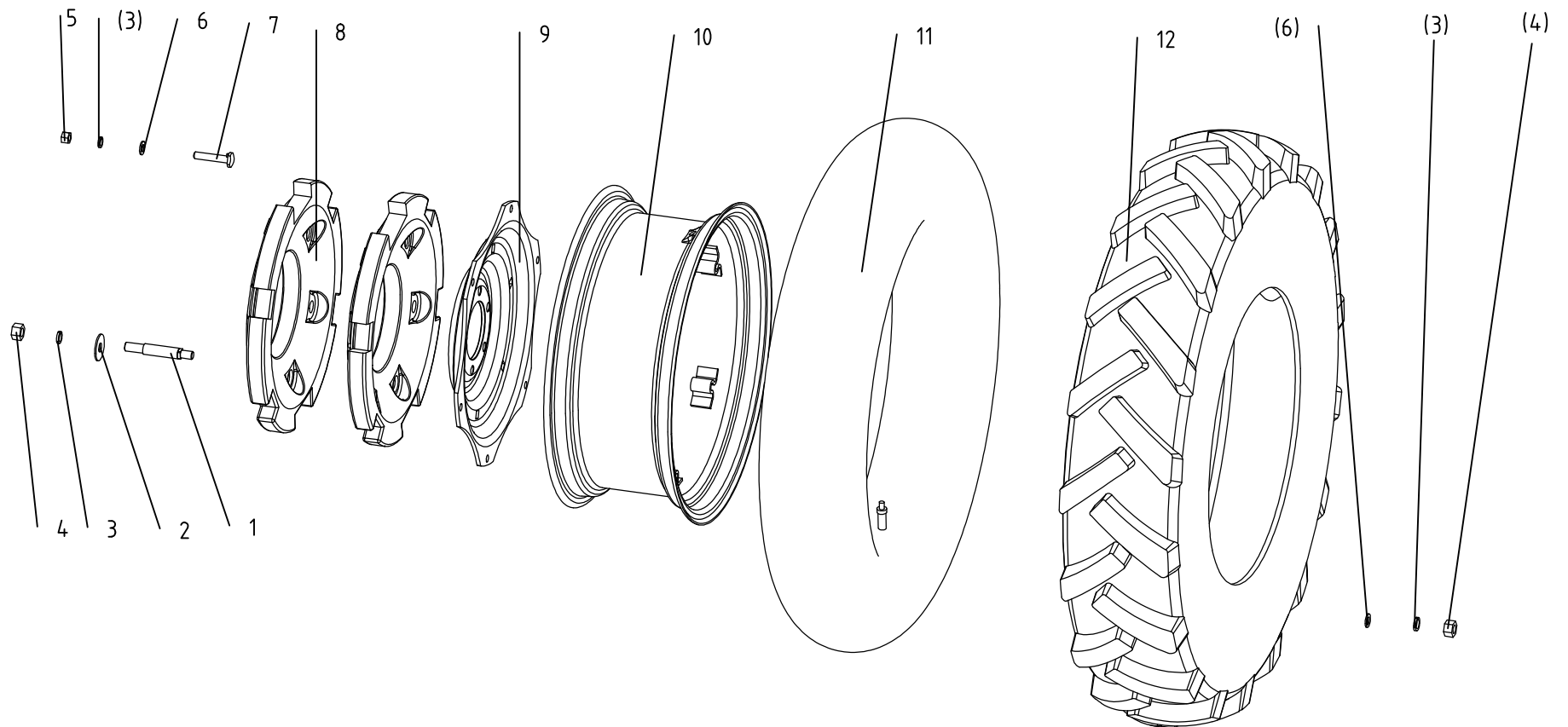
9.1 驱动轮总成
Drive Wheel
300.34.001-1



9.1 驱动轮总成 Drive Wheel

Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
1	300.34.106	配重螺栓 (短)	Bolt for balance weight (short)	3×2	for 6 balance weight
	300.34.102-2	配重螺栓	Bolt for balance weight	3×2	for 8 balance weight
2	200.34.118	大垫圈	Big washer	6×2	
3	GB/T93-1987-16	垫圈 16	Spring lock washer 16	12×2	
4	GB/T6170-2000-M16	螺母 M16	Hex. nut M16	12×2	
5	GB/T6176-2000-M14×1.5	螺母 M14×1.5	Fine thread hex. nut M14×1.5	6×2	
6	GB/T93-1987-14	垫圈 14	Spring lock washer 14	6×2	
7	200.34.117	垫圈	Washer	6×2	
8	200.34.115	轮辋螺栓	Attachment bolt	6×2	
9	300.34.101-2	配重	Wheel ballast	4×2	
10	300.34.103-1	驱动轮辐板	Wheel disc	1×2	
11	300.34.011	轮辋总成 (W10×24)	Wheel rim (W10×24)	1×2	
12	GB/T2979-1999-12.4-24	驱动轮内胎 12.4-24	Inner tube 12.4-24	1×2	flat tire
	GB/T2979-1999-11.2-24	驱动轮内胎 11.2-24	Inner tube 11.2-24	1×2	high flower tire
13	GB/T2979-1999-12.4-24	驱动轮外胎 12.4-24	Cover tyre 12.4-24	1×2	flat tire
	GB/T2979-1999-11.2-24	驱动轮外胎 11.2-24	Cover tyre 11.2-24	1×2	high flower tire
14	GB/T97.1-2002-16	垫圈 16	Plain washer 16	6×2	

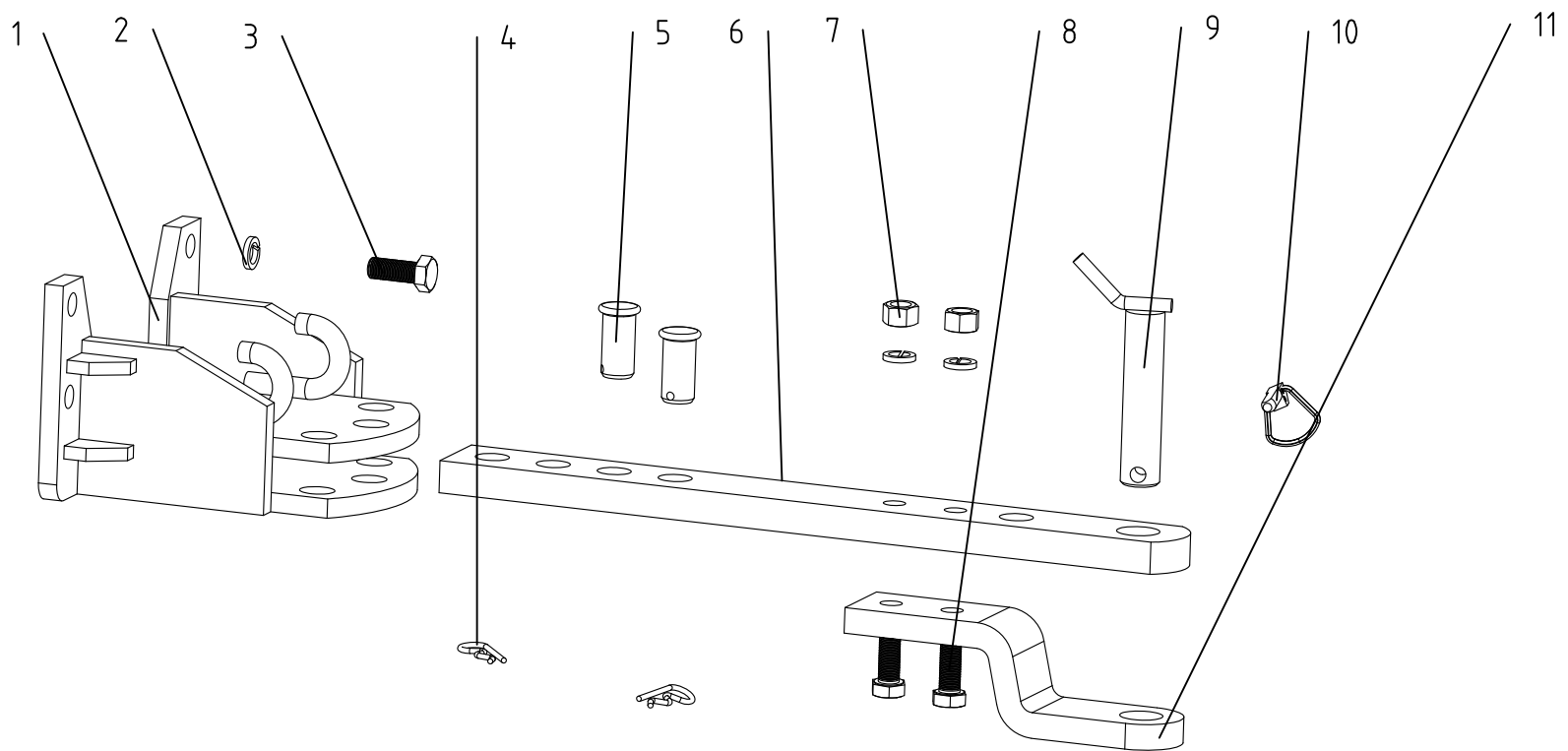
9.2 驱动轮总成
Drive Wheel
350.34.001



9.2 驱动轮总成 Drive Wheel

Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
1	300.34.102-2	配重螺栓	Bolt for balance weight	6×2	for 8 balance weight
	350.34.102-1	配重螺栓（短）	Bolt for balance weight（short）	6×2	for 6 balance weight
2	GB/T96-2002-16	垫圈 16	Plain washer 16	6×2	
3	GB/T93-1987-16	垫圈 16	Spring lock washer 16	6×2	
4	GB/T6170-2000-M16	螺母 M16	Hex. nut M16	6×2	
5	GB/T6176-2000-M16×1.5	螺母 M16×1.5	Fine thread hex. nut M16×1.5	6×2	
6	GB/T97.1-2002-16	垫圈 16	Plain washer 16	6×2	
7	GB/T5786-2000-M16×1.5 ×80	螺栓 M16×1.5×80	Hex. head bolt M16×1.5×80	6×2	
8	300.34.101-2	配重	Wheel ballast	4×2	
9	350.34.103	驱动轮辐板	Wheel disc	1×2	
10	350.34.011	驱动轮轮辋总成（W10×28）	Wheel rim (W10×28)	1×2	
11	GB/T2979-1999-11.2-28	驱动轮内胎 11.2-28	Inner tube 11.2-28	1×2	
12	GB/T2979-1999-11.2-28	驱动轮外胎 11.2-28	Cover tyre 11.2-28	1×2	

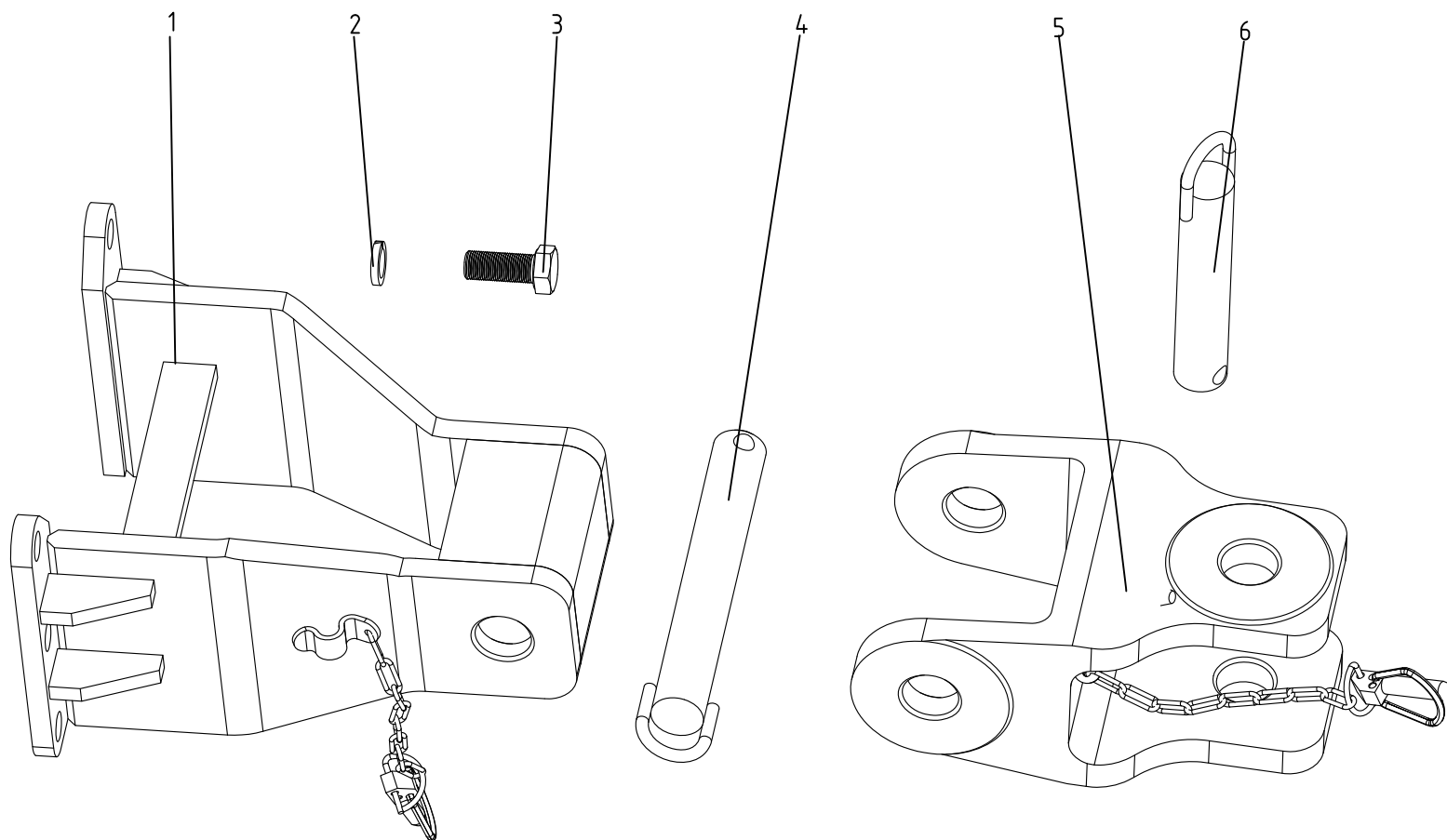
10.1 摆杆式牵引装置总成
Mechanical Couplings
300.53A.001



10.1 摆式牵引装置总成 Mechanical Couplings

Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
1	300.53A.012-1	摆杆式牵引焊合件	Swing Drawbar Frame	1	
2	GB/T93-1987-16	垫圈 16	Spring lock washer 16	6	
3	GB/T5783-2000-M16×40	螺栓 M16×40	Hex. head bolt M16×40	4	
4	300.53.102	牵引R销	R-pin	2	
5	300.53.109	牵引销	Hitch pin	2	
6	300.53A.103	牵引板	Drawbar plate	1	
7	GB/T6170-2000-M16	螺母 M16	Hex. nut M16	2	
8	GB/T5782-2000-M16×65	螺栓 M16×65	Hex. head bolt M16×65	2	
9	300.53.011	销轴焊合件	Spindle	1	
10	200.56.011	锁销组合件	Lock pin	1	
11	300.53.104-1	牵引卡	Drawbar clamping plate	1	

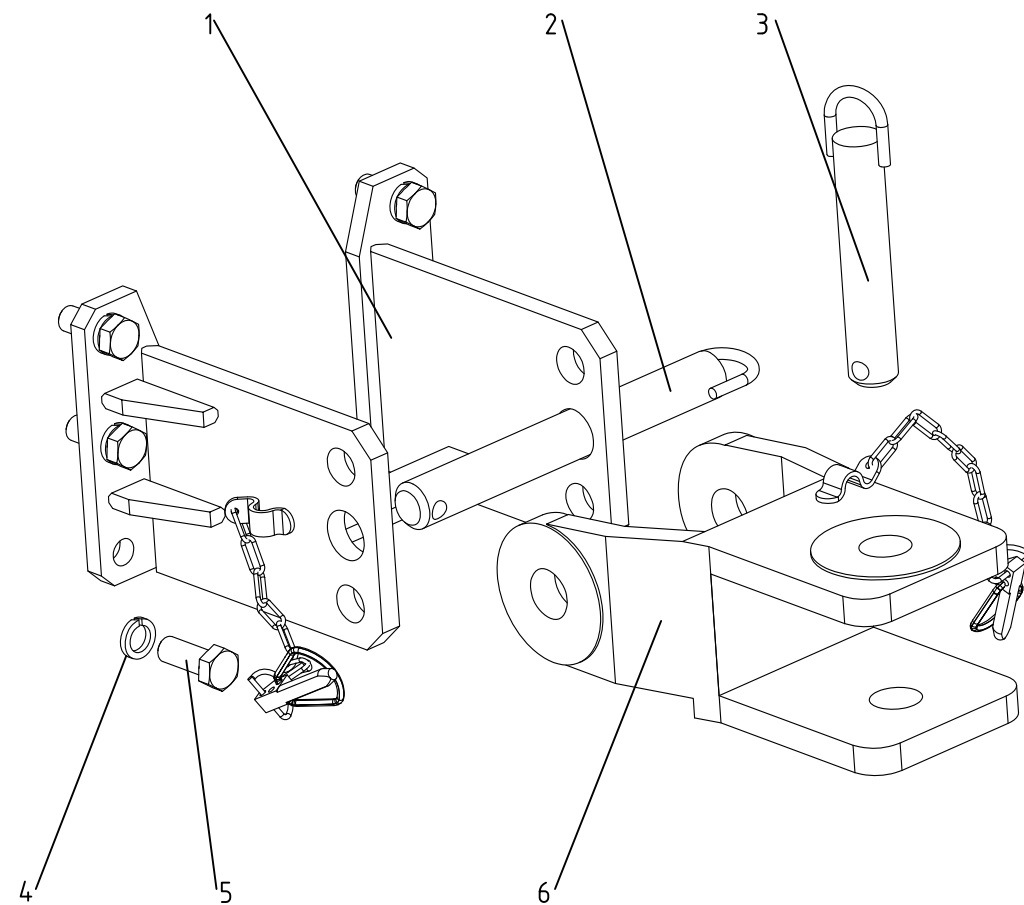
10.2 牵引装置总成
Mechanical Couplings
200.35B.001-5



10.2 牵引装置总成 Mechanical Couplings

Ser. No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
1	200. 35B. 011	前牵引架焊合件	Front drawbar frame	1	
2	GB/T93-1987-16	垫圈 16	Spring lock washer 16	4	
3	GB/T5783-2000-M16×40	螺栓 M16×40	Hex. head bolt M16×40	4	
4	200. 35B. 016	插销焊合件	Hitch pin	1	
5	200. 35B. 015-1	中间连接架焊合件	Connecting board frame	1	
6	200.35. 012-1	插销焊合件	Hitch pin	1	

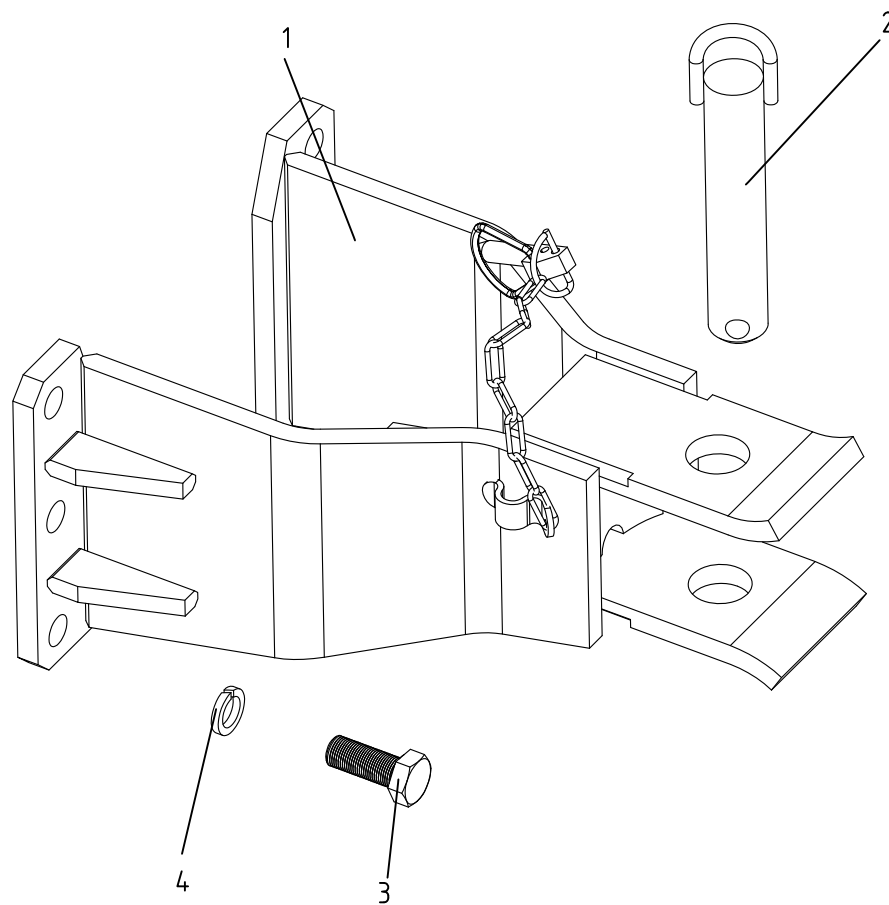
10.3 牵引装置总成
Mechanical Couplings
504-15.35.001



10.3 牵引装置总成 Mechanical Couplings

Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
1	504-15.35.011	牵引架焊合件	Drawbar frame	1	
2	300.35C.012	插销焊合件	Hitch pin	1	
3	200.35.012-1	插销焊合件	Hitch pin	1	
4	GB/T5783-2000-M16×40	螺栓 M16×40	Hex. head bolt M16×40	6	
5	GB/T93-1987-16	垫圈 16	Spring lock washer 16	6	
6	200.35B.015-1	中间联接架焊合件	Connecting board frame	1	

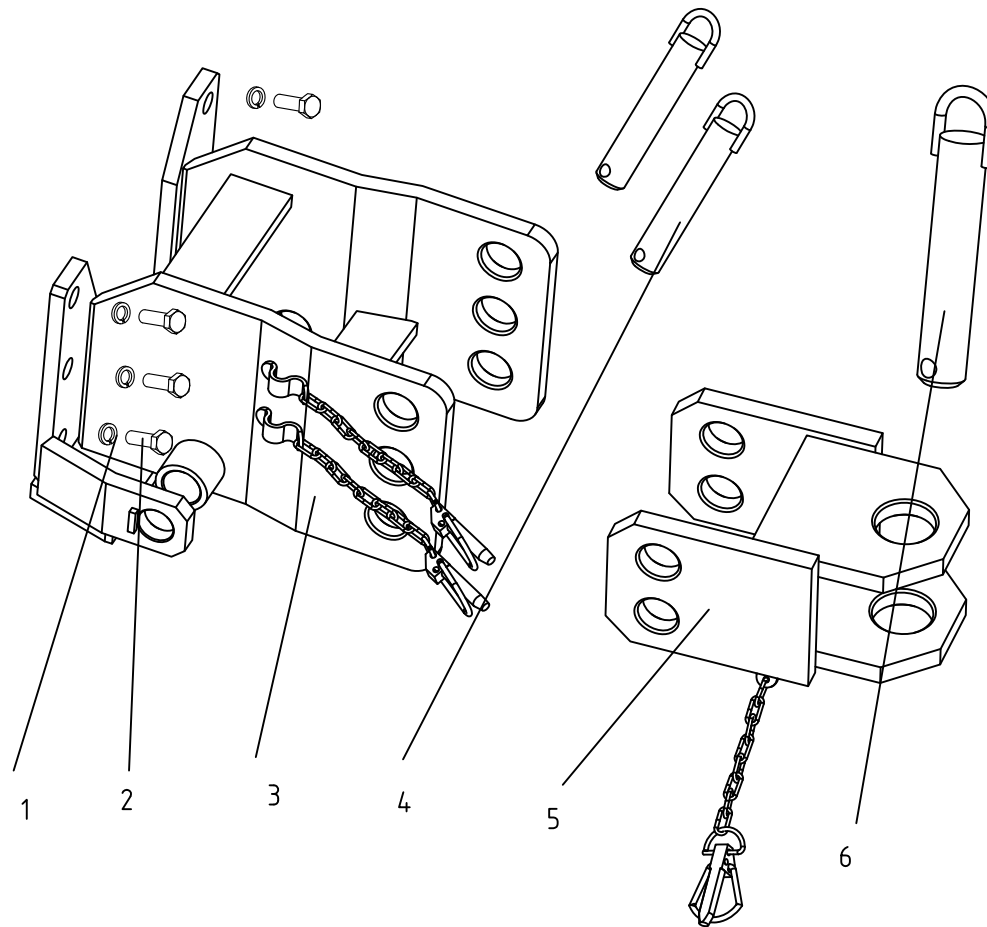
10.4 牵引装置总成
Mechanical Couplings
300.35.001



10.4 牵引装置总成 Mechanical Couplings

Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
1	300.35.011	牵引架焊合件	Drawbar frame	1	
2	200.35.012-1	插销焊合件	Hitch pin	1	
3	GB/T5783-2000-M16×40	螺栓 M16×40	Hex. head bolt M16×40	6	
4	GB/T93-1987-16	垫圈 16	Spring lock washer 16	6	

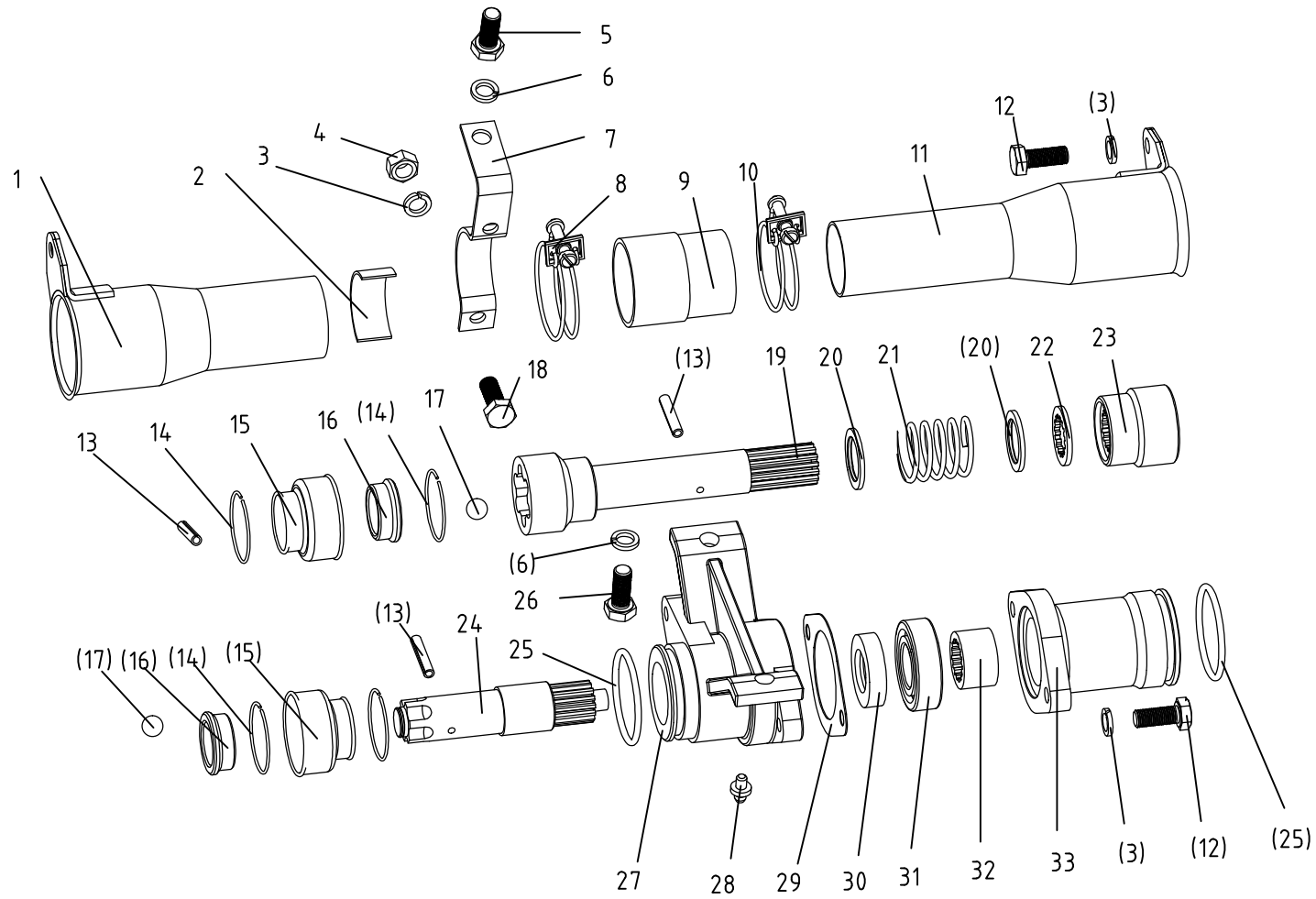
10.5 牵引装置总成
Mechanical Couplings
704-MZ.35A.001



10.5 牵引装置总成 Mechanical Couplings

Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
1	GB/T93-1987-16	垫圈16	Spring lock washer 16	6	
2	GB/T5783-2000-M16x40	螺栓 M16×40	Hex. head bolt M16×40	6	
3	704-MZ.35.011	固定架焊合件	Fixed bracket welding components	1	
4	300.35C.012	插销焊合件	Pin welding parts	2	
5	404-15.35A.012	中间联接架焊合件	Intermediate connection welding parts	1	
6	200.35.012-1	插销焊合件	Pin welding parts	1	

11 传动轴总成 Transmission Shaft 404G2.36.001



11 传动轴总成 Transmission shaft

Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
1	404G2.36.012	前套管焊合件	Front housing	1	
2	304.36.114	橡胶垫	Rubber pad	1	
3	GB/T93-1987-8	垫圈 8	Spring lock washer 8	4	
4	GB/T6170-2000-M8	螺母 M8	Hex. nut M8	2	
5	GB/T5783-2000-M10×20	螺栓 M10×20	Hex. head bolt M10×20	2	
6	GB/T93-1987-10	垫圈 10	Spring lock washer 10	4	
7	254D.36.104	套管吊环	Sleeve ring	2	
8	304.36.014	环箍 $\phi 53$ 总成	Hoop $\phi 53$	1	
9	304.36.103	密封套	Seal sleeve	1	
10	304.36.015	环箍 $\phi 48$ 总成	Hoop $\phi 48$	1	
11	354G2.36.012	后套管焊合件	Rear housing	1	
12	GB/T5783-2000-M8×25	螺栓 M8×25	Hex. head bolt M8×25	3	
13	GB/T879.1-2000-4×30	销 4×30	Slotted spring pin 4×30	3	
14	GB/T343-1994-I-1.4	热镀锌钢丝I-1.4	Steel wire I-1.4	need	
15	304.36.108	橡胶护罩	Rubber cover	2	
16	304.36.101	支承套	Support sleeve	2	
17	GB/T308-2002-9	钢球 9	Steel ball 9	12	
18	GB/T5783-2000-M8×20	螺栓 M8×20	Hex. head bolt M8×20	1	
19	404G2.36.011	传动轴焊合件	Transmission shaft	1	
20	304.36.104	挡圈 (二)	Blocking ring (2)	2	
21	304.36.105	弹簧	Spring	1	
22	304.36.106	密封挡圈	Seal blocking ring	1	
23	304.36.107	后球形连接套	Rear connecting-sleeve	1	
24	304G2.36.102	后中轴	Rear mid-shaft	1	
25	GB/T3452.1-1992-48.7×3.55	O形圈 48.7×3.55	O-ring seal 48.7×3.55	2	

11 传动轴总成 Transmission shaft

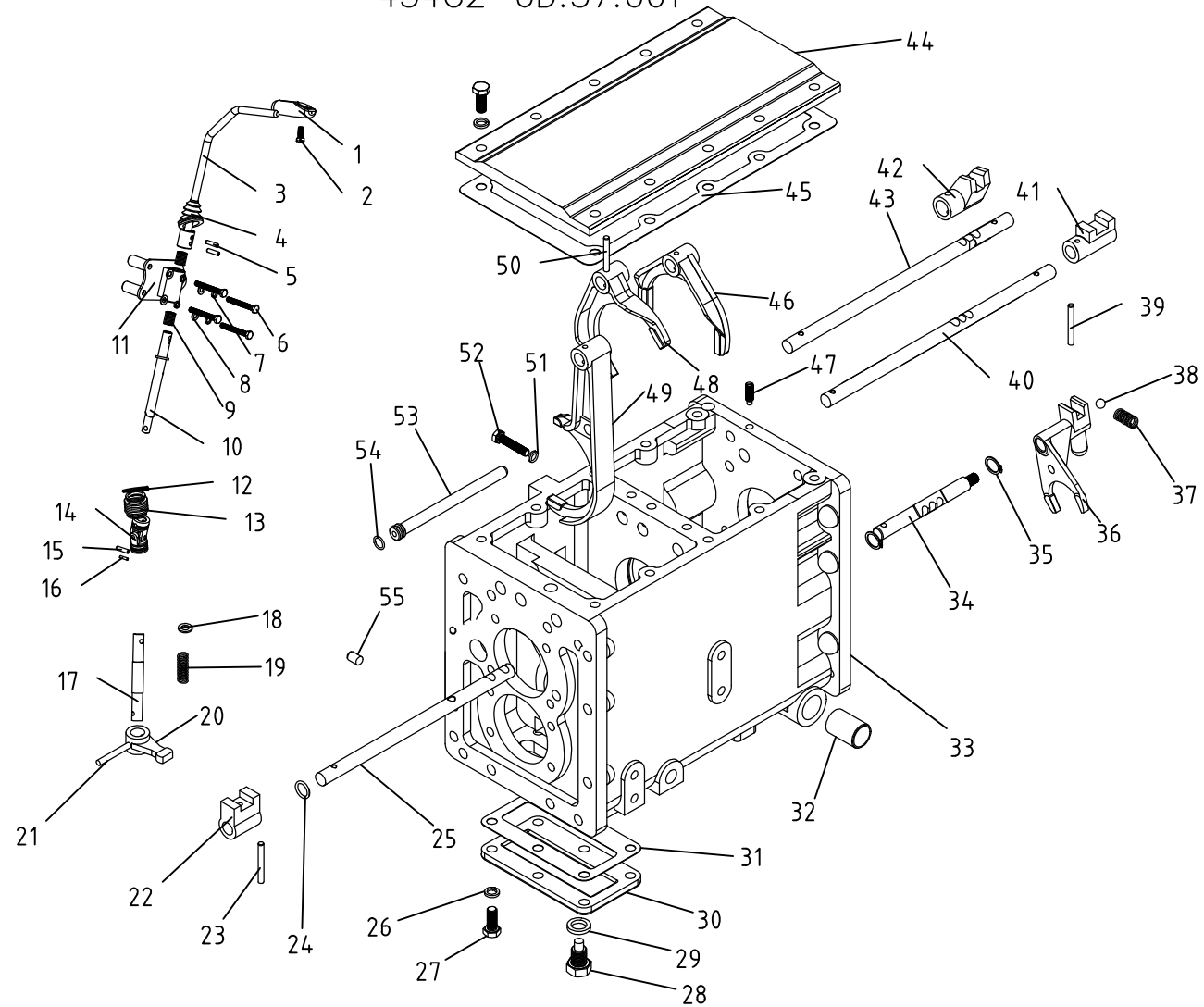
续表

Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
26	GB/T5783-2000-M10×25	螺栓 M10×25	Hex. head bolt M10×25	2	
27	304.36.109	中轴座	Mid-shaft seat	1	
28	JB/T7940.1-1995-M10×1	油杯 M10×1	Grease cup M10×1	1	
29	304.36.110	纸垫	Paper gasket	1	
30	HG4-692-67-PG25×42×10	油封 PG25×42×10	Oil seal PG25×42×10	1	
31	GB/T276-1994-6205-Z	轴承 6205-Z	Ball bearing with shields 6205-Z	1	
32	304.36.113	接合套	Connecting sleeve	1	
33	304G2.36.101	中轴套管	Mid-shaft housing	1	

12.1 变速箱总成 (A)

Gearbox(A)

454G2-6D.37.001



12.1 变速箱总成 (A) Gearbox (A)

Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
1	504G3.29.020	梭行挡操纵手柄	Shift level handle	1	
2	GB/T 845-1985-ST4.2×13	自攻螺钉 ST4.2×13	Bolt ST4.2×13	1	
3	404G2-6F.37.014-1	梭行挡操纵杆焊合件	Shift level	1	
4	504G3.20.101	防尘罩	Dust cap	1	
5	GB/T879.1-2000-(6+4)×26	销 (6+4)×26	Slotted spring pin(6+4)×26	2	
6	GB/T5783-2000-M8×20	螺栓 M8×20	Hex. head bolt M8×20	4	
7	GB/T93-1987-8	垫圈 8	Spring lock washer 8	4	
8	GB/T97.1-2002-8	垫圈 8	Plain washer 8	4	
9	JB/T7918-1997-K15×19×17	滚动轴承K15×19×17	Needle roller bearing K15×19×17	2	
10	404G2-6F.37.016A	梭行挡上杆	Joint shaft	1	
11	404G2-6F.37.017A-2	连接支架焊合件	Automotive frame	1	
12	504G3.29.112	防护套固定钢丝	Circlip for shaft 28	2	
13	504G3.29.127	防护套	Safety cover	1	
14	504G3.29.015	万向节组合件 I	Gimbal I	1	
15	GB/T879.1-2000-6×28	销 6×28	Slotted spring pin 6×28	2	
16	GB/T879.1-2000-3×28	销 3×28	Slotted spring pin 3×28	2	
17	404G2-6F.37.121A	梭行挡下杆	Joint shaft	1	
18	GB/T97.1-2002-16	垫圈16	Chamfered plain washer 16	1	
19	304G2.37.118-1	压簧	Pressure spring	1	
20	304G2.37.120	拨杆	Sliding lever	2	
21	GB/T879.1-2000-(6+4)×30	销 (6+4)×30	Slotted spring pin (6+4)×30	1	
22	304G2.37.128	梭形挡拨头	Patrol sliding block	1	
23	GB/T879.1-2000-5×32	销 5×32	Slotted spring pin 5×32	1	
24	GB/T3452.1-1992-15×2.65	O形圈 15×2.65	O-ring seal 15×2.65	3	
25	304G2.37.129	梭形挡拨叉轴	Patrol fork shaft	1	

12.1 变速箱总成 (A) Gearbox (A)

续表

Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
26	GB/T93-1987-10	垫圈 10	Spring lock washer 10	16	
27	GB/T5783-2000-M10×25	螺栓 M10×25	Hex. Head bolt M10×25	16	
28	200.38.024	放油螺栓总成	Oil drain plug	1	
29	JB-FT-CU-16	组合铜垫圈 16	Combined seal washer 16	1	
30	300.37.150	底盖	Bottom cover	1	
31	300.37.151	底盖纸垫	Paper gasket	1	
32	200.38.144-3	衬套	Bush	3	
33	404G2-6F.37.110	变速箱壳体	Gearbox housing	1	
34	404G2-6F.37.105	高低档拨叉轴	Range gear shift fork shaft	1	
35	GB/T894.1-1986-15	挡圈 15	Circlip for shaft 15	2	
36	404G2-6F.37.103	高低档拨叉	Shifting fork high - low speed range	1	
37	200.37.127-1	拨叉定位弹簧	Positioning spring, shift fork	4	
38	GB/T308-2002-9.5	钢球 9.5	Steel ball 9.5	4	
39	GB/T879.1-2000-6×24	销 6×24	Slotted spring pin 6×24	2	
40	404G2-6F.37.106	I - II 挡拨叉轴	Shaft, I - II shift fork	1	
41	404G2-6F.37.102	中拨头	Intermediate Sliding block	1	
42	404G2-6F.37.101	右拨头	Right Sliding block	1	
43	404G2-6F.37.107	III-IV 挡拨叉轴	Shaft, III-IV shift fork	1	
44	304G2.37.103	变速箱盖	Gearbox cover	1	
45	304G2.37.102	变速箱盖纸垫	Paper gasket , gearbox cover	1	
46	304G2.37.114	I - II 挡拨叉	I - II Fork	1	
47	GB/T75-1985-M8×30	螺钉 M8×30	Blot M8×30	1	
48	304G2.37.112	III-IV 挡拨叉	III-IV Fork	1	
49	304G2.37.130	梭形挡拨叉	Patrol fork	1	

12.1 变速箱总成 (A) Gearbox (A)

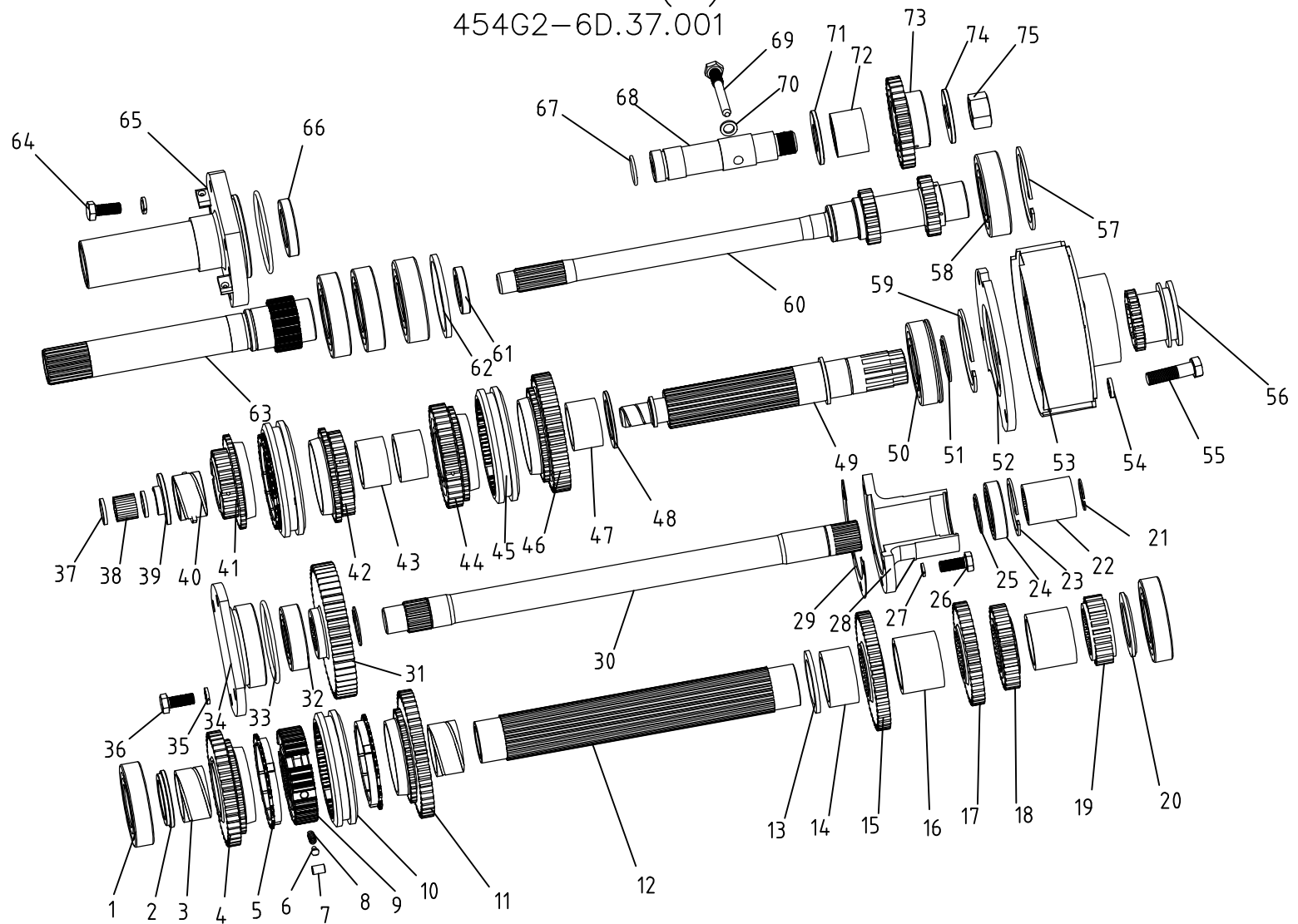
续表

Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
50	GB/T879.1-2000-5×26	销 5×26	Slotted spring pin 5×26	7	
51	JB-FT-CU-12	组合铜垫圈12	Combined seal washer 12	1	
52	GB/T5783-2000-M12×25	螺栓 M12×25	Hex. head bolt M12×25	1	
53	304G2.37.155	梭形挡拨叉中轴	Patrol fork middle shaft	1	
54	GB/T3452.1-1992-11.2×2.65	O形圈 11.2×2.65	O-ring seal 11.2×2.65	1	
55	450.37.102	互锁销	Mutual locking plunger	1	

12.2 变速箱总成(B)

Gearbox(B)

454G2-6D.37.001



12.2 变速箱总成 (B) Gearbox (B)

Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
1	GB/T276-1994-6208	滚动轴承 6208	Ball bearing 6208	4	
2	304G2.37.143	梭行挡前隔圈	Front spacer sleeve,patrol	1	
3	304G2.37.141	大衬套	Big bush	2	
4	304G2.37.018	梭行挡被动齿轮焊合件	Driven gear,patrol	1	
5	450.37.204	同步环	Synthronization ring	6	
6	450.37.207	托架	Bracket	9	
7	450.37.208	止销	Stop pin	9	
8	450.37.206	弹簧	Spring	9	
9	304G2.37.142	同步器齿座	Synchronizing gear seat	1	
10	450.37.202	滑动齿套	Sliding gear sleeve	3	
11	454G2-6D.37.017	前进挡被动齿轮焊合件	Driven gear,advance	1	
12	304G2.37.135	中间轴	Counter-shaft	2	
13	304G2.37.140	梭行挡后隔圈	Rear spacer,patrol	1	
14	304G2.37.139	短隔圈	Short spacer	1	
15	304G2.37.138	IV挡主动齿轮	Driving gear,IV Speed	1	
16	304G2.37.134	长隔套	Long spacer	2	
17	304G2.37.137	III挡主动齿轮	Driving gear,III Speed	1	
18	454G2-6D.37.136	II挡主动齿轮	Driving gear, II Speed	1	
19	454G2-6D.37.133	I挡主动齿轮	Driving gear, I Speed	1	
20	280.37.111	中间轴后轴端挡圈	Rear retaining ring,counter-shaft	1	
21	GB/T893.1-1986-28	挡圈 28	Circlip for shaft 28	1	
22	300.37.132-1	输出轴接合套	Transmission shaft	1	
23	GB/T893.1-1986-55	挡圈 55	Circlip for shaft 55	1	
24	GB/T276-1994-6006	滚动轴承 6006	Ball bearing 6006	1	
25	GB/T894.1-1986-30	挡圈 30	Circlip for shaft 30	1	

12.2 变速箱总成 (B) Gearbox (B)

续表

Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
26	GB/T5783-2000-M8×25	螺栓 M8×25	Hex. Head bolt M8×25	4	need
27	GB/T93-1987-8	垫圈 8	Spring lock washer 8	6	
28	280.37.110	中间轴后轴承盖	Rear bearing cover,counter-shaft	1	
29	280.37.200/201	调整垫片	Adjusting washer	按需	
30	304G2.37.132	动力输出传动轴	PTO transmission shaft	1	
31	300.37.149-A	动力输出传动齿轮 (1000/540)	PTO transmission gear(1000/540)	1	
32	GB/T276-1994-6305	滚动轴承 6305	Ball bearing 6305	1	
33	GB/T3452.1-1992-73×3.55	O形圈 73×3.55	O-ring seal 73×3.55	2	
34	304G2.37.144	中间轴前轴承盖	Front bearing cover,counter-shaft	1	
35	GB/T93-1987-10	垫圈 10	Spring lock washer 10	14	
36	GB/T5783-2000-M10×25	螺栓 M10×25	Hex. Head bolt M10×25	10	
37	200.37.105	滚针止推圈	Thrust washer,roller	2	
38	GB/T309-2000-2.5×19.8	滚针 2.5×19.8	Needle roller 2.5×19.8	28	
39	304G2.37.110	主变速前隔圈	Front spacer,main shift	1	
40	304G2.37.111	薄衬套	Thin bush	1	
41	304G2.37.011	IV挡被动齿轮焊合件	Driven gear,IV Speed	1	
42	304G2.37.012	III挡被动齿轮焊合件	Driven gear,III Speed	1	
43	304G2.37.113	短衬套	Short Bush	2	
44	454G2-6D.37.013	II挡被动齿轮焊合件	Driven gear, II Speed	1	
45	450.37.203	同步器齿座	Synchronizing gear seat	2	
46	454G2-6D.37.014	I挡被动齿轮焊合件	Driven gear, I Speed	1	
47	304G2.37.115	长衬套	Long bush	1	
48	304G2.37.116	主变速后隔圈	Rear spacer,main shift	1	
49	304G2.37.131	二轴	Shaft II	1	

12.2 变速箱总成 (B) Gearbox (B)

续表

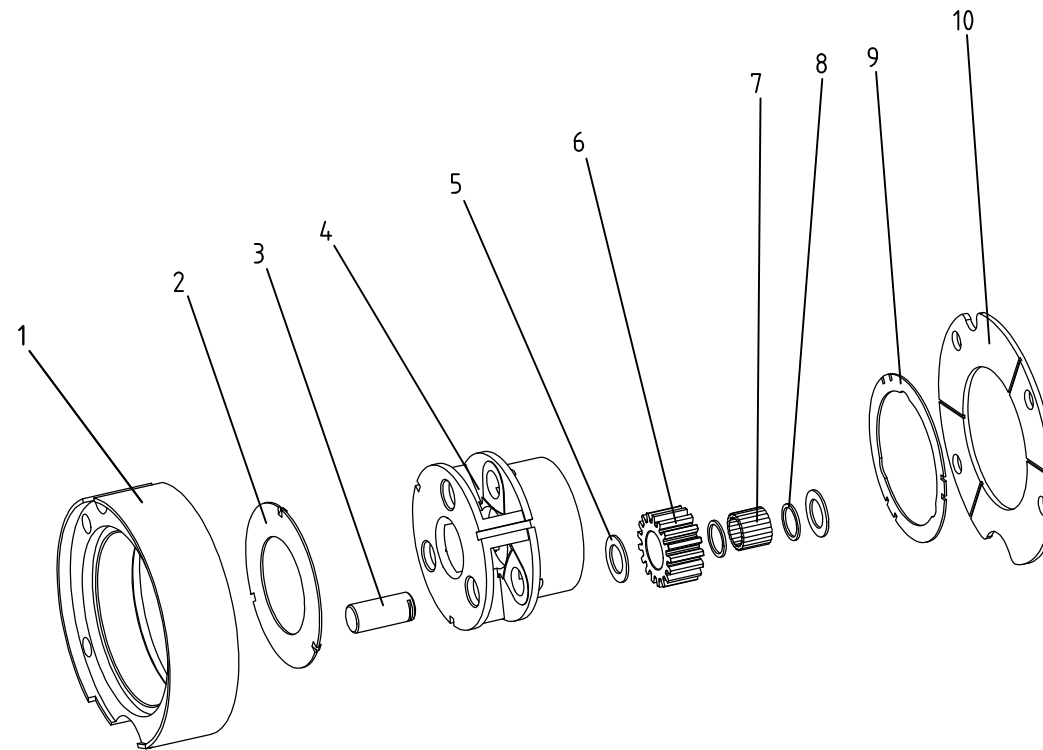
Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
50	GB/T276-1994-6307N	滚动轴承 6307N	Snap ring ball bearing 6307N	1	
51	GB/T894.1-1986-35	挡圈 35	Circlip for shaft 35	1	
52	404G2-6F.37.108	二轴后轴承盖	Rear bearing cover , Shaft II	1	
53	404G2-6F.37.011	行星机构总成	Planet mechanism	1	
54	GB/T93-1987-12	垫圈 12	Spring lock washer 12	4	
55	GB/T5782-2000-M12×70	螺栓 M12×70	Hex. head bolt M12×70	4	
56	200.37.212	接合齿套	Sliding gear	1	
57	GB/T893.1-1986-80	挡圈 80	Circlip for shaft 80	2	
58	GB/T276-1994-6307	滚动轴承 6307	Ball bearing 6307	2	
59	GB/T305-1989-80	止动环80	Stop ring80	1	
60	454G2-6D.37.102	一轴常啮合齿轮	Constant-mesh gear , shaft I	1	
61	300.37.107-2	输入轴油封	Oil seal	1	
62	304G2.37.145	隔套	Spacer	1	
63	300.37.103-A	输入轴 (1000/540)	Input shaft (1000/540)	1	
64	GB/T5783-2000-M10×30	螺栓M10×30	Hex. head bolt M10×30	4	
65	404G2-6F.37.109-1	一轴前轴承盖	Front bearing cover , shaft I	1	
66	JB/T2600-1980-SG35×55×10	油封 SG35×55×10	Oil seal SG35×55×10	1	
67	GB/T3452.1-1992-25×2.65	O形圈 25×2.65	O-ring seal 25×2.65	1	
68	304G2.37.105	中间齿轮轴	Middle Gear Shaft	1	
69	304G2.37.104	中间齿轮轴插销	Block pin,middle gear shaft	1	
70	JB-FT-CU-10	组合铜垫圈 10	Washer 10	1	
71	304G2.37.106	中间齿轮前隔圈	Front spacer,middle gear shaft	1	
72	GB/T276-1994-6534905	轴承 6534905	Needle roller bearing6534905	1	
73	304G2.37.108	梭行挡中间齿轮	Middle gear,patrol	1	

12.2 变速箱总成 (B) Gearbox(B)

续表

Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
74	304G2.37.109	中间齿轮前隔圈	Front spacer,middle gear shaft	1	
75	GB/T6171-2000-M16×1.5	螺母 M16×1.5	Hex. nut M16×1.5	1	

12.3 行星机构总成
Planet Mechanism System
404G2-6F.37.011



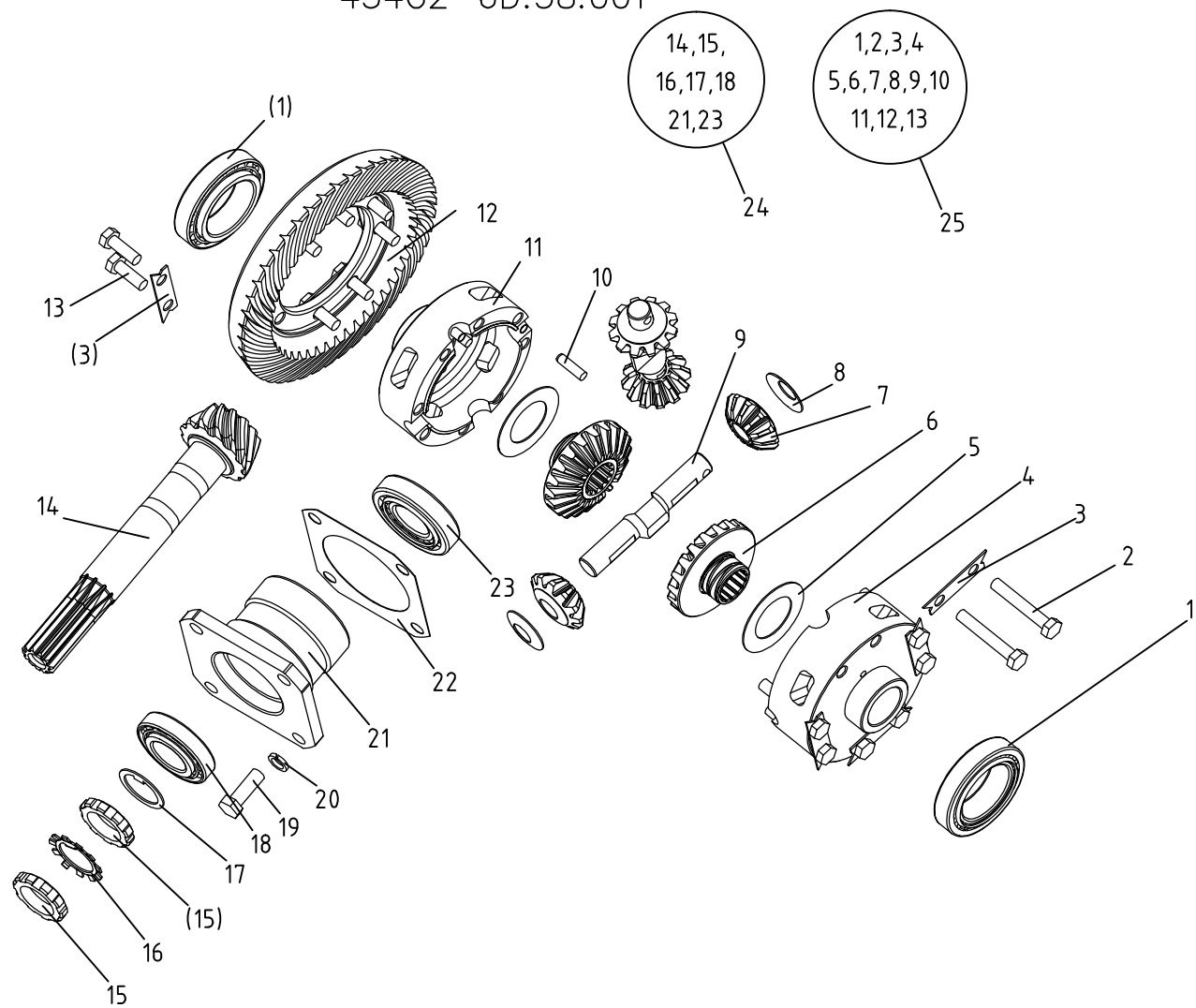
12.3 行星机构总成 Planet Mechanism System

Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
1	404G2-6F.37.111	齿圈	Ring gear	1	
2	404G2-6F.37.112	行星轮架后盖	Rear cover , planet carrier	1	
3	200.37.202	行星齿轮轴	Planet gear shaft	3	
4	200.37.021	行星架压合件	Planet carrier	1	
5	200.37.204	行星轮垫片	Shim ,Planet gear	6	
6	200.37.207	行星齿轮	Planet gear	3	
7	GB/T309-2000-3×19.8	滚针 3×19.8	Needle roller 3×19.8	66	
8	200.37.203	行星轮滚针隔圈	Needle bearing retainer	6	
9	200.37.205	行星架后垫片	Rear shim , planet carrier	1	
10	200.37.201	行星架前垫片	Front shim , planet carrier	1	

13.1 后桥总成 (A)

Rear Axle (A)

454G2-6D.38.001



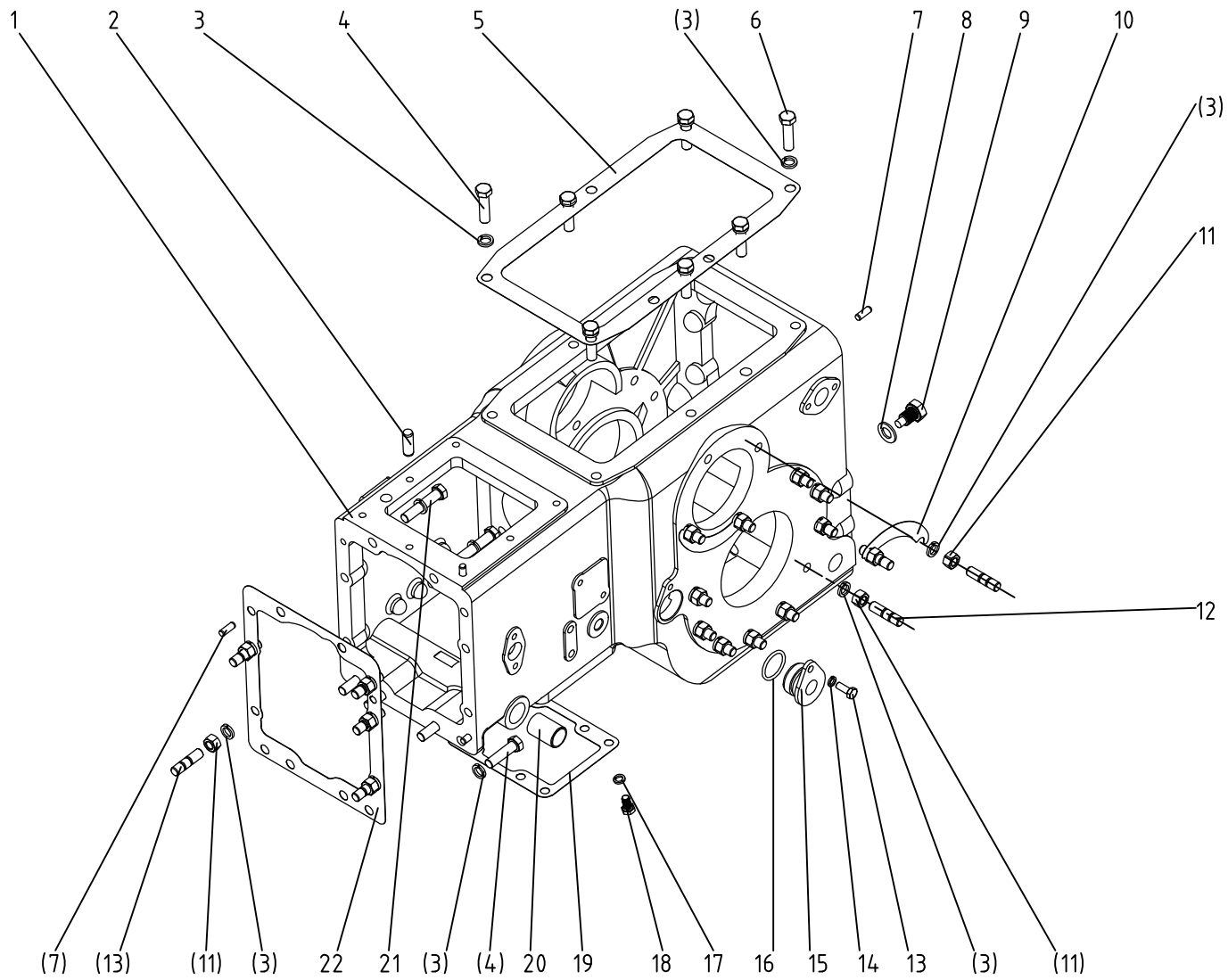
13.1 后桥总成 Rear Axle

Ser.No	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
1	GB/T297-1994-32011	滚动轴承 32011	Tapered roller bearing 32011	2	
2	GB/T5785-2000-M10×1×65	螺栓 M10×1×65	Fine pitch hex. head bolt M10×1×65	8	
3	404-9.38.146	锁紧垫片	Lock piece	8	
4	404-9.38.148	差速器右壳体	Right differential housing	1	
5	300.38.147-1	半轴齿轮垫片	Shim,half shaft gear	2	
6	300.38.141	半轴齿轮	Half shaft gear	2	
7	300.38.142	行星齿轮	Planet gear	4	
8	300.38.145	行星齿轮垫片	Planet gear shim	4	
9	404-9.38.143	行星齿轮轴	Planet gear shaft	2	
10	GB/T119.2-2000-8×30	销 8×30	Parallel pin 8×30	2	
11	404-9.38.138	差速器左壳体	Left differential housing	1	
12	404-9.38.140	主传动被动圆锥齿轮	Spiral-bevel gear	1	
13	GB/T5785-2000-M10×1×30	螺栓 M10×1×30	Fine pitch hex. head bolt M10×1×30	8	
14	404-9.38.129	主传动主动圆锥齿轮	Spiral-bevel pinion	1	
15	200.38.130	锁紧螺母	Lock nut	2	
16	200.38.131	止退垫片	Lock washer	1	
17	200.38.134	锁片	Lock piece	1	
18	GB/T297-1994-30207	滚动轴承 30207	Tapered roller bearing 30207	1	
19	GB/T5783-2000-M12×35	螺栓 M12×35	Hex. head bolt M12×35	4	
20	GB/T93-1987-12	垫圈 12	Spring lock washer 12	4	
21	300.38.135	主动齿轮轴承座	Bearing seat,spiral bevel pinion	1	
22	200.38.104	主传动主动齿轮调整垫片	Adjusting shim,spiral bevel pinion	1	
23	GB/T297-1994-30307	滚动轴承 30307	Tapered roller bearing 30307	1	
24	404-9.38.015	主传动主动齿轮总成	Front spiral bevel pinion assembly	1	
25	404-9.38.016	差速器总成	Differential case assembly	1	

13.2 后桥总成 (B)

Rear Axle(B)

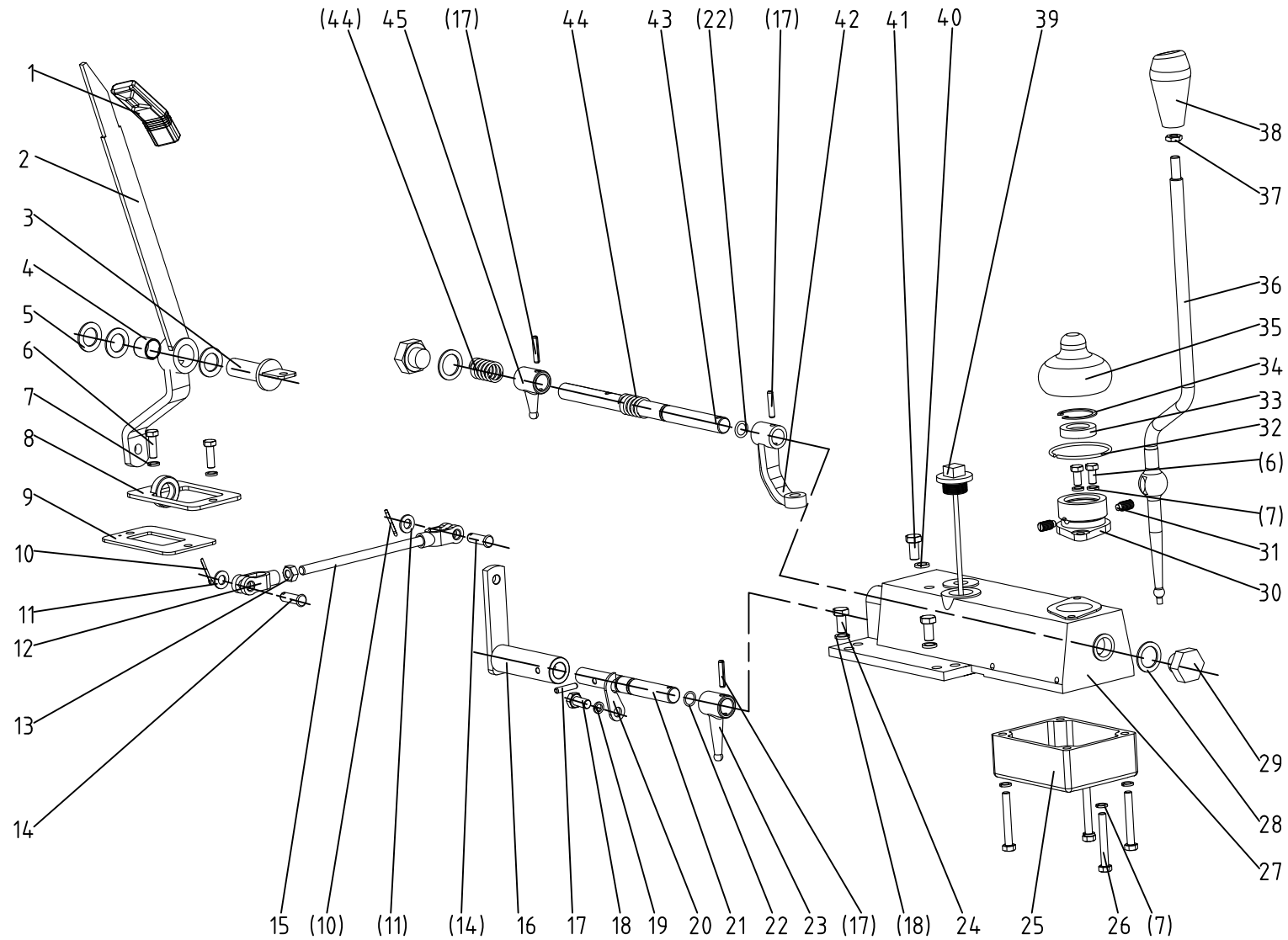
454G2-6D.38.001



13.2 后桥总成 (B) Rear Axle(B)

Ser.No	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
1	404G2-6F.38.101	后桥壳体	Transmission case	1	
2	GB/T119.1-2000-10×20	销 10×20	Parallel pin 10×20	2	
3	GB/T93-1987-12	垫圈 12	Spring lock washer 12	40	
4	GB/T5783-2000-M12×35	螺栓 M12×35	Hex. head bolt M12×35	6	
5	300.38.114	提升器壳体纸垫	Paper gasket,upper cover	1	
6	GB/T5782-2000-M12×45	螺栓 M12×45	Hex. head bolt M12×45	5	
7	GB/T119.1-2000-8×22	销 8×22	Parallel pin 8×22	4	
8	JB-FT-CU-16	组合铜垫圈 16	Combination washer 16	1	
9	200.38.024	放油螺塞总成	Oil drain plug	1	
10	300.38.116	主传动被动齿轮调整垫片	Adjusting shims,spiral crown gear	4组	
11	GB/T6170-2000-M12	螺母 M12	Hex. nut M12	23	
12	GB/T898-1988-AM12×35	螺柱 AM12×35	Double end stud AM12×35	23	
13	GB/T5783-2000-M8×20	螺栓 M8×20	Hex. head bolt M8×20	3	
14	GB/T93-1987-8	垫圈 8	Spring lock washer 8	3	
15	200.38.160	端盖	End cover	1	
16	GB/T3452.1-1992-33.5×3.55	O形圈 33.5×3.55	O-ring seal 33.5×3.55	1	
17	GB/T93-1987-10	垫圈 10	Spring lock washer 10	7	
18	GB/T5783-2000-M10×25	螺栓 M10×25	Hex. head bolt M10×25	7	
19	300.38.109	小盖板纸垫	Paper gasket,small cover	1	
20	200.38.144-3	衬套	Bush	2	
21	GB/T5782-2000-M12×60	螺栓 M12×60	Hex. head bolt M12×60	2	
22	404G2-6F.38.102	变速箱与后桥联接纸垫	Paper gasket	1	

13.3 操纵机构总成 Operation Mechanism System 404G2-6F.38.011



13.3 操纵机构总成 Operation Mechanism System

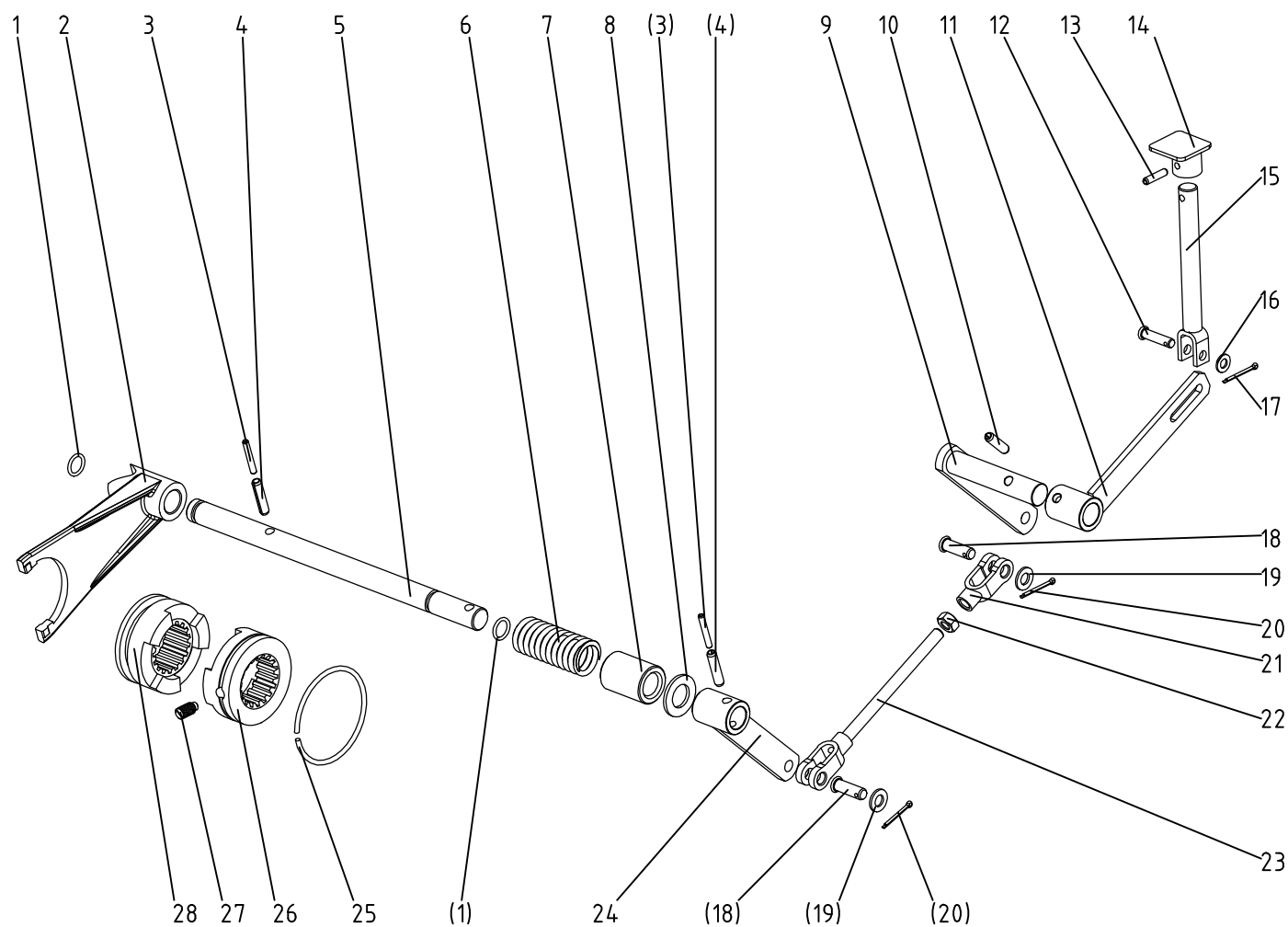
Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
1	254G3.37.211	副变速换挡杆手柄总成	Handle, assistant transmission	1	
2	404G2-6F.38.041-1	副变速操纵杆焊合件	Assistant gear shift lever	1	
3	504G3-3.51.041	固定轴焊合件(一)	Locating shaft (1)	1	
4	504G3.55.218	衬套 (20×20)	Sleeve(20×20)	1	
5	504G3-3.51.161	尼龙垫圈	Nylon washer	3	
6	GB/T 5783-2000-M8×25	螺栓 M8×25	Hex.head bolt M8×25	2	
7	GB/T 93-1987-8	垫圈 8	Spring lock washer 8	8	
8	504G3-3.51.040	固定板焊合件(一)	Fixing board(1)	1	
9	504G3-3.51.107	密封垫(四)	Seal gasket(4)	1	
10	GB/T91-2000-3.2×24	销 3.2×24	Split pin 3.2×24	2	
11	GB/T97.1-2002-10	垫圈 10	Plain washer 10	2	
12	254G2.43.102	拉杆叉	Fork	1	
13	GB/T 6170-2000-M10	螺母 M10	Hex. nut M10	1	
14	GB/T882-1986-B10×30	销轴 B10×30	Clevis pin with head B10×30	2	
15	404G2-6F.38.043	副变速拉杆焊合件	Pull rod, assistant gear shift	1	
16	404G2-6F.38.042	摇臂焊合件	Rocker arm	1	
17	GB/T879.1-2000-6×30	销 6×30	Slotted spring pin 6×30	4	
18	GB/T 5783-2000-M10×20	螺栓 M10×20	Hex.head bolt M10×20	1	
19	GB/T 93-1987-10	垫圈 10	Spring lock washer 10	5	
20	404G2-6F.38.116	限位板	Positioning plate	1	
21	404G2-6F.38.111	副变速转轴	Revolving shaft, assistant gear shift	1	
22	GB/T3452.1-1992-13.2×2.65	O形圈 13.2×2.65	O-ring seal 13.2×2.65	2	
23	404G2-6F.38.112-1	副变速操纵拨头	Shift block, assistant gear shift	1	
24	GB/T 5783-2000-M10×25	螺栓 M10×25	Hex.head bolt M10×25	4	
25	404G2-6F.38.118	侧操纵下盖	Side-control bottom cover	1	

13.3 操纵机构总成 Operation Mechanism System

续表

Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
26	GB/T 5782-2000-M8×60	螺栓 M8×60	Hex.head bolt M8×60	4	
27	404G2-6F.38.113	侧操纵上盖	Side-control above cover	1	
28	JB-FT-CU-22	组合铜垫圈 22	Combined washer 22	2	
29	404G2-6F.38.107	堵头螺栓	Plug hex.head bolt	2	
30	404-11.38C.115	操纵杆支座	Gear-shift lever base	1	
31	GB/T75-1985-M8×14	螺钉 M8×14	Screw M8×14	2	
32	GB/T3081-1982- I -1.4×260	热镀锌丝 I -1.4×260	Galvanized steel wire I -1.40×260	1	
33	404-11.38C.117	尼龙座	Nylon base	1	
34	GB/T893.1-1986-40	挡圈 40	Circlip for hole 40	1	
35	300.37.188	防尘罩	Dust boot	1	
36	404G2-6F.38.114	主变速操纵杆	Gear-shift lever	1	
37	GB/T6172.1-2000-M10	螺母 M10	Thin hex. nut M10	1	
38	404G2-6F.38.117	主变速换挡杆手柄总成	Handle	1	
39	404G2-6F.38.016	油尺总成	Dipstic	1	
40	JB-FT-CU-12	组合铜垫圈 12	Combined washer 12	1	
41	GB/T5786-2000-M12×1.25×16	螺栓 M12×1.25×16	Hex.head bolt M12×1.25×16	1	
42	404G2-6F.38.120	外操纵拨头	External shift block	1	
43	404G2-6F.38.115	操纵传递杆	Control transfer lever	1	
44	404-11.38C.105	弹簧	Spring	2	
45	404G2-6F.38.119-1	内操纵拨头	Inner shift block	1	

13.4 差速锁总成 Differential Lock 404G2-6F.38.012



13.4 差速锁总成 Differential Lock

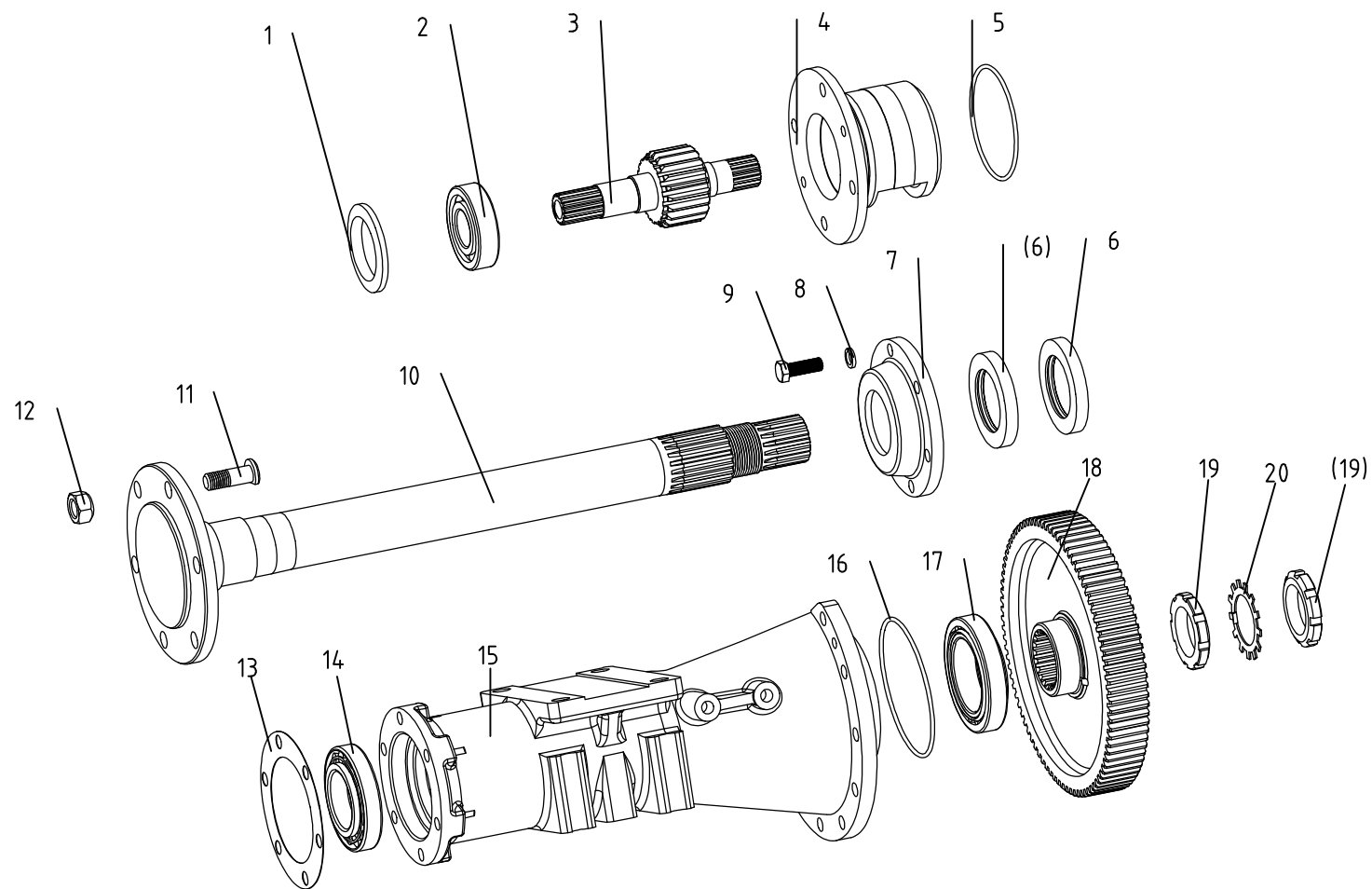
Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
1	GB/T3452.1-1992-15×2.65	O形圈 15×2.65	O-ring seal 15×2.65	2	
2	300.38.154A	拨叉	Shift fork	1	
3	GB/T879.4-2000-5×35	销 5×35	Slotted spring pin 5×35	2	
4	GB/T879.4-2000-8×35	销 8×35	Slotted spring pin 8×35	2	
5	404G2-6F.38.121	拨叉轴	Shift fork shaft	1	
6	200.38.151-1	弹簧	Spring	1	
7	300.38.152-1	轴套	Sleeve	1	
8	GB/T97.1-2002-20	垫圈 20	Plain washer 20	1	
9	404G2-6F.38.032	转轴焊合件	Spindle weldment	1	
10	GB/T879.1-2000-8×30	销 8×30	Slotted spring pin 8×30	1	
11	404G2-6F.38.031-1	连接板焊合件	junction plate	1	
12	GB/T882-1986-B8×24	销轴 B8×24	Clevis pin with head B8×24	1	
13	GB/T879.4-2000-6×26	销 6×26	Slotted spring pin 6×26	1	
14	304G2-6.38.025	差速锁踏板焊合件	Differential lock pedal board	1	
15	304G2-6.38.023	差速锁踏杆焊合件	Differential lock pedal lever	1	
16	GB/T97.1-2002-8	垫圈 8	Plain washer 8	1	
17	GB/T91-2000-2×20	销 2×20	Split pin 2×20	1	
18	GB/T882-1986-B10×30	销轴 B10×30	Clevis pin with head B10×30	2	
19	GB/T97.1-2002-10	垫圈 10	Plain washer 10	2	
20	GB/T91-2000-3.2×24	销 3.2×24	Split pin 3.2×24	2	
21	254G2.43.102	拉杆叉	Fork	1	
22	GB/T6170-2000-M10	螺母 M10	Hex. nut M10	1	
23	404G2-6F.38.033	差速锁拉杆焊合件	Differential lock pull rod	1	
24	404G2-6F.38.034	差速锁摇臂焊合件	Differential lock swinging arm	1	
25	GB/T3081-1982- I -1.4×260	热镀钢丝 I -1.4×260	Galvanized steel wire I -1.40×260	1	

13.4 差速锁总成 Differential Lock

续表

Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
26	300.38.170-1	右接合套	Right splicing sleeve	1	
27	300.38.178	紧定螺钉	Set screw with dog point	1	
28	300.38.169	左接合套	Left splicing sleeve	1	

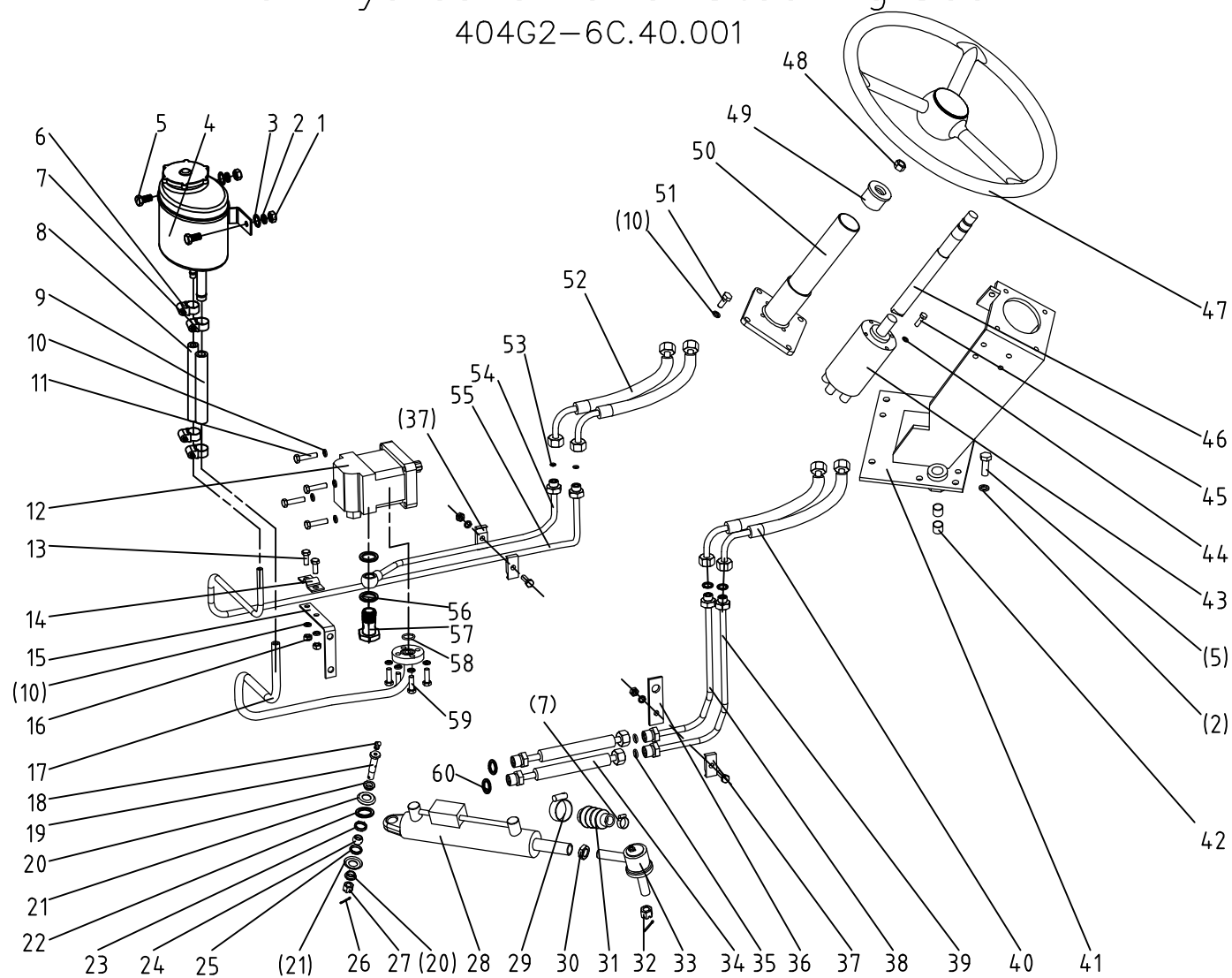
14 最终传动总成
Final Transmission
404-9.39.001/002



14 最终传动总成 Final Transmission

Ser. No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
1	GB/T894.1-1986-35	挡圈 35	Circlip for shaft 35	1×2	
2	GB/T276-1994-6307	滚动轴承 6307	Snap ring ball bearing 6307	1×2	
3	404-9.39.105	主动齿轮	Driving gear	1×2	
4	300.39.109	轴承座	Bearing seat	1×2	
5	GB/T3452.1-1992-103×3.55	O形圈 103×3.55	O-ring seal 103×3.55	1×2	
6	404-9.39.111	防泥水油封MC60×90×14/20	Oil seal MC60×90×14/20	1×2	
7	404-9.39.102	轴承盖	Bearing cover	1×2	
8	GB/T93-1987-12	垫圈 12	Spring lock washer 12	6×2	
9	GB/T5783-2000-M12×35	螺栓 M12×35	Hex. head bolt M12×35	6×2	
10	404-9.39.103	半轴	Half shaft	1×2	
11	300.39.102	后轮毂螺栓	Rear hub bolt	6×2	
12	300.39.101	后轮毂螺母	Rear hub nut	6×2	
13	200.39.110	纸垫	Paper gasket	1×2	
14	GB/T297-1994-30211	圆锥滚子轴承 30211	Tapered roller bearing 30211	1×2	
15	300.39.105-2/106-2	左/右半轴套管	Right/left half shaft housing	1×2	
16	GB/T3452.1-1992-128×3.55	O形圈 128×3.55	O-ring seal 128×3.55	1×2	
17	GB/T297-1994-32014	圆锥滚子轴承 32014	Tapered roller bearing 32014	1×2	
18	404-9.39.107	被动齿轮	Driven gear	1×2	
19	300.39.114	锁紧螺母	Lock nut	2×2	
20	GB/T858-1988-48	垫圈 48	Lock pieces	1×2	

15 液压转向系统总成
Full Hydraulic Power Steering Gear
404G2-6C.40.001



15 液压转向系统总成 Full Hydraulic Power Steering Gear

Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
1	GB/T6170-2000-M10	螺母 M10	Hex.nut M10	2	
2	GB/T93-1987-10	垫圈 10	Spring lock washer 10	8	
3	GB/T97.1-2002-10	垫圈 10	Plain washer 10	2	
4	254G2.40.015-2	转向油箱总成	Oil tank	1	
5	GB/T5783-2000-M10×20	螺栓 M10×20	Hex.head bolt M10×20	8	
6	JB/T8870-1999-2A(13-20)	喉箍 2A(13-20)	Hoop 2A (13-20)	2	
7	JB/T8870-1999-2A(16-20)	喉箍 2A(16-20)	Hoop 2A (16-20)	3	
8	JB/T6015-2000-10-200	胶管 10-200	Rubber pipe 10-200	1	
9	JB/T6015-2000-13-200	胶管 13-200	Rubber pipe 13-200	1	
10	GB/T93-1987-8	垫圈 8	Spring lock washer 8	14	
11	GB/T5783-2000-M8×35	螺栓 M8×35	Hex.head bolt M8×35	4	
12	HLCB-D04/06	恒流泵	Constant flow pump	1	
13	GB/T5783-2000-M8×30	螺栓 M8×30	Hex.head bolt M8×30	4	
14	304A.40.104	夹底板	Pressure base plate	1	
15	304G2-6.40.144	油管固定夹压板	Oil pipe fixed clip	1	
16	GB/T6170-2000-M8	螺母 M8	Hex.nut M8	2	
17	304G2-6E.40.023	油泵进油管焊合件	Oil delivery pipe weldment	1	
18	JB/T7940.1-1995-45°M10×1	油杯 45°M10×1	Grease nipple 45°M10×1	2	
19	304.40.127	销	Pin	1	
20	304.40.130	挡圈	Circlip stop ring	2	
21	304.40.128	防尘罩	Dustproof cover	2	
22	GB/T893.1-1986-30	挡圈 30	Circlip for shaft 30	1	
23	304.40.126	上球头座	Upper ball saet	1	
24	304.40.129	球接头	Ball connector	1	
25	304.40.125	下球头座	Lower ball seat	1	

15 液压转向系统总成 Full Hydraulic Power Steering Gear

续表

Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
26	GB/T91-2000-3.2×24	销 3.2×24	Split pin 3.2×24	2	
27	GB/T9459-1998-M14×1.5	螺母 M14×1.5	Hex. nut M14×1.5	1	
28	404-6.40.021	转向油缸总成	Steering cylinder assy	1	
29	JB/T8870-1999-2A (44-64)	喉箍 2A (44-64)	Hoop 2A (44-64)	1	
30	GB/T6173-2000-M18×1.5	螺母 M18×1.5	Hex.nut M18×1.5	1	
31	304.40A.132	橡胶护套	Rubber jacket	1	
32	GB/T6181-1986-M14	螺母 M14	Hex. nut M14	1	
33	450.40.026-1	拉杆接头总成(右)	Connector assy (Right)	1	
34	300A.40A.011	软管总成	Hose assy	2	
35	GB/T3452.1-1992-10.6×2.65	O形圈 10.6×2.65	O-ring seal 10.6×2.65	2	
36	404-6.40.101	管夹固定架	Oil pipe fixed clip	1	
37	254-8.40.109	管夹 (二)	Pipe nip	8	
38	404G2-6D.40.011	转向油缸油管焊合件(一)	Steering cylinder pipe(1)	1	
39	404G2-6D.40.012	转向油缸油管焊合件(二)	Steering cylinder pipe(2)	1	
40	404G2-6C.40.015	转向软管总成	Hose assy	2	
41	404G2-6C.40.012	转向器支架焊合件	Bracket weldment	1	
42	254G3.21.111	分离轴衬套	Sleeve	2	
43	109-1-50-Ca	全液压转向器	Full hydraulic steering gear	1	
44	GB/T93-1987-6	垫圈 6	Spring lock washer 6	4	
45	GB/T5783-2000-M6×25	螺栓 M6×25	Hex.head bolt M6×25	4	
46	304G2-6.40.116A	转向轴	Steering shaft	1	
47	200.40.015	方向盘总成	Steering wheel assy	1	
48	GB/T6171-2000-M16×1.5	螺母 M16×1.5	Hex. nut M16×1.5	1	
49	304.40.112	橡胶轴承	Rubber sleeve	1	

15 液压转向系统总成 Full Hydraulic Power Steering Gear

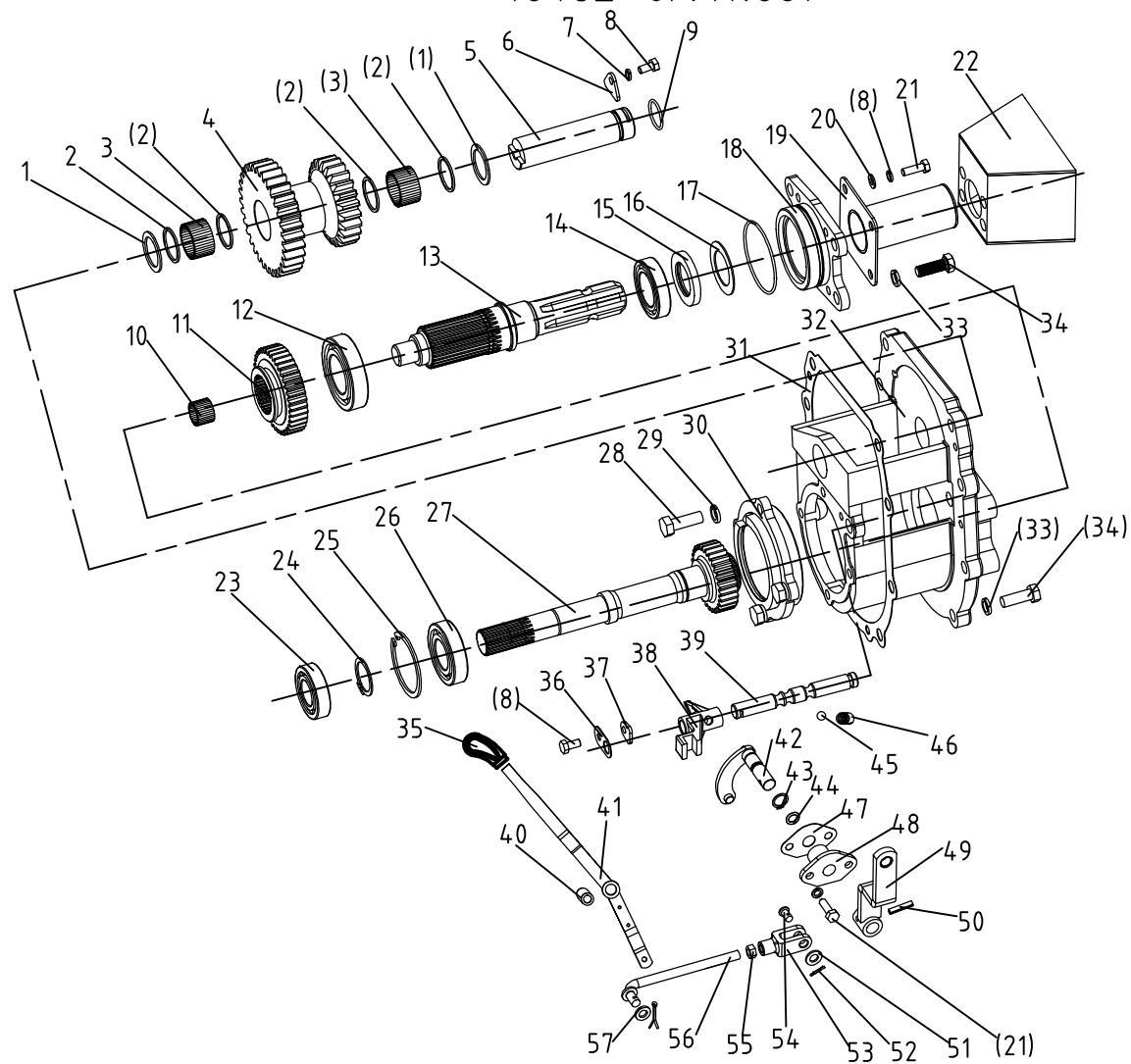
续表

Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
50	304G2-6.40.014A	转向管柱焊合件	Steering column weldment	1	
51	GB/T5783-2000-M8×20	螺栓 M8×20	Hex.head bolt M8×20	4	
52	404G2-6C.40.016	软管总成	Hose assy	2	
53	GB/T3452.1-1992-8.5×1.8	O形圈 8.5×1.8	O-ring seal 8.5×1.8	4	
54	404G2-6D.40.013-1	转向器进油管焊合件	Oil delivery pipe weldment	1	
55	404G2-6D.40.014-1	转向器回油管焊合件	Oil return pipe weldment	1	
56	JB-FT-CU-18	组合铜垫圈 18	Combination washer 18	2	
57	250D.58.118	铰接螺栓 M18×1.5	Hollow bolt M18×1.5	1	
58	GB/T3452.1-1992-18×2.65	O形圈 18×2.65	O-ring seal 18×2.65	1	
59	GB/T5783-2000-M8×40	螺栓 M8×40	Hex.head bolt M8×40	2	
60	JB-FT-CU-16	组合铜垫圈 16	Combination washer 16	2	

16 动力输出轴总成

PTO

404G2-6F.41.001



16 动力输出总成 PT0

Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
1	300.41B.103	挡圈	Blocking ring	2	Optional
2	300.41B.104	挡圈	Blocking ring	4	
3	GB/T309-2000-3×23.8	滚针 3×23.8	Needle roller 3×23.8	78	
4	400B.41.106	中间齿轮 (540/1000)	Middle gear (540/1000)	1	
5	300.41B.107	双速输出中间轴	Middle shaft	1	
6	300.41B.109	中间轴定位板	Locating plate of middle shaft	1	
7	GB/T93-1987-8	垫圈 8	Spring lock washer 8	7	
8	GB/T5783-2000-M8×16	螺栓 M8×16	Hex. head bolt M8×16	2	
9	GB/T3452.1-1992-30×2.65	O形圈 30×2.65	O-ring seal 30×2.65	1	
10	GB/T5846-1994-K223020	轴承 K223020	Bearing K223020	1	
11	400B.41.117	换档齿轮 (540/1000)	Shifting gear (540/1000)	1	
12	GB/T276-1994-6209	滚动轴承 6209	Ball bearing 6209	1	
13	300.41B.114	动力输出轴 (6键)	PTO shaft (of 6 teeth)	1	
14	GB/T276-1994-6008	滚动轴承 6008	Ball bearing 6008	1	
15	GB/T13871.1-2007-FB40×62×8	油封 FB40×62×8	Oil seal FB40×62×8	1	
16	300.41B.125	油封挡圈	Oil seal blocking ring	1	
17	GB/T3452.1-1992-80×2.65	O形圈 80×2.65	O-ring seal 80×2.65	1	
18	300.41B.115-1	动力输出盖板	Rear cover of rear axle	1	
19	300.41.011	防尘盖	PTO shaft shield	1	
20	GB/T97.1-2002-8	垫圈 8	Plain washer 8	4	
21	GB/T5783-2000-M8×25	螺栓 M8×25	Hex. head bolt M8×25	6	
22	400-6.41.011	动力输出护罩	PTO shaft safety cover	1	
23	GB/T276-1994-6206	滚动轴承 6206	Ball bearing 206	1	
24	GB/T894.1-1986-35	挡圈 35	Circlip for shaft 35	1	
25	GB/T893.1-1986-80	挡圈 80	Circlip for hole 80	1	

16 动力输出总成 PT0

续表

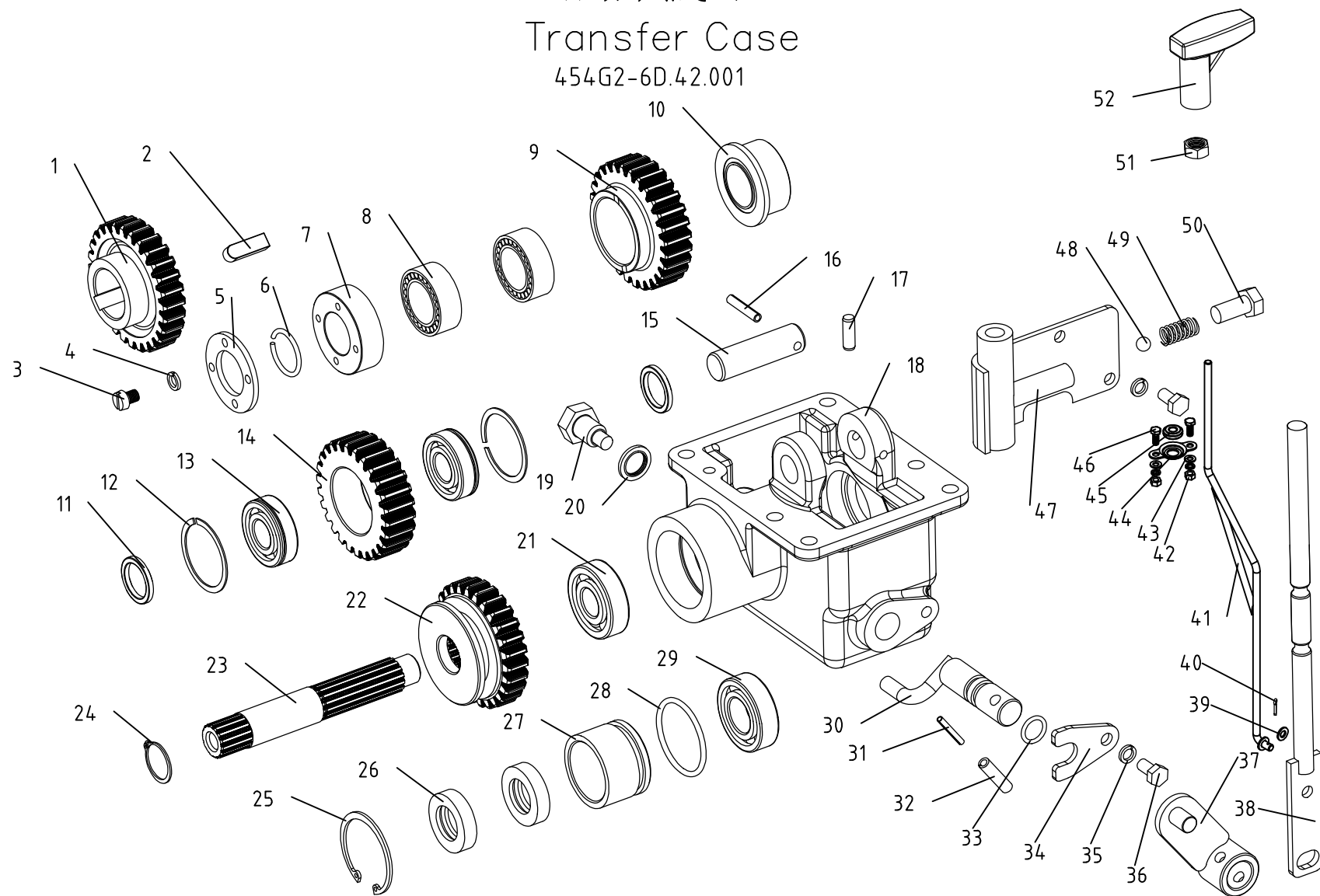
Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
26	GB/T276-1994-6307	滚动轴承 6307	Ball bearing 6307	1	for EC and AU
27	400B.41.123A	传动齿轮轴(540/1000)	Driving gear shaft (540/1000)	1	
28	GB/T5783-2000-M10×25	螺栓 M10×25	Hex. head bolt M10×25	4	
29	GB/T93-1987-10	垫圈 10	Spring lock washer 10	4	
30	400B.41.102-2	轴承座	Bearing seat	1	
31	400B.41.116	双速输出齿轮壳体垫片	Gasket of rear cover	1	
32	400B.41.108-1	动力输出壳体	PTO gear housing	1	
33	GB/T93-1987-12	垫圈 12	Spring lock washer 12	12	
34	GB/T5783-2000-M12×35	螺栓 M12×35	Hex. head bolt M12×35	12	
35	504G3.41.104	动力输出操纵杆手柄	PTO control handle	1	
36	300.41B.122	锁紧垫片	Lock washer	1	
37	300.41B.101	拨叉轴定位板	Locating plate of shift fork shaft	1	
38	400B.41.112-1	拨叉	Shift fork	1	
39	400B.41.111	拨叉轴	Shift fork shaft	1	
40	504G3.55.218	衬套 (20×20)	Sleeve(20×20)	1	
41	404G2-6F.41.021-1	手柄焊合件	Handle weldment	1	
	404G2-6F.41.021A	手柄焊合件	Handle weldment	1	
42	400B.41.011-1	转轴焊合件	controlling shaft	1	
43	GB/T894.1-1986-15	挡圈 15	Circlip for shaft 15	1	
44	GB/T3452.1-1992-10.6×2.65	O形圈 10.6×2.65	O-ring seal 10.6×2.65	2	
45	GB/T308-2002-9.5	钢球 9.5	Steel ball 9.5	1	
46	200.37.127-1	拨叉定位弹簧	Shift fork positioning spring	1	
47	200.38.111	操纵轴衬套纸垫	bushing gasket	1	
48	200.38.113	操纵轴衬套	Controlling shaft bushing	1	

16 动力输出总成 PT0

续表

Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
49	350-1.41.024A-1	弯臂焊合件	Flex arm weldment	1	
50	GB/T879.1-2000-6×28	销 6×28	Slotted spring pin 6×28	1	
51	GB/T97.1-2002-12	垫圈 12	Plain washer 12	1	
52	GB/T91-2000-3.2×20	销 3.2×20	Split pin 3.2×20	2	
53	280.43.107	连接叉	Rod clevis	1	
54	GB/T882-1986-B12×35	销 B12×35	Clevis pin with head B12×35	1	
55	GB/T6170-2000-M10	螺母 M10	Hex. nut M10	1	
56	350-1.41.023	传动杆焊合件	Pull rod weldment	1	
57	GB/T97.1-2002-10	垫圈 10	Plain washer 10	1	

17 分动箱总成 Transfer Case 454G2-6D.42.001



17 分动箱总成 Transfer Case

Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
1	404-9.42.101	中央传动分动齿轮	Power Transfer gear	1	
2	GB/T1096-2003-C10×32	键 C10×32	Flat key C10×32	1	
3	GB/T65-2000-M5×16	螺钉 M5×16	Cheese head screw M5×16	4	
4	GB/T93-1987-5	垫圈 5	Spring lock washer 5	4	
5	304.42.133-1	限位板	Locating plate	1	
6	GB/T895.1-1986-30	挡圈 30	Circlip for shaft 30	1	
7	304.42.104-1	前隔套	Front spacer	1	
8	GB/T5801-1986-4524906	滚动轴承 4524906	Needle bearing 4524906	2	
9	404-9.42.103	分动上过轮	Upper idler	1	
10	304.42.103	后隔套	Rear spacer	1	
11	304.42.116	隔圈	Spacer	2	
12	GB/T305-1998-52/57.9	止动环 52/57.9	Locating snap ring 52/57.9	2	
13	GB/T276-1994-6205N	滚动轴承 6205N	Ball bearing with snap ring groove 6205	2	
14	404-9.42.107	分动下过轮	Lower idler	1	
15	304.42.118	小轴	Lower idler shaft	1	
16	GB/T879.2-2000-6×50	销 6×50	Slotted spring pin 6×50	1	
17	GB/T119.1-2000-A8×30	销 A8×30	Straight pin A8×30	2	
18	304.42.109-1	分动箱体	Transfer case housing	1	
19	JB-FT-CU-16	组合铜垫圈16	Combined seal washer16	1	
20	200.38.024	放油螺塞总成	Oil drain plug	1	
21	GB/T276-1994-6304	滚动轴承 6304	Ball bearing 6304	1	
22	404-9.42.105	分动箱齿轮	Sliding gear	1	
23	304.42.107	分动箱轴	Transfer case shaft	1	
24	GB/T894.1-1986-24	挡圈 24	Circlip for shaft 24	1	
25	GB/T893.1-1986-55	挡圈 55	Circlip for hole 55	1	

17 分动箱总成 Transfer Case

续表

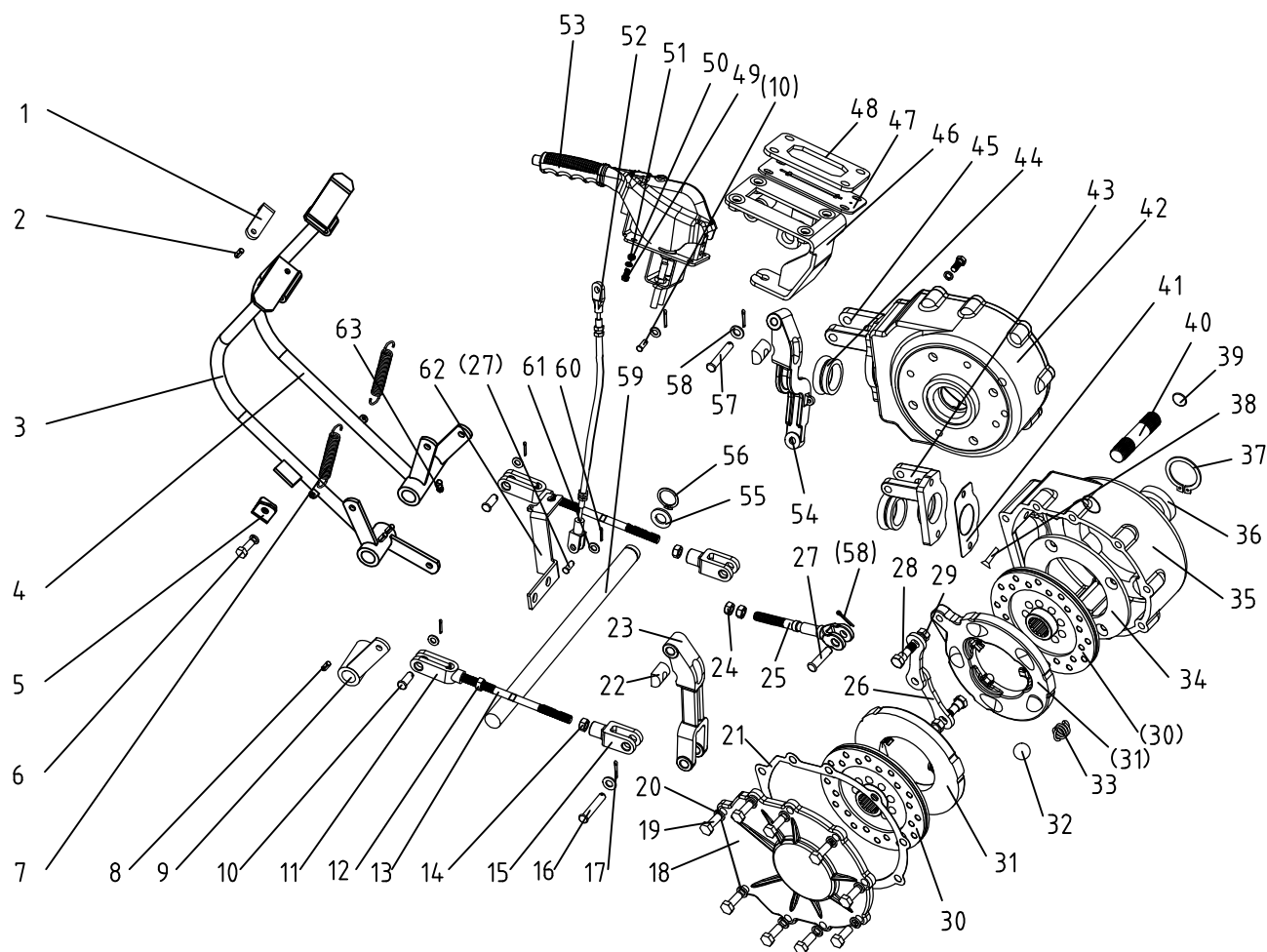
Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
26	HG4-692-67-PG25×42×10	油封 PG25×42×10	Oil seal PG25×42×10	2	
27	304.42.108	油封座	Oil seal seat	1	
28	GB/T3452.1-1992-45×3.55	O形圈 45×3.55	O-ring seal 45×3.55	1	
29	GB/T276-1994-6205	滚动轴承6205	Ball bearing 6205	1	
30	304.42.012-1	拨杆焊合件	Shift peg	1	
31	GB/T879.2-2000-5×32	销 5×32	Slotted spring pin 5×32	1	
32	GB/T879.2-2000-8×32	销 8×32	Slotted spring pin 8×32	1	
33	GB/T3452.1-1992-15×2.65	O形圈 15×2.65	O-ring seal 15×2.65	1	
34	304.42.111	定位板	Locating plate	1	
35	GB/T93-1987-8	垫圈 8	Spring lock washer 8	3	
36	GB/T5783-2000-M8×16	螺栓 M8×16	Hex. head bolt M8×16	3	
37	404G2-6.42.011	摇臂焊合件	Rocker arm	1	
38	404G2-6F.42.013-1	推杆焊合件	Push rod	1	
39	GB/T97.1-2002-10	垫圈 10	Washer 10	1	
40	GB/T91-2000-3.2×24	销 3.2×24	Split pin 3.2×24	1	
41	404G2-6F.42.012	前驱动操纵杆焊合件	Control lever,Front wheel drive	1	
42	GB/T6170-2000-M8	螺母 M8	Nut M8	2	
43	GB/T97.1-2002-8	垫圈 8	Washer 8	2	
44	454.42.111	限位圈锁紧板	Locking plate	1	
45	454.42.110	限位圈	Limit circle	1	
46	GB/T5783-2000-M8×20	螺栓 M8×20	Hex. head bolt M8×20	2	
47	304G2-6.42.012	限位套焊合件	Stop collar	1	
48	GB/T308-2002-9.5	钢球9.5	Lock ball 9.5	1	
49	200.37.127-1	拨叉定位弹簧	Compression spring	1	

17 分动箱总成 Transfer Case

续表

Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
50	GB/T5783-2000-M12×25	螺栓 M12×25	Hex. head bolt M12×25	1	
51	GB/T6171-2000-M10×1	螺母 M10×1	Hex. nut M10×1	1	
52	504G3.37.011	前驱动操纵手柄	Control handle	1	

18 制动器及操纵机构总成
Brake Operation Mechanism
404G2-6C.43.001



18 制动器及操纵机构总成 Brake Operation Mechanism

Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
1	200.43.106	联锁片	Interlock piece	1	
2	GB/T879.4-2000-8×18	销 8×18	Spring split pin 8×18	1	
3	404G2-6C.43.012	左制动踏杆焊合件	Left brake lever weldment	1	
4	404G2-6C.43.013	右制动踏杆焊合件	Right brake lever weldment	1	
5	404G2-6C.43.102	制动灯开关安装板	Braking light switch fix board	1	
6	GB/T5783-2000-M10×20	螺栓 M10×20	Hex. head bolt M10×20	1	
7	504G3.43.103-1	回位弹簧	Hand brake return spring	2	
8	GB/T879.4-2000-8×40	销 8×40	Spring split pin 8×40	3	
9	404G2-6C.43.014-1	左制动套管焊合件	Rockerarm, left pedal	1	
10	GB/T882-1986-B10×24	销轴 B10×24	Clevis pin with head B10×24	3	
11	404G2-6C.43.103	拉杆叉	Draw rod fork	2	
12	GB/T 6170-2000-M10-L	螺母 M10 (左)	Hex. nut M10-L	2	
13	404G2-6C.43.104	拉杆	Pull rod	2	
14	GB/T 6170-2000-M10	螺母 M10	Hex. nut M10	2	
15	280.43.107	连接叉	Rod clevis	2	
16	GB/T882-1986-B10×40	销轴 B10×40	Clevis pin with head B10×40	2	
17	GB/T91-2000-3.2×28	销 3.2×28	Split pin 3.2×28	4	
18	300.43.151	制动器盖	Brake cap	2	
19	GB/T5783-2000-M10×25	螺栓 M10×25	Hex. head bolt M10×25	26	
20	GB/T93-1987-10	垫圈 10	Spring lock washer 10	27	
21	300.43.153	纸垫	Brake gasket	2	
22	280.43.105	自位垫块	Self-aligning block	2	
23	404G2-6F.43.108	左制动摇臂	Left brake rocker arm	1	
24	GB /T6170-2000-M12	螺母 M12	Hex. nut M12	4	
25	300.43.161	调节杆	Adjusting rod	2	

18 制动器及操纵机构总成 Brake Operation Mechanism

续表

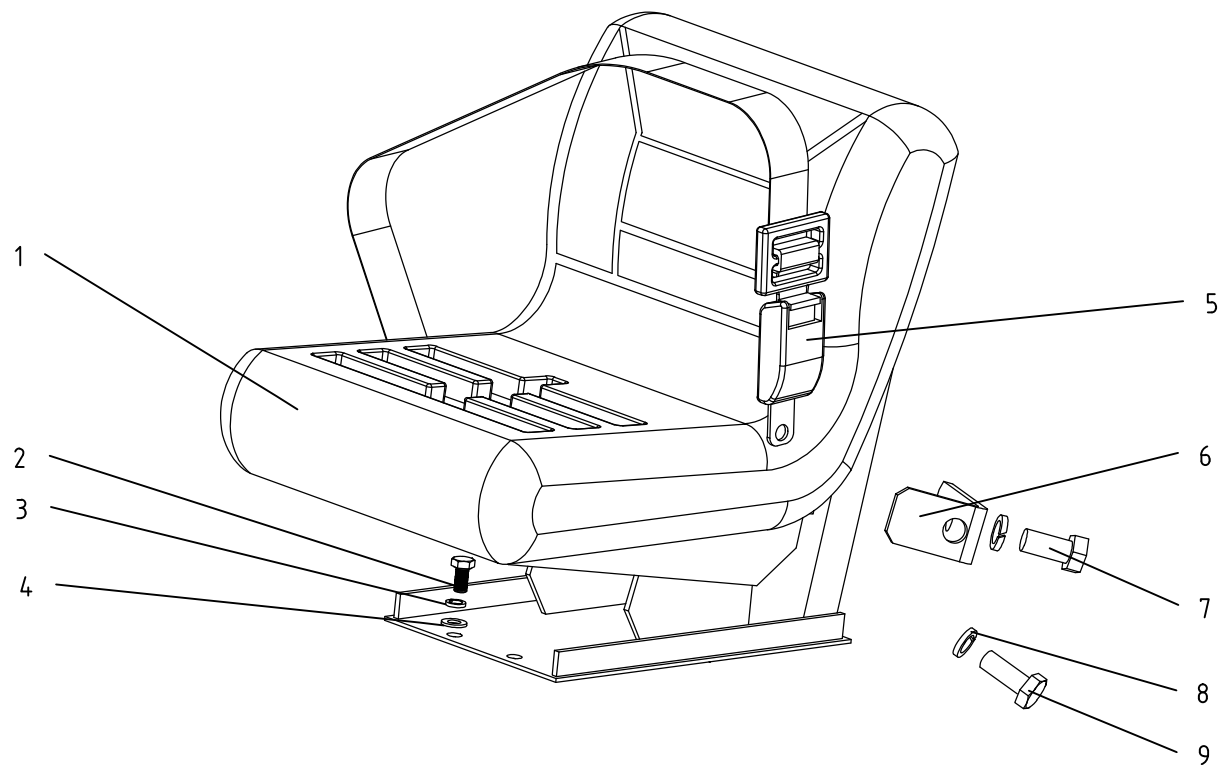
Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
26	450.43.114	拉板	Draw plate	4	
27	GB/T882-1986-B10×32	销轴 B10×32	Clevis pin with head B10×32	3	
28	450.43.113	螺栓	Hex. head bolt	4	
29	GB/T6171-2000-M10×1	螺母 M10×1	Hex. nut M10×1	4	
30	300.43.024	从动盘总成	Brake driven disk	4	
31	300.43.160	压盘	Brake pressure plate	4	
32	GB/T308-1989-7/8"	钢球 7/8"	Steel ball 7/8"	10	
33	450.43.112	内回位弹簧	Return spring	6	
34	300.43.154-1	制动片	Brake piece	2	
35	300.43.152-1	左制动器壳体	Left brake housing	1	
36	HG4-692-67-SG32×52×12	油封 SG32×52×12	Oil seal SG 32×52×12	2	
37	GB/T894.1-1986-35	挡圈 35	Circlip for shaft 35	2	
38	GB/T819.2-1997-M8×25	十字槽沉头螺钉 M8×25	Cross deep bolt M8×25	8	
39	GB/T3452.1-1992-10.6×2.65	O形圈 10.6×2.65	O Type ring 10.6×2.65	8	
40	GB/T898-1988-AGM12-M12×35	螺柱 AGM12-M12×35	Double end stud AGM12-M12×35	8	
41	280.43.103	纸垫	Paper gasket	2	
42	300.43.163-1	右制动器壳体	Right brake housing	1	
43	280.43.104	左摇臂支座	Left rocker arm pedestal	1	
44	280.43.118-1	密封套	Seal cartridge	2	
45	280.43.110	右摇臂支座	Right rocker arm pedestal	1	
46	404G2-6F.43.025	制动手柄安装座焊合件	Hand brake fix board	1	
47	504G3-3.51.110	制动操纵压板	Brake control device keep plate	1	
48	504G3-3.51.111	密封垫（五）	Rubber blanket	1	
49	GB/T5783-2000-M8×20	螺栓 M8×20	Hex. head bolt M8×20	4	

18 制动器及操纵机构总成 Brake Operation Mechanism

续表

Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
50	GB/T93-1987-8	垫圈 8	Spring lock washer 8	4	
51	GB/T6170-2000-M8	螺母 M8	Hex. nut M8	4	
52	404G2-6F.43.021	右制动拉线组合件	Right hand brake stay wire	1	
53	504G3-3.43.025	手制动组合件	Hand brake	1	
54	280.43.109-1	右摇臂	Right brake rocker arm	1	
55	GB/T97.2-2000-24	垫圈 24	Chamfered plain washer 24	2	
56	GB/T894.1-1986-24	挡圈 24	Circlip for shaft 24	1	
57	GB/T882-1986-B12×70	销轴 B12×70	Clevis pin with head B12×70	1	
58	GB/T97.1-2002-12	垫圈 12	Chamfered plain washer 12	4	
59	404G2-6C.43.101	制动传动轴	Brake transmission axis	1	
60	GB/T91-2000-3.2×20	销 3.2×20	Split pin 3.2×20	8	
61	GB/T97.1-2002-10	垫圈 10	Chamfered plain washer 10	6	
62	404G2-6F.43.015	手制动右拉线安装板焊合件	Right hand brake stay wire mounting pa	1	
63	JB/T7940.2-1995- M10×1	油杯45° M10×1	Angle grease nipple 45°M10×1	1	

19 座椅总成 Seat
404G2-6D.44.001



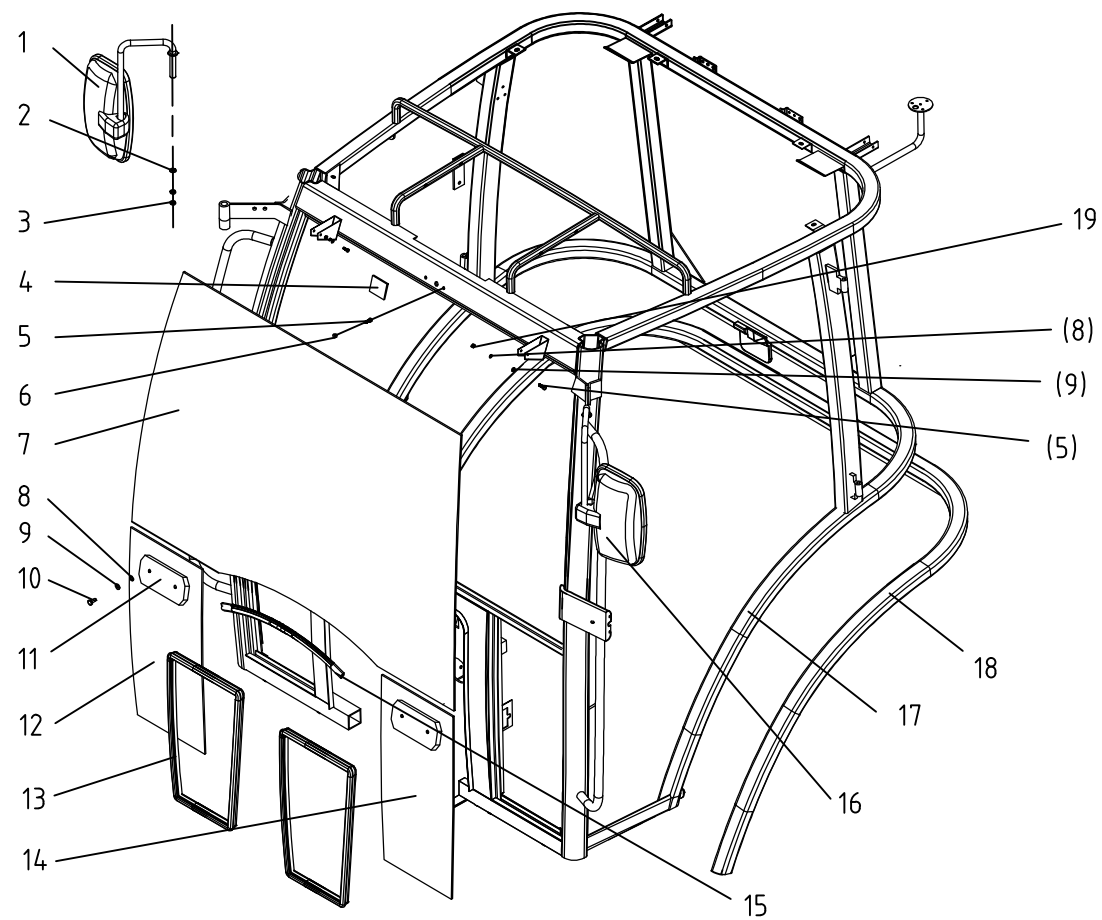
19 座椅总成 Seat

Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
1	404G2-6D.44.101	减震座椅	Seat	1	
	280.44B.101	座椅 (DS44/8)	Seat	1	Optional
2	GB/T5783-2000-M10×20	螺栓 M10×20	Hex. head bolt M10×20	4	
3	GB/T93-1987-10	垫圈 10	Spring lock washer 10	4	
4	GB/T97.1-2002-10	垫圈 10	Plain washer 10	4	
5	300.44B.012A	两点可弹式座椅安全带	Safety belt	1	Optional
6	404-11A.44.101	安全带支架	Safety belt bracket	2	Optional
7	GB/T5783-2000-M12×1.5×20	螺栓 M12×1.5×20	Hex. head bolt M12×1.5×20	4	Optional
8	GB/T93-1987-12	垫圈 12	Spring lock washer 12	4	Optional
9	GB/T5783-2000-M12×25	螺栓 M12×25	Hex. head bolt M12×25	4	Optional

20.1 驾驶室总成A

Cab Assembly A

404G2B. 45. 001



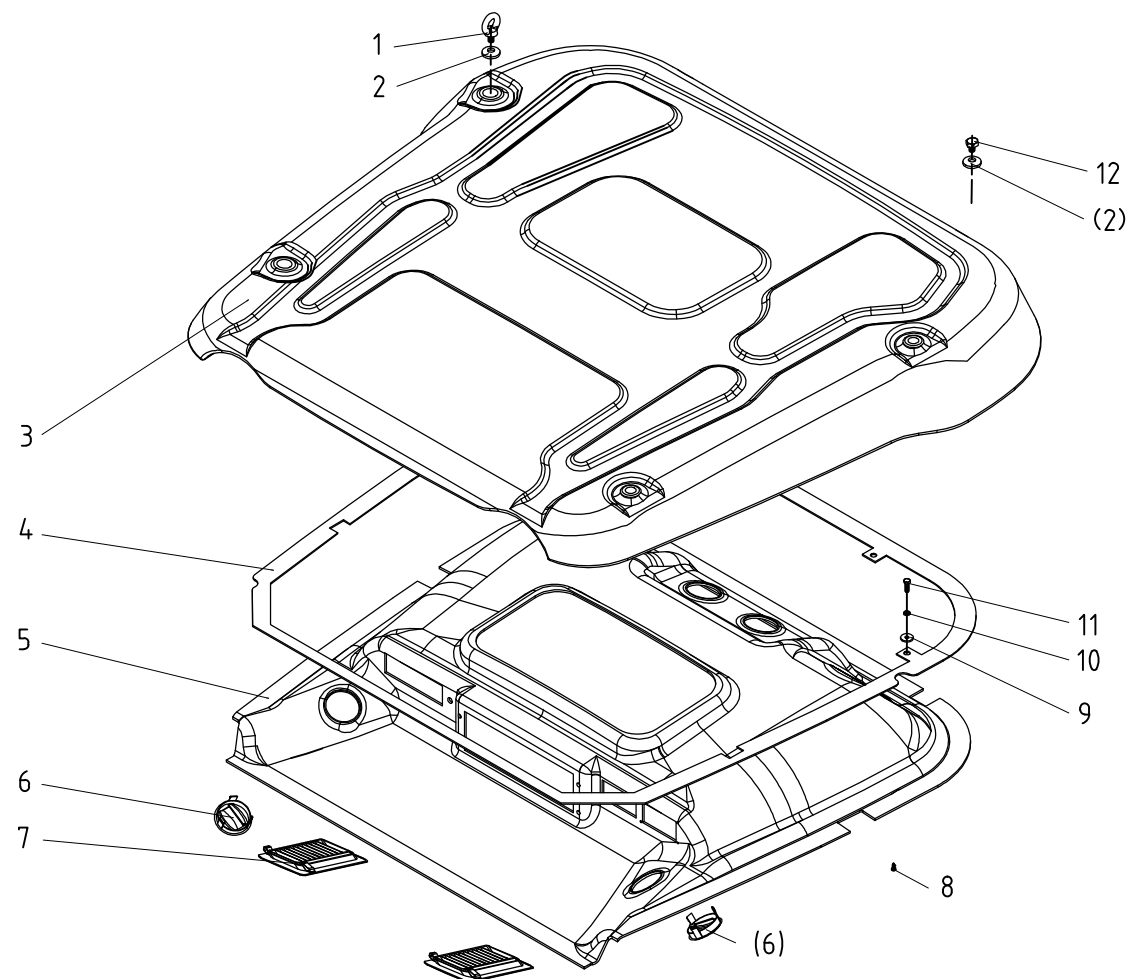
20.1 驾驶室总成A Cab AssemblyA

Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
1	404G2B.45.051	右后视镜组合件	Rearview mirror(right)	1	
2	GB/T97.1-2002-10	垫圈10	Washer 10	14	
3	GB/T6172-2000-M10	螺母M10	Hex. nut M10	2	
4	550-1.45A.222	雨刮器托垫	Wiper pad	1	
5	GB/T5783-2000-M6×20	螺栓 M6×20	Hex. bolt M6×20	4	
6	GB/T802-1988-M6	螺母 M6	Hex. nut M6	2	
7	404G2B.45.219	前窗玻璃	Front window glass	1	
8	GB/T93-1987-6	垫圈6	Spring washer 6	6	
9	GB/T97.1-2002-6	垫圈6	Washer 6	6	
10	GB/T5783-2000-M6×12	螺栓M6x12	Hex.bolt M6×12	8	
11	404G2B.45.102	前窗玻璃固定钢板	Front window glass fixed plate	2	
12	404G2B.45.214	前右下侧挡风玻璃	Front right-down glass	1	
13	404G2B.45.216	玻璃胶条	Front down glass rubber strip	3	
14	404G2B.45.217	前左下侧挡风玻璃	Front left-down glass	1	
15	404G2B.45.213	前窗玻璃胶条	Front window rubber strip	1	
16	404G2B.45.052	左后视镜组合件	Rearview mirror(left)	1	
17	404G2B.45.040	驾驶室框架焊合件	Cab weldment	1	
18	404G2B.45.212	驾驶室底座橡胶垫	Cab seal strip	1	
19	GB/T6170-2000-M6	螺母 M6	Hex. nut M6	2	

20.2 驾驶室总成B

Cab Assembly B

404G2B. 45. 001



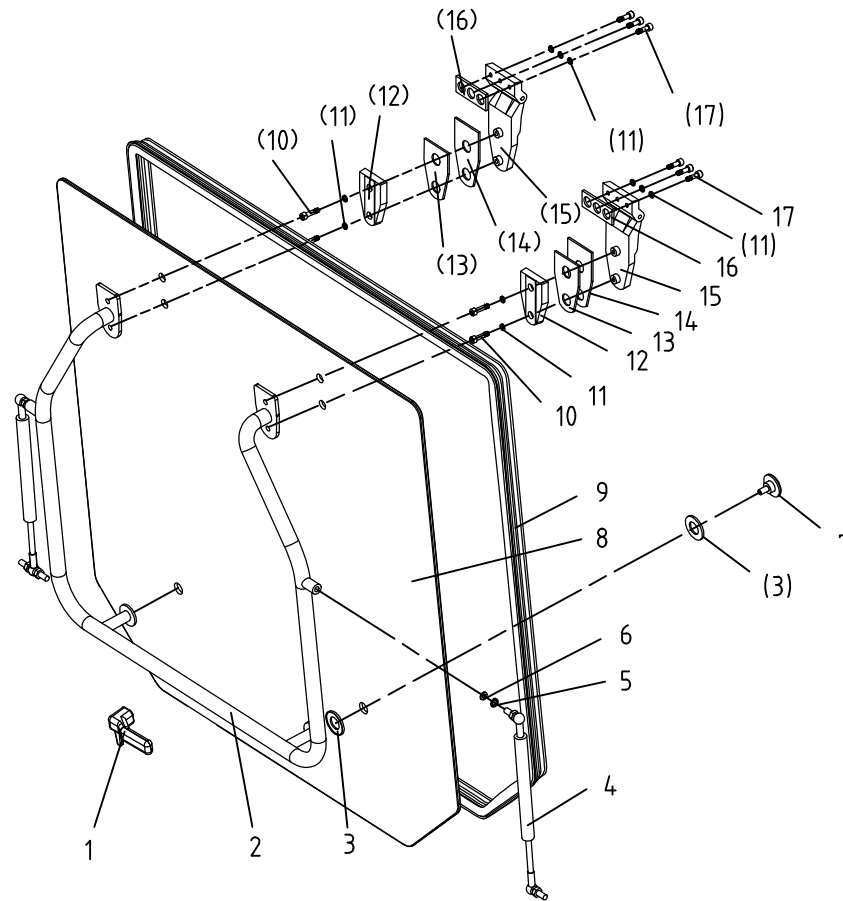
20.2 驾驶室总成B Cab Assembly B

Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
1	GB/T825-1988-M12	吊环螺钉M12	Lifting eye bolt M12	2	
2	404G2B.45.095	垫片组件	Washer assembly	4	
3	404G2B.45.091	顶蓬	Cab top cover	1	
4	404G2B.45.221	顶蓬橡胶垫	Canopy rubber mat	1	
5	404G2B.45.056	顶蓬内装饰组合件	Cab inner top liner	1	
6	404G2B.45.058	暖风进风口组合件	Air inlet assembly	2	
7	404G2B.45.059	暖风出风口组合件	Air outlet assembly	2	
8	404G2B.45.201	钻尾自钻螺丝M5.5×25	Tapping screw	17	
9	GB/T5287-2002-8	垫圈 8	Washer 8	6	
10	GB/T93-1987-8	垫圈 8	Spring washer 8	6	
11	GB/T5783-2000-M8×25	螺栓 M8×25	Hex.bolt M8×25	6	
12	GB/T5783-2000-M12×25	螺栓 M12×25	Hex.bolt M12×25	2	

20.3 驾驶室总成C

Cab Assembly C

404G2B. 45. 001



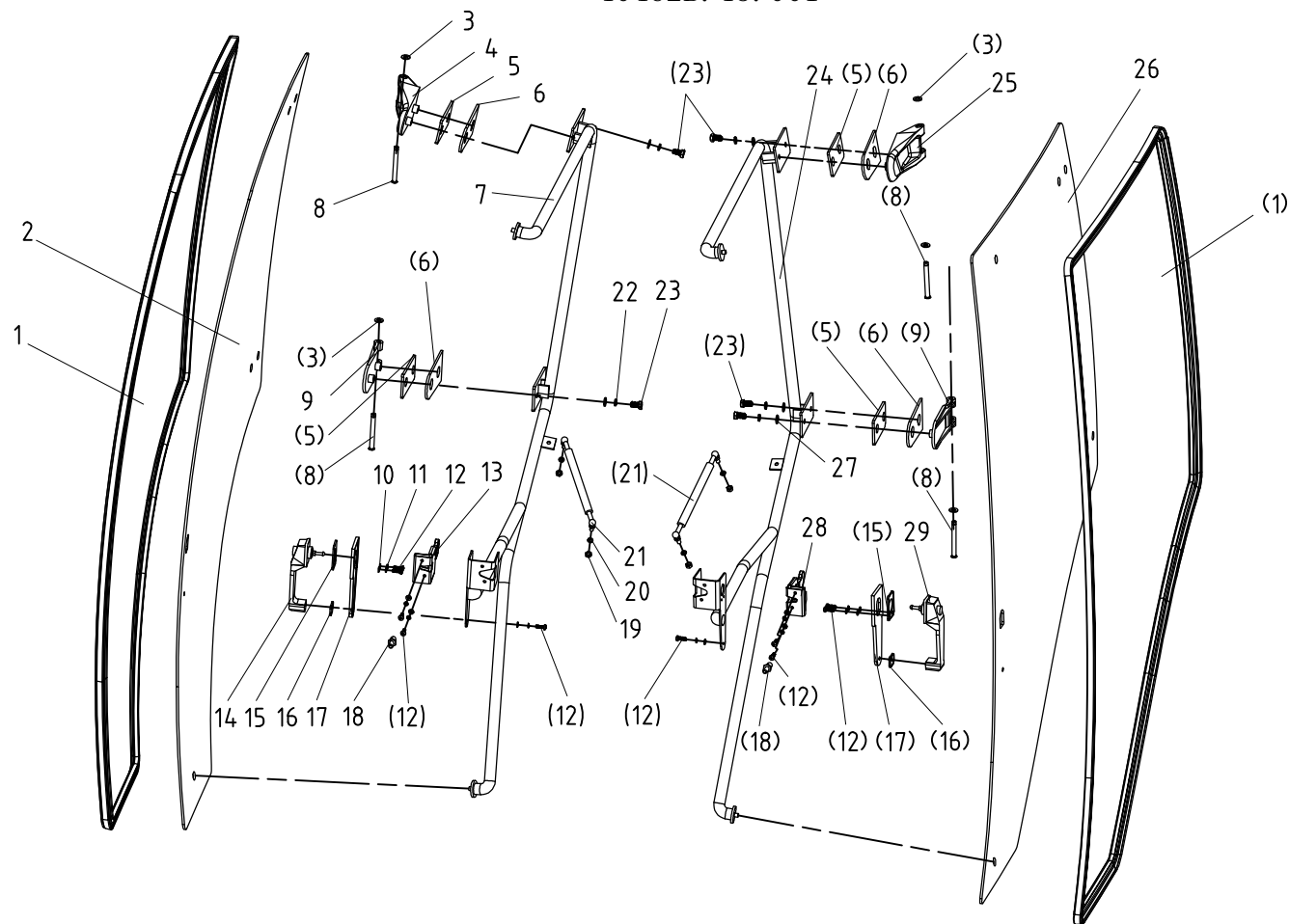
20.3 驾驶室总成C Cab Assembly C

Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
1	404G2B.45.088	后窗锁扣合件	Rear window lock catch	1	
2	404G2B.45.087	后窗扶手焊合件	Rear window handle weldment	1	
3	550-1.45A.332	后窗扶手橡胶垫	Rear window handle rubber pad	4	
4	QD16-310x110x300N-BB	气弹簧	Rear window gas spring	2	
5	GB/T93-1987-8	垫圈8	Spring washer 8	4	
6	GB/T97.1-2002-8	垫圈8	Washer 8	4	
7	550-1.45A.094	后窗扶手固定螺钉	Rear window handle fixing screw	2	
8	404G2B.45.215	后窗玻璃	Rear window glass	1	
9	404G2B.45.216	玻璃胶条	Sealing rubber strip	1	
10	GB/T70.1-2000-M6×25	螺钉M6x25	Screw M6×25	4	
11	GB/T93-1987-6	垫圈6	Spring lock washer 6	10	
12	404G2B.45.097	后窗铰链底板	Rear window hinge cover	2	
13	404G2B.45.357	后窗铰链橡胶垫外垫	Rear window hinge outer pad	2	
14	404G2B.45.356	后窗铰链橡胶垫内垫	Rear window hinge inner pad	2	
15	404G2B.45.096	后窗铰链	Rear window hinge seat	2	
16	404G2B.45.355	后窗铰链橡胶垫	Rear window hinge rubber pad	2	
17	GB/T70.1-2000-M6×20	螺钉M6x20	Screw M6×20	6	

20.4 驾驶室总成D

Cab Assembly D

404G2B. 45. 001



20.4 驾驶室总成D Cab Assembly D

Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
1	404G2B.45.216	玻璃胶条	Glass rubber strip	2	
2	404G2B.45.298	右门玻璃	Right door glass	1	
3	GB/T896-1986	挡圈8	Circlip 8	4	
4	550-1.45A.363-1	门铰链右（一）合件	Right door upper hinge	1	
5	550-1.45A.290	门铰链外垫	Door hinge outer pad	4	
6	550-1.45A.287	门铰链内垫	Door hinge inner pad	4	
7	404G2B.45.081	右门扶手焊合件	Right door handle weldment	1	
8	404G2B.45.362	销轴	Hinge shaft	4	
9	550-1.45A.361-1	门铰链（二）合件	Lower hinge	2	
10	GB/T97.1-2002-6	垫圈 6	Washer 6	10	
11	GB/T93-1987-6	垫圈6	Spring washer 6	10	
12	GB/T818-1985-M6×20	螺钉 M6×20	Nut boltM6×20	10	
13	404G2B.45.080	右门锁芯合件	Right door lock body fixing plate	1	
14	404G2B.45.076	右门锁组合件	Right door lock assembly	1	
15	550-1.45A.288	门锁大橡胶垫	Lock big pad	2	
16	550-1.45A.289	门锁小橡胶垫	Lock small pad	2	
17	550-1.45A.291	门锁芯橡胶垫	Lock body pad	2	
18	550-1.45A.292	锁柱	Lock pin	2	
19	GB/T6170-2000-M8	螺母 M8	Hex. nut M8	4	
20	GB/T93-1987-8	垫圈 8	Spring washer 8	4	
21	QD16-310x110x300N-BB	气弹簧	Door gas spring	2	
22	GB/T93-1987-10	垫圈 10	Spring washer 8	8	
23	GB/T5783-2000-M10×20	螺栓 M10×20	Hex.bolt M10×20	8	
24	404G2B.45.077	左门扶手焊合件	Left door handle weldment	1	
25	550-1.45A.360-1	门铰链左（一）合件	Left door upper hinge	1	

20.4 驾驶室总成D Cab Assembly D

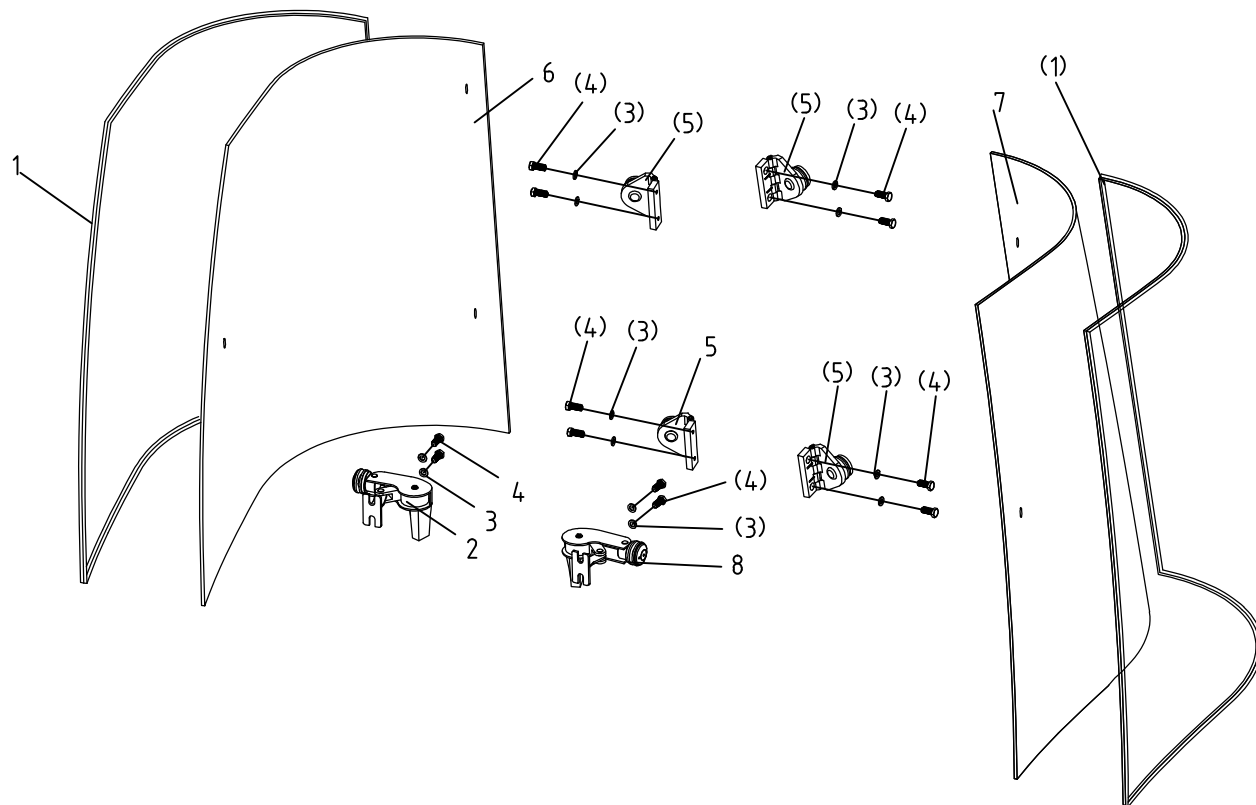
续表

Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
26	404G2B.45.285	左门玻璃	Left door glass	1	
27	GB/T97.1-2002-10	垫圈 10	Washer 10	8	
28	404G2B.45.078	左门锁芯合件	Left door lock body fixing plate	1	
29	404G2B.45.075	左门锁组合件	Left door lock assembly	1	

20.5 驾驶室总成E

Cab Assembly E

404G2B. 45. 001



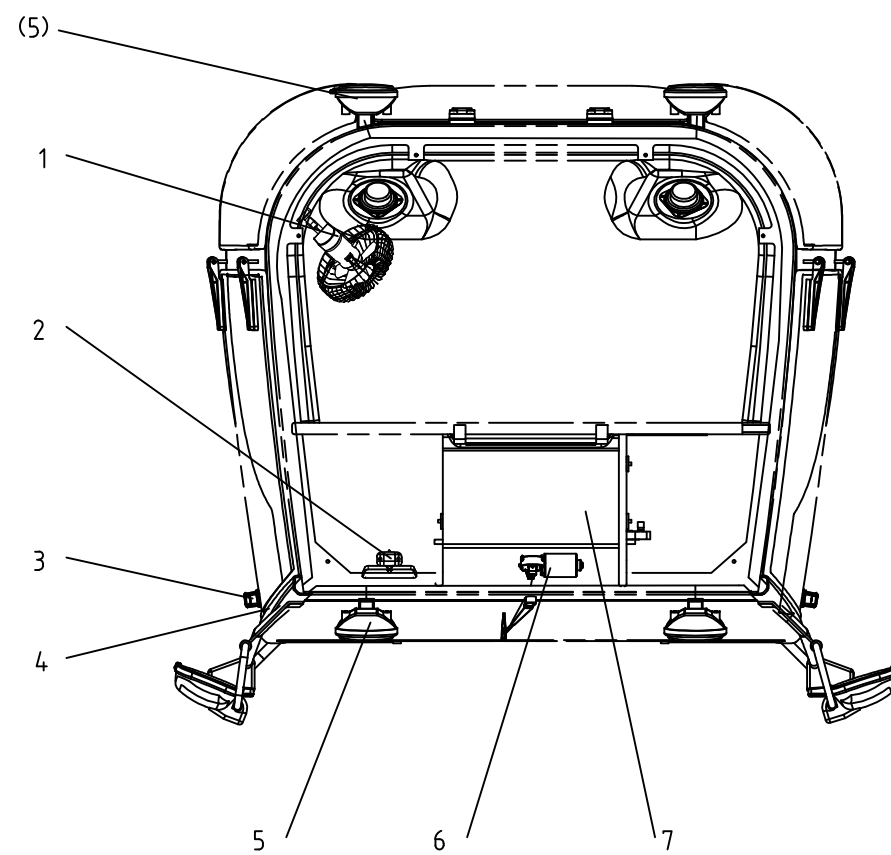
20.5 驾驶室总成E Cab Assembly E

Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
1	404G2B.45.216	玻璃胶条	Left-right window rubber strip	2	
2	404G2B.45.220	右侧窗锁扣	Right window lock catch	1	
3	GB/T97.1-2002	垫圈 8	Washer 8	12	
4	GB/T5783-2000-M8×20	螺栓 M8×20	Hex.bolt M8×20	12	
5	404G2B.45.227	侧窗铰链	Left-right window hinge	4	
6	404G2B.45.218	右侧窗玻璃	Right window glass	1	
7	404G2B.45.211	左侧窗玻璃	Left window glass	1	
8	404G2B.45.210	左侧窗锁扣	Left window lock catch	1	

20.6 驾驶室电气系统总成

CAB Electrical System

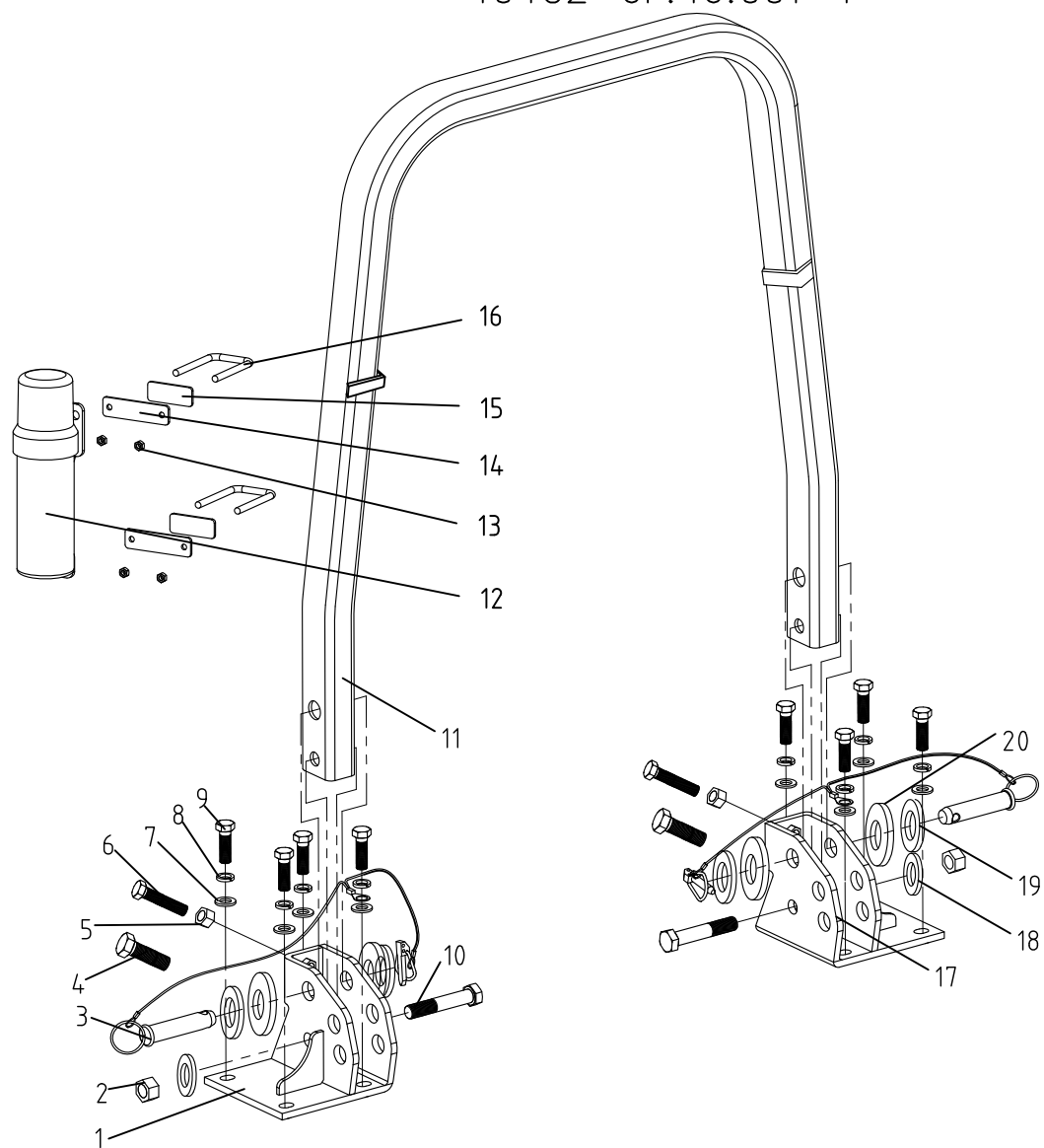
404G2B. 45. 010



20.6 驾驶室电气系统总成 CAB Electrical System

Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
1	404G2B.45.042	电风扇合件(8寸)	Fan	1	
2	404G2B.45.045	室内顶灯G2型	Ceiling lamp and inside rear-view mirror	1	
3	404G2-6E.48.021	转向灯组合件	Turn signal lamp	2	
4	404G2B.45.012	驾驶室线束	Cab wiring harness	1	
5	404G2B.45.046	照明灯总成	Working lamp	4	
6	ZD1232	电动雨刮器总成	Indscreen wiper	1	
7	404G2B.45.048	暖风机总成	Warm air heating radiator	1	

21 安全架总成 Roll Over Protection Structure 404G2-6F.46.001-1

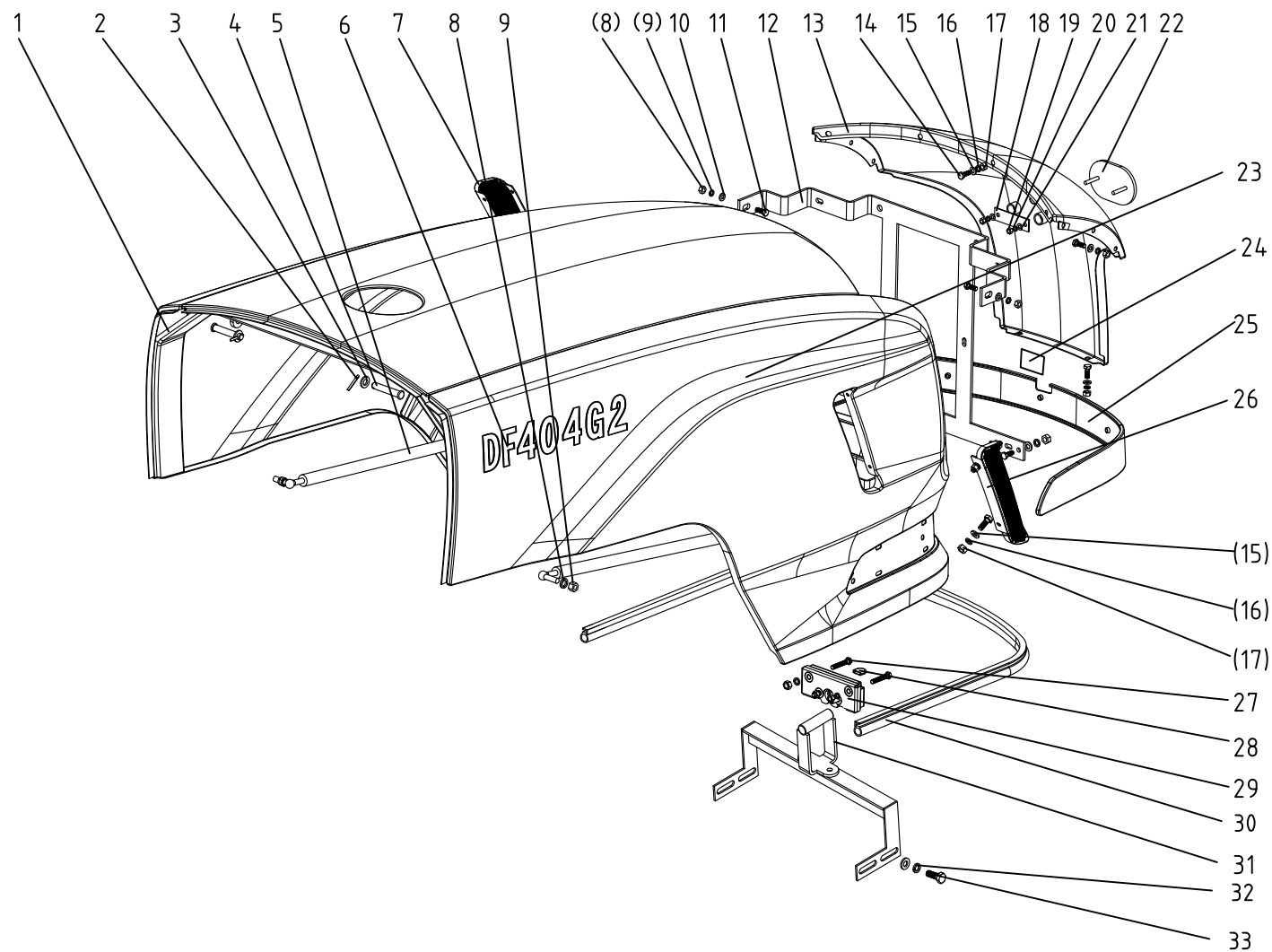


21 安全架总成 Roll Over Protection Structure

Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
1	304-9A.46.011	左安全架座焊合件	Left bracket,Safety frame	1	optional
2	GB/T889.2-2000-M20×1.5	螺母 M20×1.5	Hex. nut M20×1.5	2	
3	304-9A.46.014	锁销合件	Lock pin	2	
4	GB/T5783-2000-M12×45	螺栓 M12×45	Hex. head bolt M12×45	2	
5	GB/T6170-2000-M12	螺母 M12	Hex. nut M12	2	
6	GB/T5783-2000-M12×65	螺栓 M12×65	Hex. head bolt M12×65	2	
7	GB/T97.1-2002-16	垫圈 16	Plain washer 16	8	
8	GB/T93-1987-16	垫圈 16	Spring lock washer 16	8	
9	GB/T5783-2000-M16×45	螺栓 M16×45	Hex. head bolt M16×45	8	
10	GB/T5785-2000-M20×1.5×110	螺栓 M20×1.5×110	Hex. head bolt M20×1.5×110	2	
11	404G2-6F.46.011	安全架焊合件	Safety Frame	1	
12	254-5.49.103	手册资料筒	Manual holder	1	
13	GB/T6182-2000-M8	螺母 M8	Hex. nut M8	4	
14	254G3.46.103	抱箍固定板	Fixed plate	2	
15	254G3.46.104	橡胶固定板	Shim plate	2	
16	304-9A.46.161	U形螺栓	U-bolt	2	
17	304-9A.46.012	右安全架座焊合件	Right bracket,Safety frame	1	
18	GB/T97.1-2002-20	垫圈 20	Plain washer 20	2	
19	GB/T97.1-2002-27	垫圈 27	Plain washer 27	4	
20	504G3.46.115	橡胶垫圈	Rubber washer	4	

22.1 机罩仪表罩总成 (A)

Hood and Panel(A) 404G2-6C.47.001/404G2B.47.001



22.1 机罩仪表罩总成 (A) Hood and Panel(A)

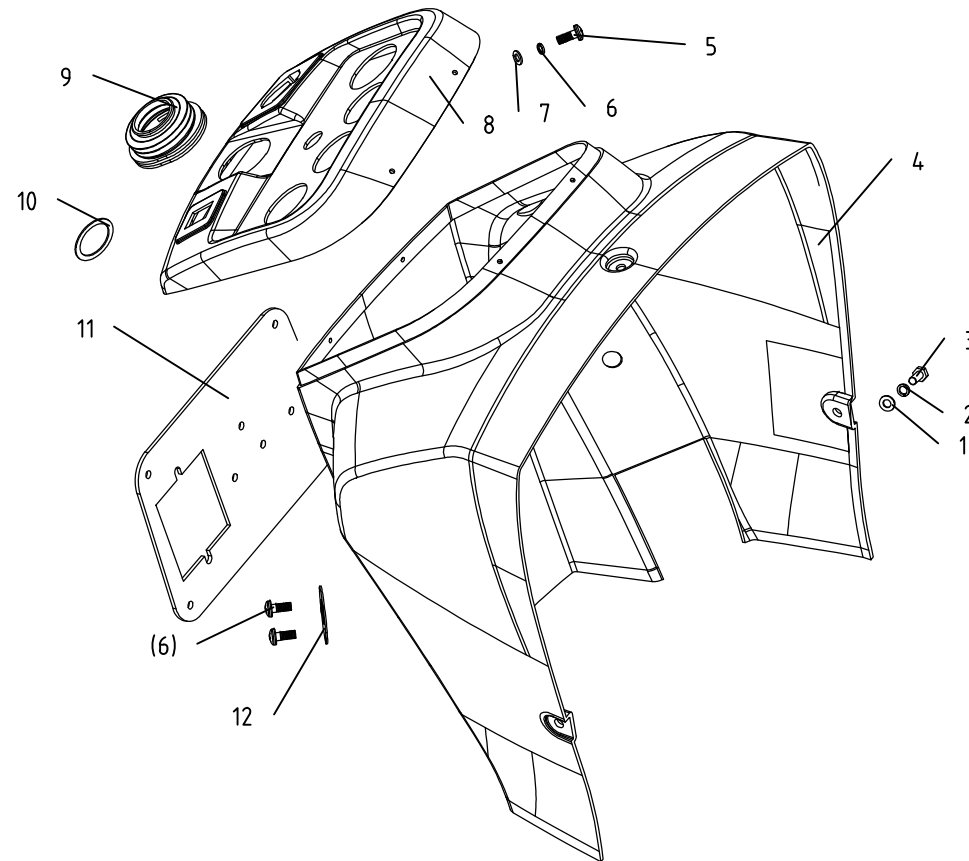
Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
1	404G2-6F.47.011-1	机罩焊合件	Engine Hood	1	
2	GB/T91-2000-3.2×30	销 3.2×30	Split pin 3.2×30	2	
3	GB/T97.1-2002-10	垫圈 10	Plain washer 10	2	
4	GB/T882-1986-B10×60	销轴 B10×60	Clevis pin with head B10×60	2	
5	695×293×320-BB-832678	压缩气弹簧832678	Gas spring	2	
6		立体贴花DF404G2	Stereo Applique	2	
7	404-11.47.105	左侧风窗	Left radiator grill	1	
8	GB/T93-1987-8	垫圈 8	Spring lock washer 8	4	
9	GB/T6170-2000-M8	螺母 M8	Hex. Nut M8	4	
10	GB/T97.1-2002-8	垫圈 8	Plain washer 8	2	
11	GB/T5783-2000-M6×20	螺栓 M6×20	Hex. head bolt M6×20	2	
12	404-11.47.017	灯架焊合件	Bracket	1	
13	404-11.47.103	前风窗	Front cover	1	
14	GB/T5783-2000-M6×16	螺栓 M6×16	Hex. head bolt M6×16	20	
15	GB/T97.1-2002-6	垫圈 6	Plain washer 6	19	
16	GB/T93-1987-6	垫圈 6	Spring lock washer 6	23	
17	GB/T6170-2000-M6	螺母 M6	Hex. Nut M6	26	
18	300.47.113	标牌安装板	Brand mark plate carrier	1	
19	GB/T6170-2000-M5	螺母 M5	Hex. Nut M5	2	
20	GB/T93-1987-5	垫圈 5	Spring lock washer 5	2	
21	GB/T97.1-2002-5	垫圈 5	Plain washer 5	2	
22	404-11.47.107	东风商标	DF brand	1	
23	404-11.47.109	左右装饰带	Decorative strip	1	
24	404-11.47.117	机罩开启指示	Hood opening instruction	1	
25	404-11.47.104	下风窗	Front garnish	1	

22.1 机罩仪表罩总成 (A) Hood and Panel(A)

续表

Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
26	404-11.47.106	右侧风窗	Right radiator grill	1	Length on demand
27	GB/T5783-2000-M6×35	螺栓 M6×35	Hex. head bolt M6×35	4	
28	550.47E.105-1	机罩锁套	Rubber sheath	1	
29	550.47E.026	机罩锁组合件	Hood lock	1	
30	550-1.51.101	密封条	Rubber bar	1	
31	404G2-6F.47.015-1	锁销焊合件	Lockpin	1	
32	GB/T93-1987-10	垫圈 10	Spring lock washer 10	2	
33	GB/T5783-2000-M10×40	螺栓 M10×40	Hex. head bolt M10×40	2	

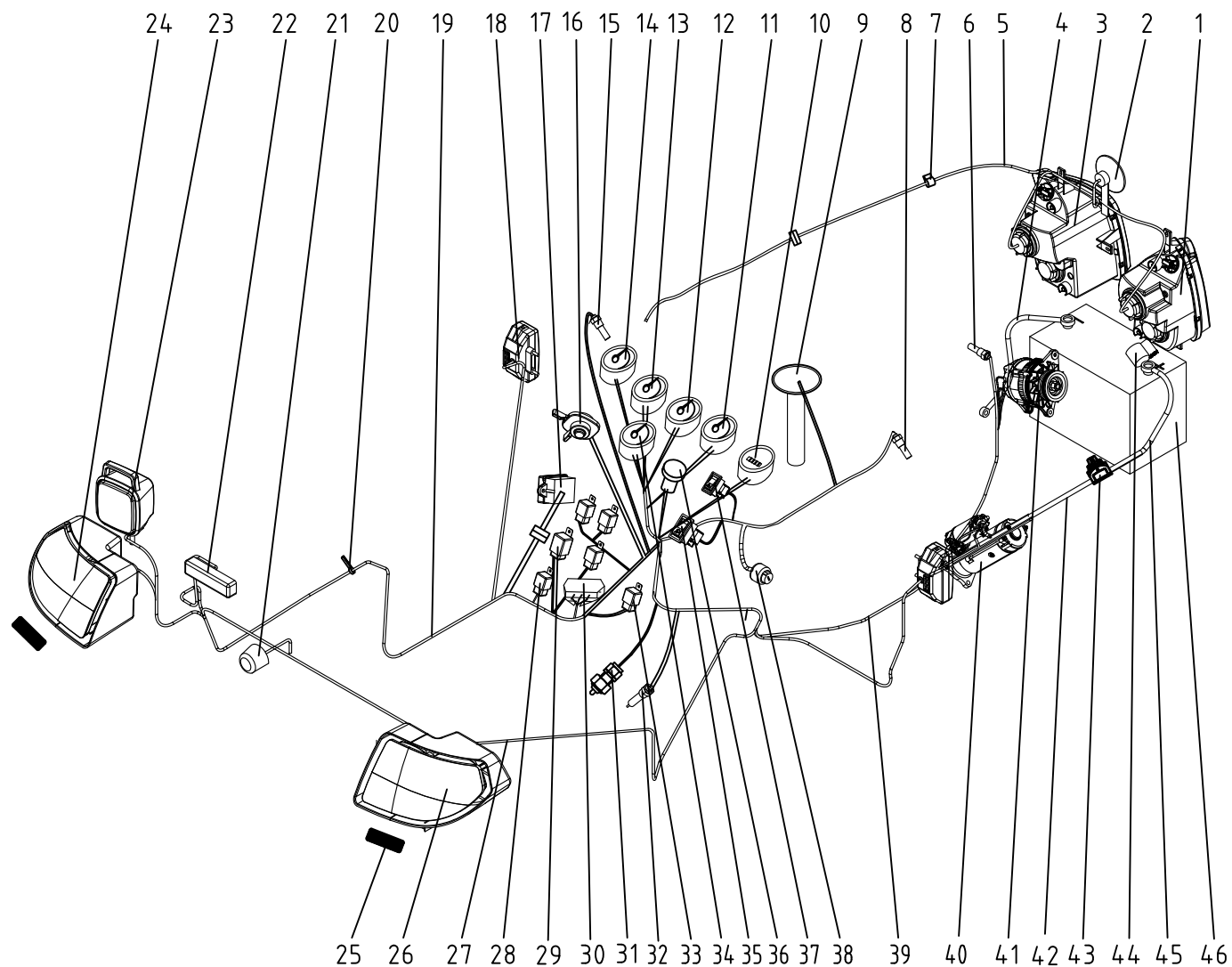
22.2 机罩仪表罩总成 (B)
Hood and Panel(B)
404G2-6C.47.001/404G2B.47.001



22.2 机罩仪表罩总成 (B) Hood and Panel (B)

Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
1	GB/T97.1-2002-8	垫圈 8	Plain washer 8	2	
2	GB/T93-1987-8	垫圈 8	Spring lock washer 8	2	
3	GB/T5783-2000-M10×40	螺栓 M10×40	Hex. head bolt M10×40	2	
4	404G2-6C.47.114	仪表罩	Instrument mask	1	
	404G2B.47.101	仪表罩	Instrument mask	1	for cab
5	GB/T818-2000-M5×16	螺钉 M5×16	Philips pan head screw M5×16	10	
6	GB/T97.1-2002-5	垫圈 5	Plain washer 5	4	
7	GB/T93-1987-5	垫圈 5	Spring Lock washer5	6	
8	404-11.47.112A	仪表盘	instrument cluster	1	for combination instrument
	404-11.47.112B	仪表盘	Instrument panel	1	
9	404-11.47.101	防尘套	Dustproof sheath	1	
10	404-11A.47.101	小时计垫板	Hourmeter board	1	for hourmeter
11	404-11.47.113	仪表罩窗口板	Instrument mask window board	1	
12	404-11.47.102	电锁安装板	Installation plate switch	1	

23.1 电气系统总成(单列仪表) Electrical System (Independent Instrument) 404G2-6C.48.001



23.1 电气系统总成（单列仪表） Electrical System （Independent Instrument）

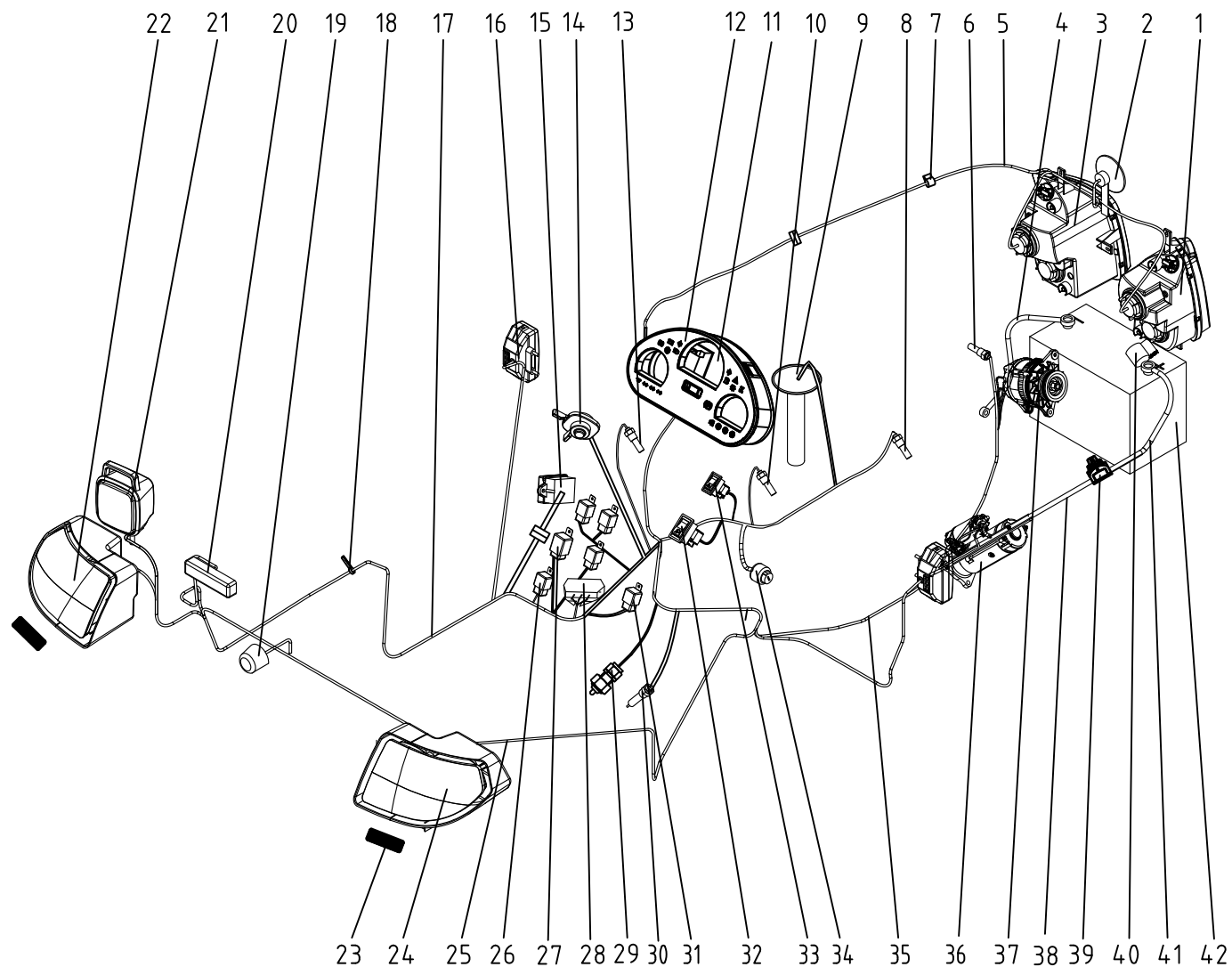
Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
1	404-11.48.021	右前大灯	Right head lamp	1	
2	DL-124D	电喇叭	Electrucity horn	1	
3	404-11.48.020	左前大灯	Left head lamp	1	
4	304G2-6E.48.017	蓄电池负极搭铁电缆	Battery cable	1	
5	504G3.48A.011	前线束	Front wiring harness	1	
6	SW-12	水温传感器	Water temperature sensor	1	
7	200.48B.108	线夹	Wire clip	2	
8	HX-YG01	机油压力传感器	Oil pressure sensor	1	
9	304A-11.48.101	油量传感器	Oil level sensor	1	
10	XSJ-12	小时计	Timer	1	option
11	SW302-12	水温表	Thermometer	1	
12	DL307	电流表	Amperemeter	1	
13	HX-YY112-04	机油压力表	Oil pressure meter	1	
14	ZS109-12	109齿转速表	Tachometer	1	option
15	ZS-12	转速传感器（M18×1.5×48）	Speed sensor	1	option
16	304G2-6.48.103	组合开关	Multi-function switch	1	
17	404-11.48C.018	300新型保险丝盒	Fuse box	1	
18	404G2-6C.48.021	转向灯组合件	Steering lamp	2	not for cab
19	404G2-6F.48.015-1	左挡泥板线束	Left rear wiring harness	1	
20	ZD150x8	可松开式锁式扎带	Clingulum	1	
21	JB3762-84	拖车插座	Tow truck jack	1	option
22	300-6.48.019-1	牌照灯	Rear registration plate lamp	1	option
23	404-11.48.024	工作灯	Working lamp	1	not for cab
24	404-11.48.022	左后尾灯	Left combination rear signal lamp	1	
25	300-6.48.023-1	回复反射器	Retro reflector	2	

23.1 电气系统总成（单列仪表） Electrical System （Independent Instrument）

续表

Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
26	404-11.48.023	右后尾灯	Right combination rear signal lamp	1	
27	404G2-6F.48.014-1	右挡泥板线束	Right rear wiring harness	1	
28	HY-4141	继电器（12V/40A）	Relay (12V/40A)	4	
29	HY-SG102A	复合报警闪光器（12V/150W）	Flasher（12V/150W）	1	
30	142CF	电子调节器	Voltage ragulater	1	
31	JB1041-F	起动安全开关	Security switch	1	
32	JK231B-F	制动开关	Brakelight switch	1	
33		起动继电器（12V/70A）	Start relay (12V/70A)	1	
34	LY306-12	燃油表	Fule meter	1	
35	PCV-00000256	后工作灯开关	Working lamp switch	1	not for cab option
36	300.48D.101	气压报警灯	Air pressure annunciator	1	
37	404-11.48E.102	安全警示开关	Caution light swich	1	
38	404-11.48.103	预热启动开关（JK324）	Pre-heating starting switch (JK324)	1	
39	404G2-6C.48.012C	主线束	Main wiring harness	1	
40	QDXXX	起动电机	Starting motor	1	
41	JFWZ17	发电机	Generator	1	
42	304G2-6E.48.015	起动-电源总开关连接电缆线	Elastic cable paper	1	
43	254G3.48.019	总电源开关	General supply switch（DHKG904）	1	
44	CX-2	免维护蓄电池电缆线护套	Jacket	1	
45	304G2-6E.48.016	蓄电池正极-总电源开关电缆	Battery cable	1	
46	6-QW-80L	免维护蓄电池	Battery	1	

23.2 电气系统总成(组合仪表)
Electrical System (Integrated Instrument)
404G2-6C.48.001



23.2 电气系统总成(组合仪表) Electrical System (Integrated Instrument)

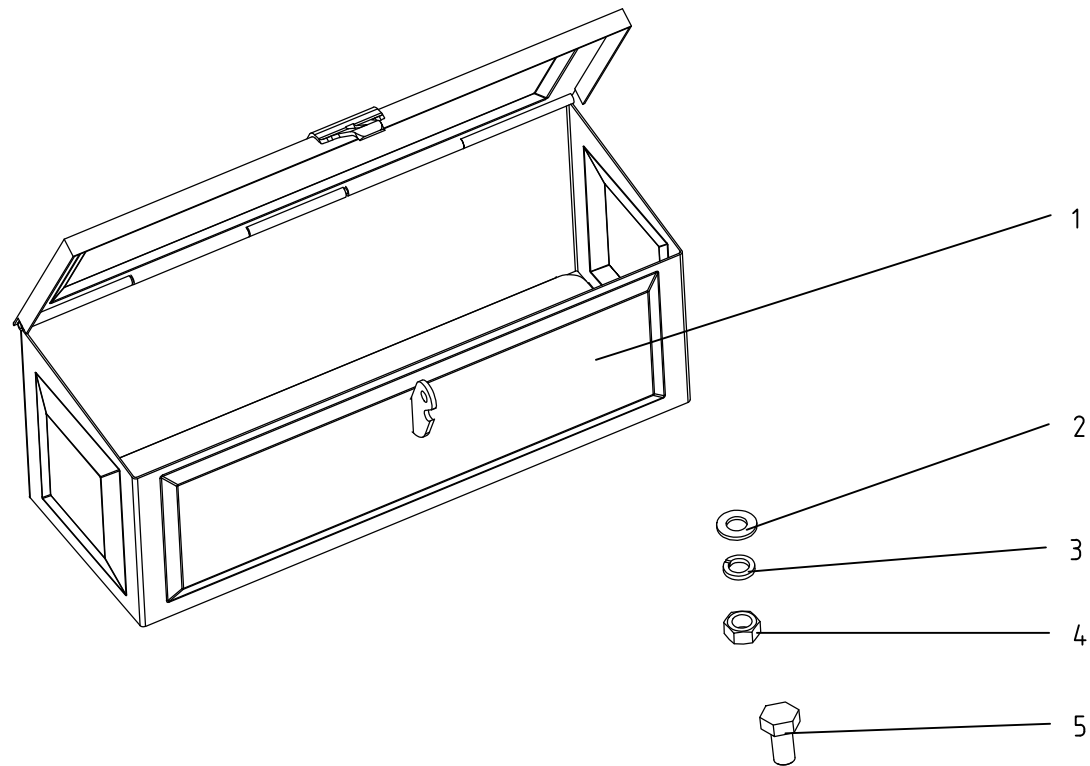
Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
1	404-11.48.021	右前大灯	Right head lamp	1	
2	DL-124D	电喇叭	Electrucity horn	1	
3	404-11.48.020	左前大灯	Left head lamp	1	
4	304G2-6E.48.017	蓄电池负极搭铁电缆	Battery cable	1	
5	504G3.48A.011	前线束	Front wiring harness	1	
6	504G3.48.102	水温传感器	Water temperature sensor	1	
7	200.48B.108	线夹	Wire clip	2	
8	504G3.48.104	机油压力传感器	Oil pressure sensor	1	
9	404G2-6F.48.102	油量传感器	Oil level sensor	1	
10	YG09	气压传感器	Baroeptor	1	option
11	354G3.48.021A	外销组合仪表（109齿）	Combination instrument	1	Not for air distribution brake
12	354G3.48.021	内销组合仪表（109齿）	Combination instrument	1	For air distribution brake
13	504G3.48.103	转速传感器（M18×1.5）	Speed sensor	1	
14	304G2-6.48.103	组合开关	Multi-function switch	1	
15	404-11.48C.018	300新型保险丝盒	Fuse box	1	
16	404G2-6C.48.021	转向灯组合件	Steering lamp	2	not for cab
17	404G2-6F.48.015-1	左挡泥板线束	Left rear wiring harness	1	
18	ZD150x8	可松开式锁式扎带	Clingulum	10	
19	JB3762-84	拖车插座	Tow truck jack	1	
20	300-6.48.019-1	牌照灯	Rear registration plate lamp	1	option
21	404-11.48.024	工作灯	Working lamp	1	not for cab
22	404-11.48.022	左后尾灯	Left combination rear signal lamp	1	
23	300-6.48.023-1	回复反射器	Retro reflector	2	
24	404-11.48.023	右后尾灯	Right combination rear signal lamp	1	
25	404G2-6F.48.014-1	右挡泥板线束	Right rear wiring harness	1	

23.2 电气系统总成(组合仪表) Electrical System (Integrated Instrument)

续表

Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
26	HY-4141	继电器 (12V/40A)	Relay (12V/40A)	4	not for cab
27	HY-SG102A	复合报警闪光器 (12V/150W)	Flasher (12V/150W)	1	
28	142CF	电子调节器	Voltage ragulater	1	
29	JB1041-F	起动安全开关	Security switch	1	
30	JK231B-F	制动开关	Brakelight switch	1	
31		起动继电器 (12V/70A)	Start relay (12V/70A)	1	
32	PCV-00000256	后工作灯开关	Working lamp switch	1	
33	404-11.48E.102	安全警示开关	Caution light switch	1	
34	404-11.48.103	预热启动开关 (JK324)	Pre-heating starting switch (JK324)	1	
35	404G2-6C.48.012B	主线束	Main wiring harness	1	
36	QDXXX	起动电机	Starting motor	1	
37	JFWZ17	发电机	Generator	1	
38	304G2-6E.48.015	起动-电源总开关连接电缆线	Elastic cable paper	1	
39	254G3.48.019	总电源开关	General supply switch (DHKG904	1	
40	CX-2	免维护蓄电池电缆线护套	Jacket	1	
41	304G2-6E.48.016	蓄电池正极-总电源开关电缆总成	Battery cable	1	
42	6-QW-80L	免维护蓄电池	Battery	1	

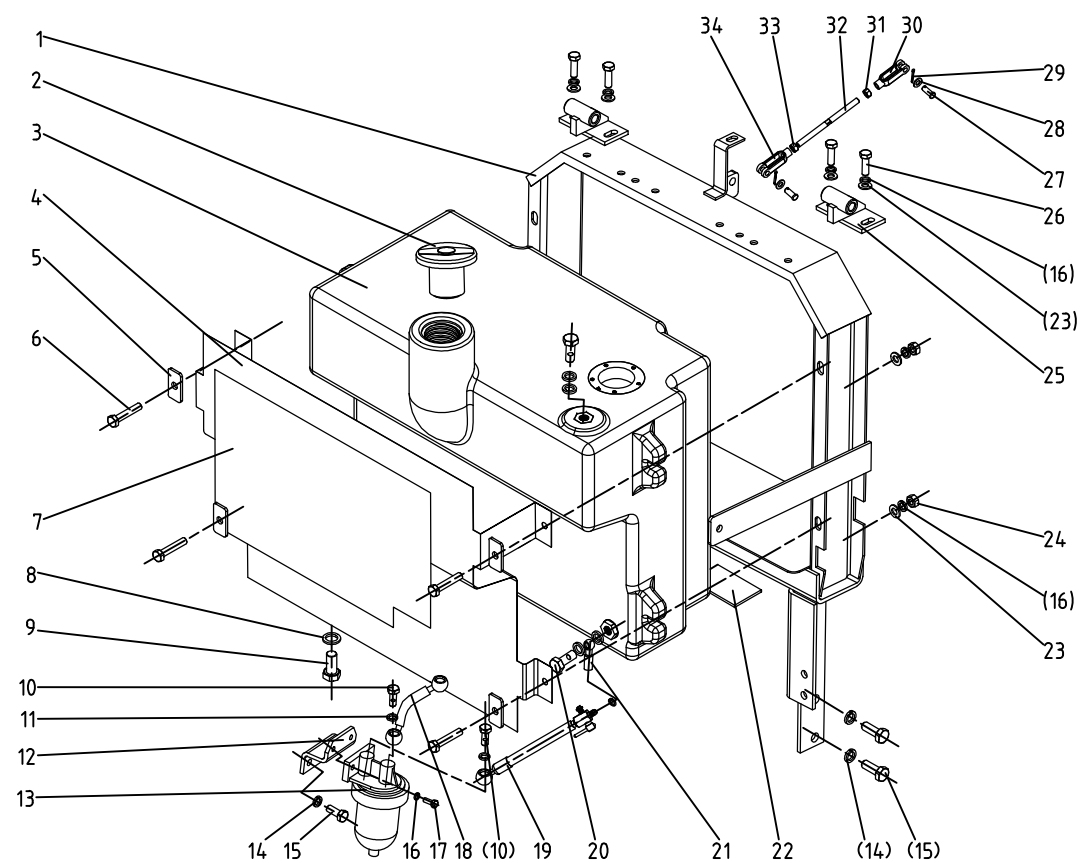
24 工具箱总成
Toolbox
450.49.001



24 工具箱总成 Toolbox

Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
1	450.49.001	工具箱	Toolbox	1	
2	GB/T97.1-2002-8	垫圈 8	Plain washer 8	2	
3	GB/T93-1987-8	垫圈 8	Spring lock washer 8	2	
4	GB/T6170-2000-M8	螺母 M8	Hex. nut M8	2	
5	GB/T5783-2000-M8×16	螺栓 M8×16	Hex. head bolt M8×16	2	

25 燃油箱总成
Fuel Tank
404G2-6C.50.001



25 燃油箱总成 Fuel tank

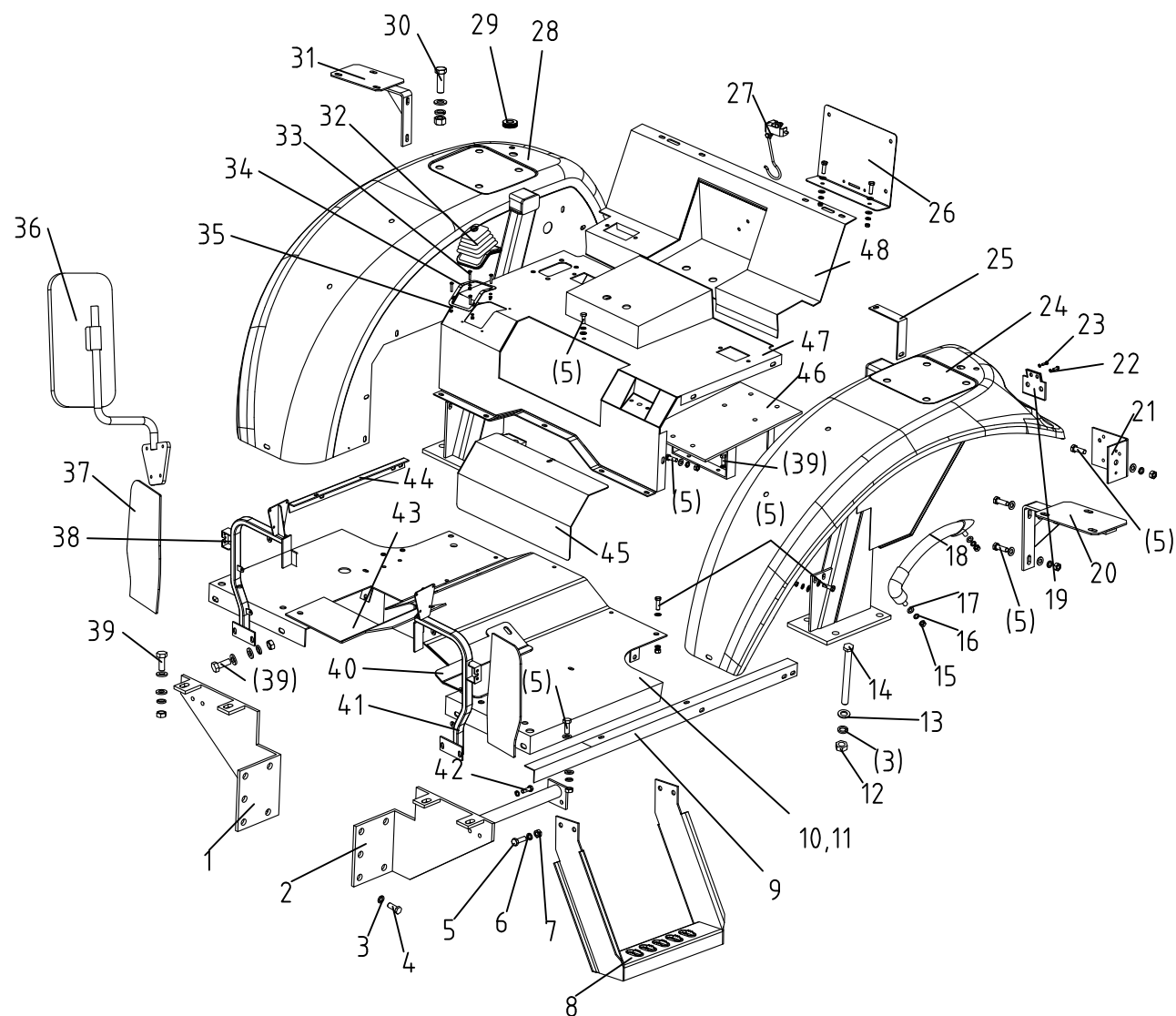
Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
1	404G2-6C.50.014-1	油箱支架焊合件	Fuel tank bracket	1	
2	DF-4268	油箱盖	Fuel tank cap	1	
3	404G2-6F.50.011-1	燃油箱合件	Fuel tank	1	
4	404G2-6F.50.101-1	油箱挡板	Adiabatic board	1	
5	304G2-6.50.101	油箱垫圈	Fuel tank washer	4	
6	GB/T5783-2000-M8×40	螺栓 M8×40	Hex.head bolt M8×40	4	
7	404G2-6F.50.102-1	隔热毡	Heat insulation felt	1	
8	JB-FT-CU-12	组合铜垫圈 12	Combination washer 12	6	
9	GB/T5786-2000-M12×1.25×16	螺栓 M12×1.25×16	Hex.head bolt M12×1.25×16	1	
10	JB/T6013-2000-M14×1.5	铰接螺栓 M14×1.5	Hollow bolt M14×1.5	2	
11	JB-FT-CU-14	组合铜垫圈 14	Combination washer 14	2	
12	404G2YL.50.111	支板	Install panel	1	
13		141柴油粗滤器	Primary diesel fuel filter	1	
14	GB/T93-1987-10	垫圈 10	Spring lock washer 10	6	
15	GB/T5783-2000-M10×25	螺栓 M10×25	Hex.head bolt M10×25	6	
16	GB/T93-1987-8	垫圈 8	Spring lock washer 8	10	
17	GB/T5783-2000-M8×25	螺栓 M8×25	Hex.head bolt M8×25	6	
18	JB/T6015-2000-10A-A-200	输油胶管10A-A-200	Oil hose 10A-A-200	1	
19	300.50.015C	燃油滤清管路总成	Fuel pipe laying	1	
20	JB/T6013-2000-M12×1.25	铰接螺栓 M12×1.25	Hollow bolt M12×1.25	2	
21	304-11.50.011	油管接头焊合件	Joint weldment	1	
22	304G2-6.50.102	橡胶垫	Rubber pad	2	
23	GB/T97.1-2002-8	垫圈 8	Plain washer 8	8	
24	GB/T6170-2000-M8	螺母 M8	Hex.nut M8	8	
25	404G2-6C.50.015	固定座焊合件	Settled base weldment	2	

25 燃油箱总成 Fuel tank

续表

Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
26	GB/T5783-2000-M8×20	螺栓 M8×20	Hex.head bolt M8×20	4	
27	GB/T882-1986-B10×22	销轴 B10×22	Clevis pin with head B10×22	2	
28	GB/T97.1-2002-10	垫圈 10	Plain washer 10	2	
29	GB/T91-2000-3.2×25	销 3.2×25	Split pin 3.2×25	2	
30	300.21A.148	拉杆叉	Fork	1	
31	GB/T6171-2000-M10×1	螺母 M10×1	Hex.nut M10×1	1	
32	404G2-6C.50.131	连接杆	Connecting rod	1	
33	GB/T6171-2000-M10×1(左)	螺母 M10×1(左)	Hex.nut M10×1(left)	1	
34	254G2.21.106	连接叉	Fork	1	

26 地板挡泥板总成
Fenders and Floor
404G2-6C.51.001



26 地板挡泥板总成 Fenders and Floor

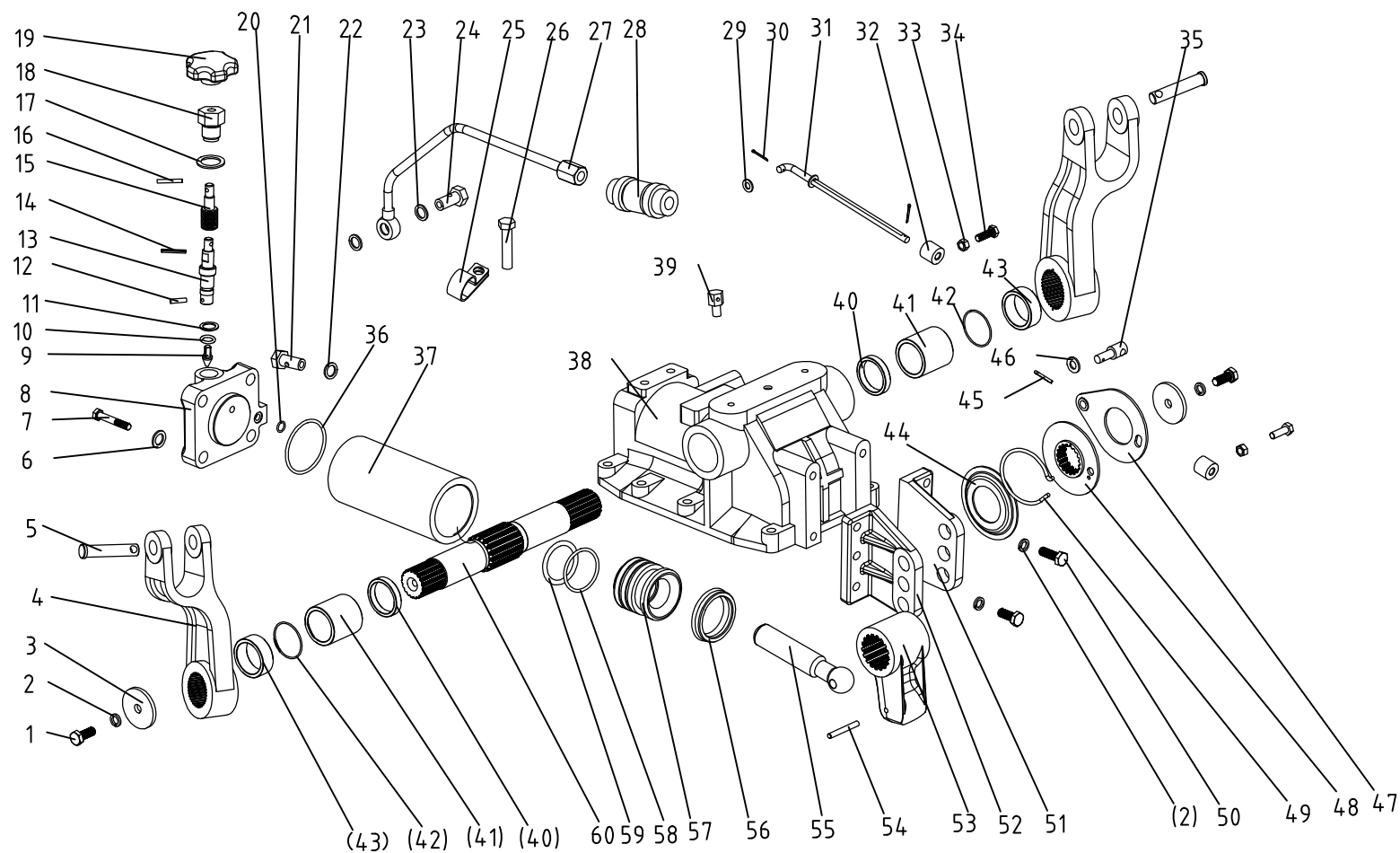
Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
1	404G2-6C.51.012-1	右前支架焊合件	Right-front backstop	1	
2	404G2-6C.51.011-1	左前支架焊合件	Left-front backstop	1	
3	GB/T93-1987-16	垫圈 16	Spring lock washer 16	26	
4	GB/T5783-2000-M16×35	螺栓 M16×35	Hex. head bolt M16×35	10	
5	GB/T5783-2000-M8×25	螺栓 M8×25	Hex. head bolt M8×25	23	
6	GB/T93-1987-8	垫圈 8	Spring lock washer 8	23	
7	GB/T6170-2000-M8	螺母 M8	Hex. nut M8	19	
8	504G3-3.51B.017	踏梯焊合件	Ladder frame	1	
9	404G2-6C.51.105	左连接架	Left connect	1	
10	404G2-6C.51.019-1	前地板焊合件	Front floor weldment	1	
11	404G2-6C.51.101	前地板橡胶垫	Front Rubber floor	1	
12	GB/T6170-1986-M16	螺母 M16	Hex. nut M16	16	
13	GB/T97.1-2002-16	垫圈 16	Plain washer 16	16	
14	GB/T5782-2000-M16×175	螺栓 M16×175	Hex. head bolt M16×175	8	
15	GB/T6170-2000-M10	螺母 M10	Hex. nut M10	16	
16	GB/T97.1-2002-10	垫圈 10	Plain washer 10	16	
17	GB/T93-1987-10	垫圈 10	Spring lock washer 10	16	
18	404-11.51.104	扶手	Handle hold	2	
19	404G2-6D.51.274	后反射器安装板	Rear reflex reflectors install panel	2	
20	404-11.51.025	左尾灯安装架焊合件	Left taillight bracket rest	1	
21	354-1.47.307	拖车插座安装板	Trailer socket plate	1	
22	GB/T93-1987-6	垫圈 6	Spring lock washer 6	4	
23	GB/T5783-2000-M16×20	螺栓 M16×20	Hex. head bolt M16×20	4	
24	404G2-6C.51.017	左挡泥板焊合件	Left mud Shield	1	
25	404G2-6C.51.106	后封板支架	Rear bracket	2	

26 地板挡泥板总成 Fenders and Floor

续表

Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
26	304G2-6E.51.101	后牌照板	Rear license plate	1	
27	304G2-6.51.031	挂钩组合件	Suspender	1	
28	404G2-6C.51.018	右挡泥板焊合件	Right mud Shield	1	
29	504G3.47.151	橡胶套(二)	rubber ring(2)	2	
30	GB/T5783-2000-M16×50	螺栓 M16×50	Hex. head bolt M16×50	8	
31	404-11.51.026	右尾灯安装架焊合件	Right taillight bracket rest	1	
32	504G3-3.51.102	换挡杆橡胶套	Rubber sheath	1	
33	GB/T67-2000-5×25	螺钉 M5×25	Screw M5×25	4	
34	504G3-3.37.101	橡胶套固定板	Selector board	1	
35	GB/T93-1987-5	垫圈 5	Spring lock washer 5	4	
36	AE-3	后视镜	Rearview mirror assembly	2	
37	504G3.47.015	挡风玻璃组合件	Windscreen	2	
38	404G2-6C.51.026	右框架焊合件	Right frame	1	
39	GB/T5783-2000-M10×30	螺栓 M10×30	Hex. head bolt M10×30	4	
40	404G2-6C.51.107	前地板左盖板	Left cover plate for Front floor	1	
41	404G2-6C.51.025	左框架焊合件	Left frame frame	1	
42	GB/T5783-2000-M10×20	螺栓 M10×20	Hex. head bolt M10×20	8	
43	404G2-6C.51.108	前地板右盖板	Right cover plate for Front floor	1	
44	404G2-6C.51.104	右连接架	Right connect	1	
45	404G2-6C.51.022	盖板焊合件	Cover plate combination	1	
47	404G2-6C.51.016	座椅支架焊合件	Seat bracket assembly	1	
48	404G2-6C.51.015B	座椅封板焊合件	Seat plate assembly	1	
49	404G2-6C.51.014B	座椅后封板焊合件	Rear seat plate assembly	1	

27.1 提升器总成 Hydraulic Power Lift 404G2-6C.55.001



27.1 提升器总成 Hydraulic Power Lift

Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
1	GB/T5783-2000-M10×25	螺栓 M10×25	Hex. head bolt M10×25	2	
2	GB/T93-1987-10	垫圈 10	Spring washer 10	8	
3	300.55D.116	压板	Clamping plate	2	
4	300.55D.104	外提升臂	Lift arm	2	
5	300.55C.105	提升臂销	Lift arm pin	2	
6	GB/T93-1987-14	垫圈 14	Spring washer 14	4	
7	GB/T5785-2000-M14×1.5×50	螺栓 M14×1.5×50	Hex. head bolt M14×1.5×50	4	
8	300.55D.113	油缸盖	Cylinder cover	1	
9	300.55.125	调节阀	adjust valve	1	
10	GB/T3452.1-1992-11.8×2.65	O形圈 11.8×2.65	O-ring seal 11.8×2.65	1	
11	300.55.128	挡圈	Plain washer	1	
12	GB/T119.1-2000-4×12	销 4×12	Pin 4×12	1	
13	300.55.127	调节阀杆下端	The lower end of adjust valve	1	
14	GB/T879.1-2000-4×16	销 4×16	Pin 4×16	1	
15	300.55.122	调节阀杆上端	The lower top of adjust valve	1	
16	GB/T879.1-2000-5×24	销 5×24	Pin 5×24	1	
17	300.55.124	垫圈30	Spring washer 30	1	
18	300.55.130	阀杆螺母	Valve -pole nut	1	
19	300.55.020	手轮胶合件	Handwheel assy	1	
20	GB/T3452.1-1992-10.6×1.8	O形圈 10.6×1.8	O-ring seal 10.6×1.8	1	
21	QC/T376-1999-M14×1.5	螺塞 M14×1.5	Plug M14×1.5	1	
22	JB-FT-CU-14	组合铜垫圈 14	Combination washer 14	2	
23	JB-FT-CU-18	组合铜垫圈 18	Combination washer 18	2	
24	JB/T3013-2000-M18×1.5	铰接螺栓 M18×1.5	Hex. head bolt M18×1.5	1	
25	300.55.183	夹紧板	Pressing Plate	1	

27.1 提升器总成 Hydraulic Power Lift

续表

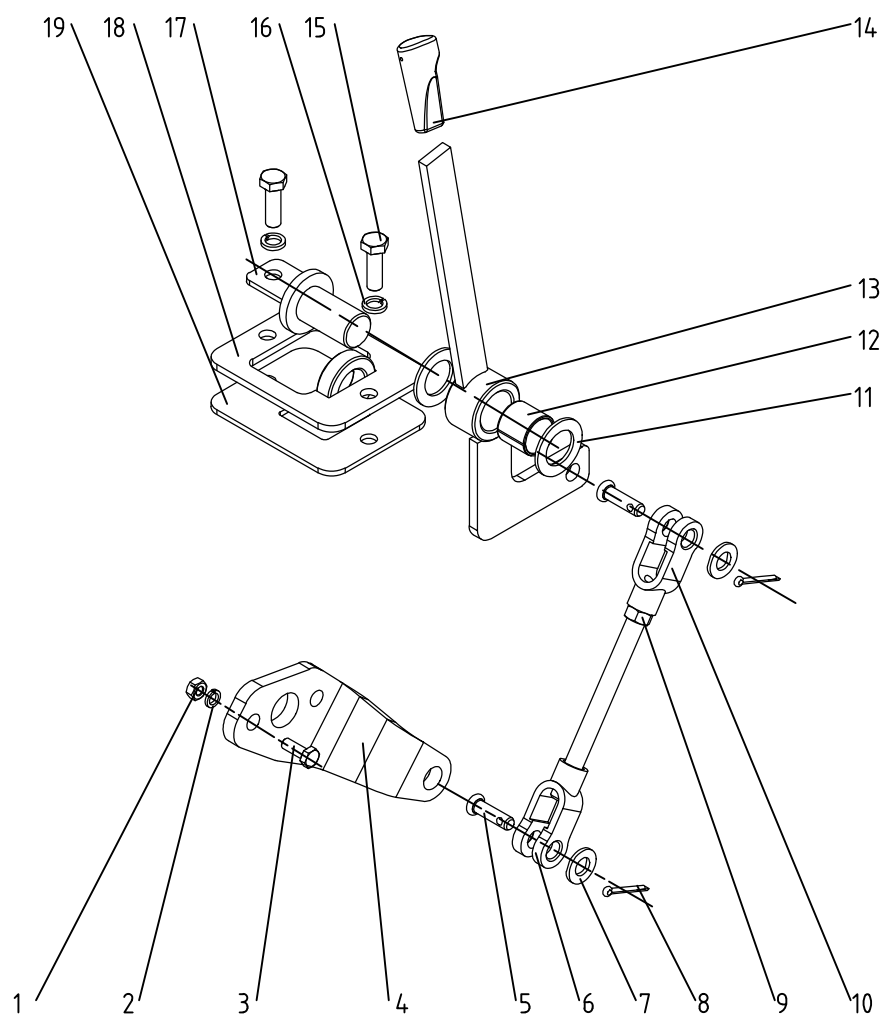
Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
26	GB/T5782-2000-M12×50	螺栓 M12×50	Hex. head bolt M12×50	1	Standard Hydraulic Power Lift
27	300.55.030A	输出油管焊合件	Out-let pipe	1	
28		快换接头 NPT1/2''	Quick change NPT1/2"	1	
29	GB/T97.1-2002-8	垫圈 8	Plain washer 8	1	
30	GB/T91-2000-2×16	销 2×16	Split pin 2×16	2	
31	304-9A.55.011	联动杆焊合件	Linkage rod	1	
32	200.55.119-1	挡块	Limit spot	2	
33	GB/T6170-2000-M8	螺母 M8	Hex. nut M8	2	
34	GB/T5783-2000-M8×20	螺栓 M8×20	Hex. head bolt M8×20	2	
35	200.55.120	联动销	Linkage pin	1	
36	GB/T3452.1-1992-97.5×5.3	O形圈 97.5×5.3	O-ring seal 97.5×5.3	1	
37	300.55D.112	油缸	Cylinder	1	
38	300.55D.109	提升器壳体	Lift case	1	
39	300.55D.021	通气螺塞	Vent tube	1	
40	300.55D.108	隔套	Spacer sleeve	2	
41	300.55D.105	衬套	Bush	2	
42	GB/T13871.1-2007-FB50×68×8	油封 FB50×68×8	Oil seal FB50×68×8	2	
43	300.55D.106	隔套	Spacer sleeve	2	
44	300.55D.147	挡盘	Retainer plate	1	
45	GB/T91-2000-3.2×20	销 3.2×20	Split pin 3.2×20	1	
46	GB/T97.1-2002-10	垫圈 10	Plain washer 10	1	
47	300.55D.022	拨盘焊合件	Driven plate	1	
48	300.55D.023	传动盘焊合件	Drive plate weldment	1	

27.1 提升器总成 Hydraulic Power Lift

续表

Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
49	300.55D.143	扭簧	Torsion spring	1	
50	GB/T5783-2000-M10×30	螺栓 M10×30	Hex. head bolt M10×30	6	
51	300.55.024	右挂接板焊合件	Right Hitching plate	1	
52	300.55.025	左挂接板焊合件	Left Hitching plate	1	
53	300.55D.110	内提升臂	Inner lift arm	1	
54	GB/T879.1-2000- 6×55	销 6×55	Slotted spring pin 6×55	1	
55	300.55D.107	活塞顶杆	Piston push rod	1	
56	JB/ZQ 4264-1977-YxD85	密封圈 YxD85	YX-seal D85	1	
57	300.55D.111	活塞	Piston	1	
58	GB/T3452.1-1992-77.5×3.55	O形圈 77.5×3.55	O-ring seal 77.5×3.55	1	
59	300.55D.114	挡圈	Oil-ring retainer	1	
60	300.55D.118	提升轴	Lift shaft	1	

27.2 提升器操纵机构总成
Hydraulic Power Lift Operation Mechanism System
404G2-6C.55.012



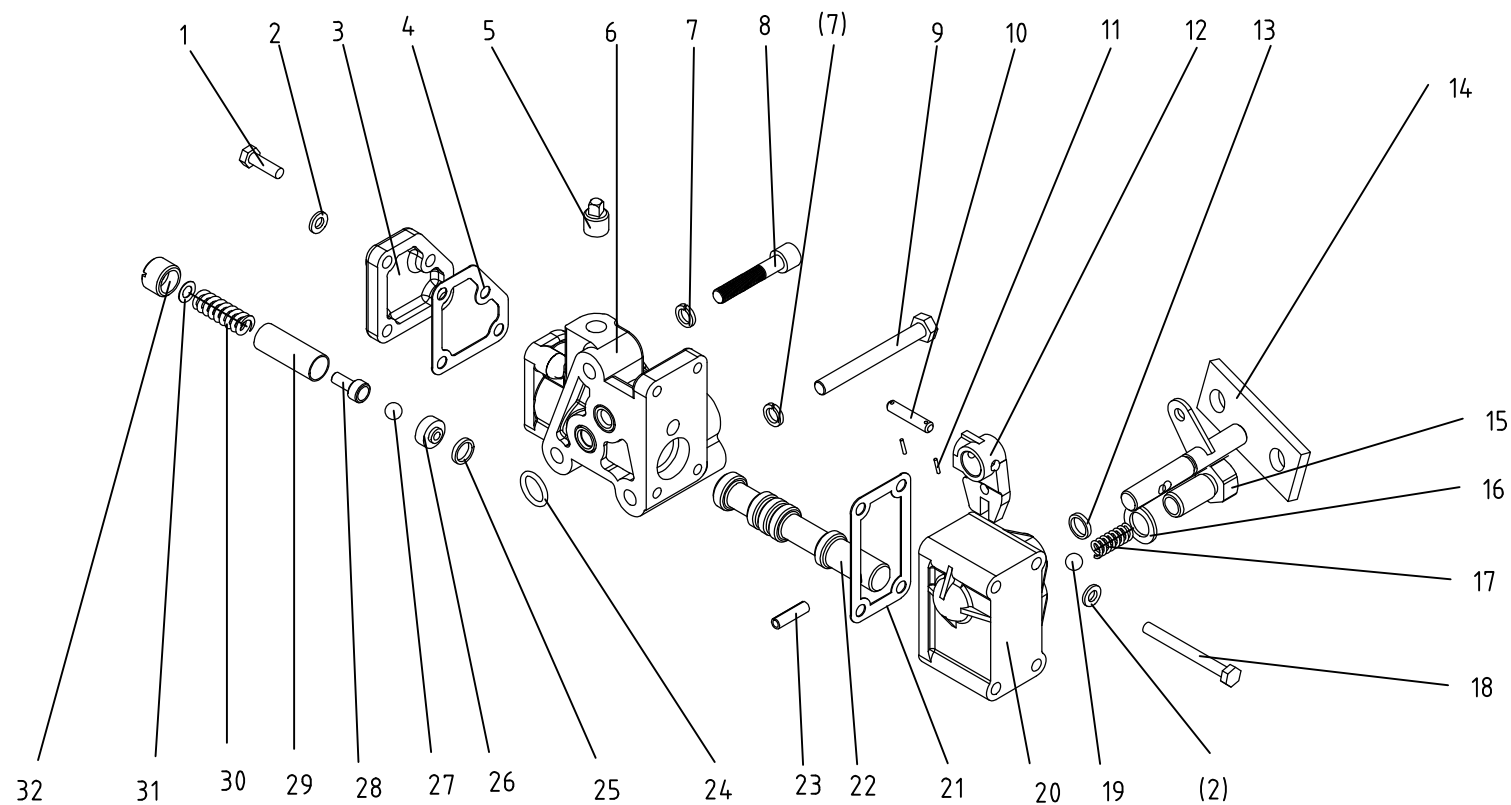
27.2 提升器操纵机构总成 Hydraulic Power Lift Operation Mechanism System

Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
1	GB/T 6170-2000-M6	螺母 M6	Hex. nut M6	2	
2	GB/T 93-1987-6	垫圈 6	spring lock washer 6	2	
3	GB/T 5783-2000-M6×20	螺栓 M6×20	Hex.head bolt M6×20	2	
4	404G2-6C.55.121	摇臂	Rocker	1	
5	GB/T882-2000-B10×30	销轴 B10×30	Clevis pin with head B10×30	2	
6	504G3.37.090	拉杆焊合件	Pull rod	1	L=105
	404G2-6F.55.090	拉杆焊合件	Pull rod	1	L=120, Optional
	404G2-6F.55.090A	拉杆焊合件	Pull rod	1	L=135, Optional
7	GB/T97.1-2002-10	垫圈 10	Plain washer 10	2	
8	GB/T91-2000-3.2×25	销 3.2×25	Split pin 3.2×25	2	
9	GB/T6170-2000-M10	螺母 M10	Hex. nut M10	1	
10	254G2.43.102	拉杆叉	Pullback fork	1	
11	504G3-3.51.161	尼龙垫圈	Nylon washer	2	
12	504G3.55.218	衬套 (20×20)	Sleeve(20×20)	1	
13	404G2-6C.55.023	提升手柄焊合件	Handle assy	1	
14	1204.55.108	位控制手柄	Handle	1	
15	GB/T5783-2000-M8×25	螺栓 M8×25	Hex.head bolt M8×25	2	
16	GB/T 93-1987-8	垫圈 8	spring lock washer 8	2	
17	504G3-3.51.051	固定轴焊合件(二)	Fixed axis(2)	1	
18	504G3-3.51.050	固定板焊合件(二)	Fixed board(2)	1	
19	504G3-3.51.106	密封垫(三)	Sealing gasket(3)	1	

27.3 分配器总成

Hydraulic Oil Distributor

404G2-6F.55.011



27.3 分配器总成 Hydraulic Oil Distributor

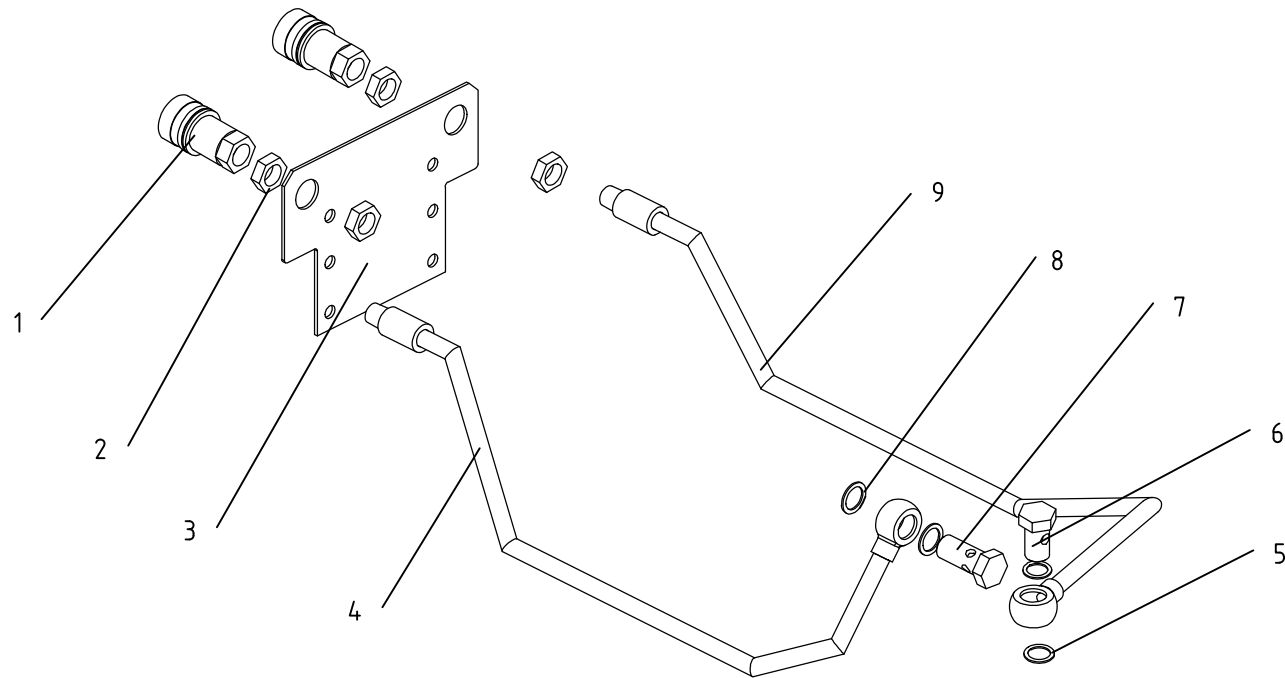
Ser.No.	Part No.	名称及规格	Name & specifications	Quantity	Remarks
1	GB/T5783-2000-M6×20	螺栓 M6×20	Hex. head bolt M6×20	4	
2	GB/T93-1987-6	垫圈 6	Spring lock washer 6	8	
3	200.55.131	端盖	End cover	1	
4	200.55.132	端盖纸垫	Paper gasket	1	
5	GB/T3289.31-1982-R1/4	外方管堵 R1/4	Square head oil plug R1/4	1	
6	200.55.126-A	分配器壳体	Distributor body	1	
7	GB/T93-1987-8	垫圈 8	Spring lock washer 8	3	
8	GB/T70.1-2000-M8×25	螺钉 M8×25	Hex.socked cap screwM8×25	2	
9	GB/T5782-2000-M8×75	螺栓 M8×75	Hex. head bolt M8×75	1	
10	GB/T880-1986-6×30	销 6×30	Pin 6×30	1	
11	GB/T91-2000-1.6×10	销 1.6×10	Split pin 1.6×10	2	
12	200.55.128	拔叉	Fork	1	
13	GB/T3452.1-1992-10.6×1.8	O形圈 10.6×1.8	O-ring seal 10.6×1.8	2	
14	404G2-6F.55.013	手柄焊合件	Handle pole	1	
15	200.55.129-1	定位螺钉	Positioning bolt	1	
16	JB-FT-CU-14	组合铜垫圈 14	Combination washer 14	1	
17	200.55.130	定位弹簧	Positioning spring	1	
18	GB/T5783-2000-M6×60	螺栓 M6×60	Hex. head bolt M6×60	4	
19	GB/T308-2002-9.5	钢球 9.5	Steel ball 9.5	1	
20	200.55.123	拔叉盒	Fork box	1	
21	200.55.125	拔叉盒纸垫	Paper gasket	1	
22	200.55.127	操纵阀	Sliding valve	1	
23	GB/T879.1-2000-6×22	销 6×22	Slotted spring pin 6×22	1	
24	GB/T3452.1-1992-17×2.65	O形圈 17×2.65	O-ring seal 17×2.65	2	
25	GB/T3452.1-1992-10.6×2.65	O形圈 10.6×2.65	O-ring seal 10.6×2.65	1	

27.3 分配器总成 Hydraulic Oil Distributor

续表

Ser.No.	Part No.	名称及规格	Name & specifications	Quantity	Remarks
26	200.55.138	垫块	Pad	1	
27	GB/T308-2002-9	钢球 9	Steel ball dia.9	1	
28	200.55.137	球座	Ball seat	1	
29	200.55.136	套管	Sleeve	1	
30	200.55.135-1	安全阀弹簧	Safety valve Spring	1	
31	200.55.134	调节垫片	Adjusting shims	2~5	
32	200.55.133	螺塞	Plug	1	

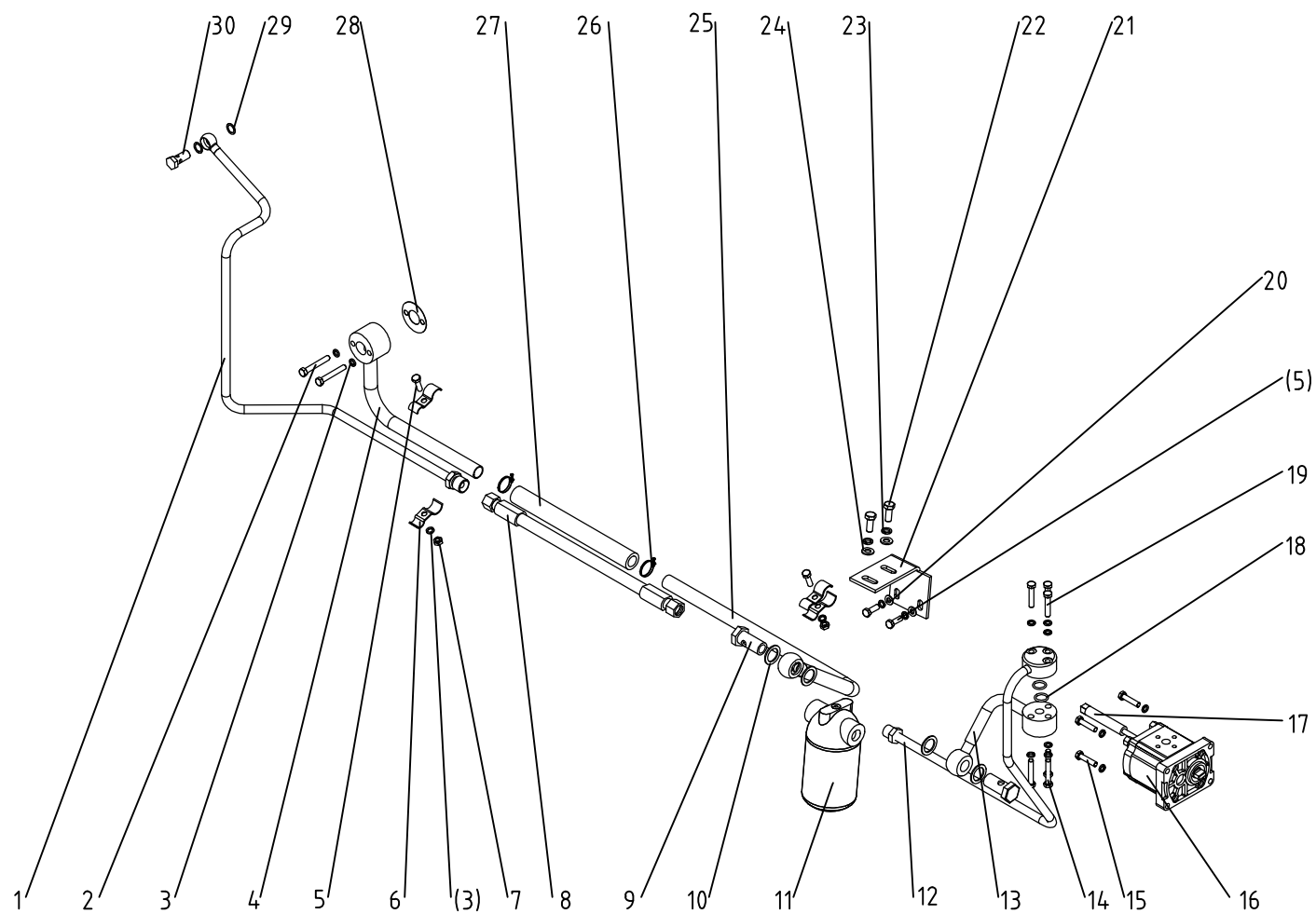
27.4 液压输出总成
Hydraulic Pipeline Assembly
354-7.55.002



27.4 液压输出总成 Hydraulic Pipeline Assembly

Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
1		快换接头NPT1/2"	Quick change NPT1/2"	2	
2	GB/T6173-2000-M24×2	螺母 M24×2	Hex.nut M24×2	4	
3	354-7.55.201	安装板	Install panel	1	
4	354-7.55.026A	输出油管焊合件	Outlet pipe weldment	1	
5	JB-FT-CU-18	组合铜垫圈 18	Combination washer 18	2	
6	JB/T6013-2000-M18×1.5	铰接螺栓 M18×1.5	Hollow bolt M18×1.5	1	
7	JB/T6013-2000-M14×1.5	铰接螺栓 M14×1.5	Hollow bolt M14×1.5	1	
8	JB-FT-CU-14	组合铜垫圈 14	Combination washer 14	2	
9	354-7.55.025B	液压输出回油管焊合件	Return pipe weldment	1	

28.1 液压提升管路系统总成
Hydraulic Lifting Pipeline Assembly
404G2-6D.58.001



28.1 液压提升管路系统总成 Hydraulic Lifting Pipeline Assembly

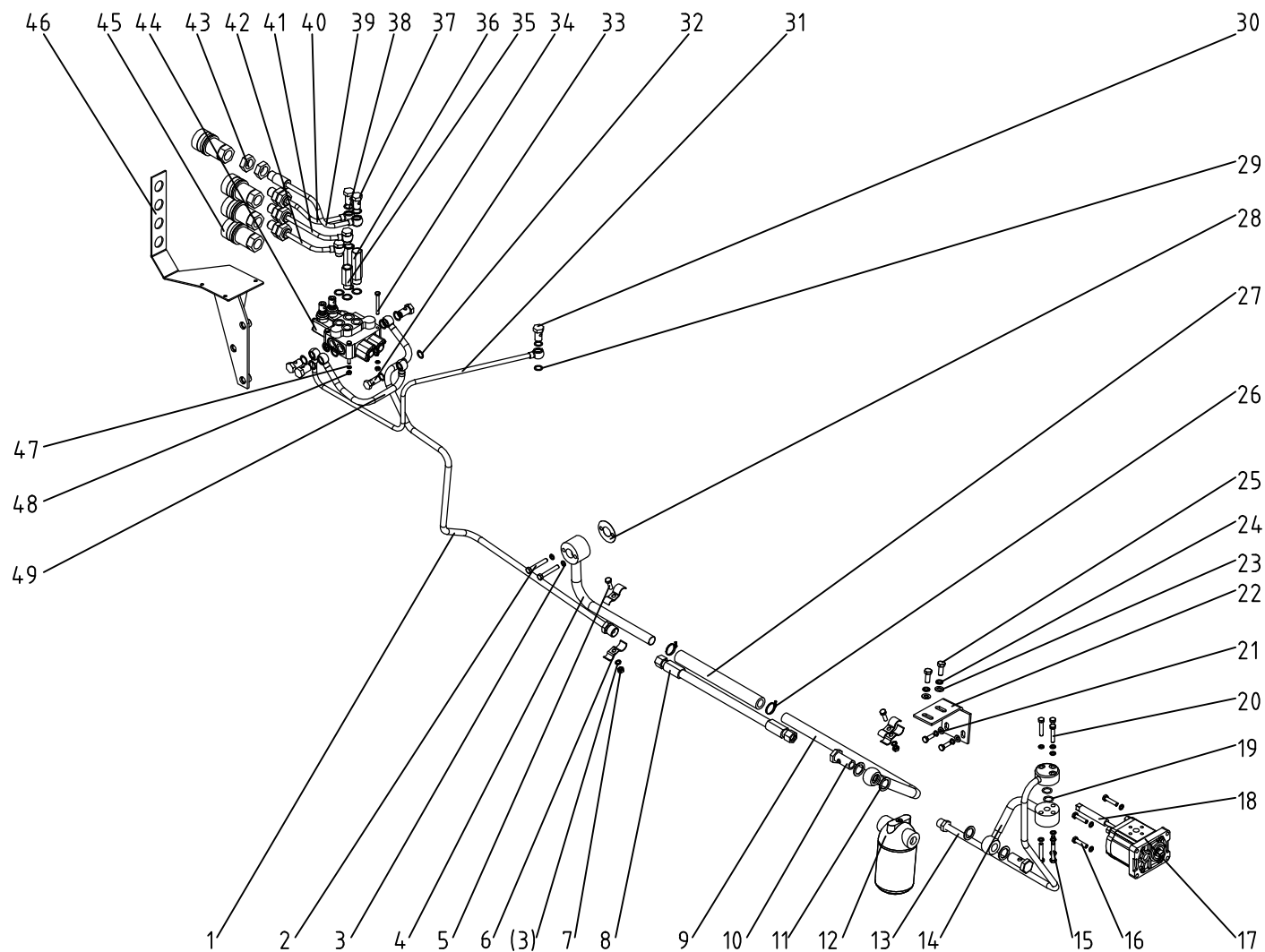
Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
1	404G2-6D.58.015	分配器进油管焊合件	Inlet pipe weldment	1	
2	GB/T5783-2000-M8×55	螺栓 M8×55	Hex. head bolt M8×55	2	
3	GB/T93-1987-8	垫圈 8	Spring lock washer 8	15	
4	404G2-6F.58.018	滤清器进油管焊合件(一)	Filter inlet pipe weldment(1)	1	
5	GB/T5783-2000-M8×25	螺栓 M8×25	Hex. head bolt M8×25	4	
6	404B.58D.120-1	固定夹	Fixed clip	4	
7	GB/T6170-2000-M8	螺母 M8	Hex.nut M8	2	
8	254-5.58.013	软管总成	Hose assy	1	
9	320.58.108	铰接螺栓 M22×1.5	Hollow bolt M22×1.5	2	
10	JB-FT-CU-22	组合铜垫圈 22	Combination washer 22	4	
11	YX0811A2-0000	液压油滤清器总成	Filter	1	
12	404G2-6F.58.017	多路阀进油管前段焊合件	Front inlet pipe weldment	1	
13	404B.58D.010	油泵吸油管焊合件	Inlet pipe assy of gear pump	1	
14	GB/T5783-2000-M8×45	螺栓 M8×45	Hex. head bolt M8×45	3	
15	GB/T5783-2000-M8×35	螺栓 M8×35	Hex. head bolt M8×35	3	
16	CBN-E314B	齿轮泵	Gear pump	1	
17	300.58.102	紧固螺栓	Fixup bolt	1	
18	GB/T3452.1-1992-18×2.65	O形圈 18×2.65	O-ring seal 18×2.65	2	
19	GB/T5783-2000-M8×40	螺栓 M8×40	Hex. head bolt M8×40	3	
20	GB/T97.1-2002-8	垫圈 8	Plain washer 8	2	
21	404B.58.102	滤清器支架	Fix plank	1	
22	GB/T5783-2000-M10×20	螺栓 M10×20	Hex. head bolt M10×20	2	
23	GB/T93-1987-10	垫圈 10	Spring lock washer 10	2	
24	GB/T97.1-2002-10	垫圈 10	Plain washer 10	2	
25	404G2-6.58.015	滤清器进油管焊合件(二)	Filter inlet pipe weldment(2)	1	

28.1 液压提升管路系统总成 Hydraulic Lifting Pipeline Assembly

续表

Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
26	JB/T8870-1999-2A(25-38)	喉箍2A (25-38)	Hoop 2A(25-38)	2	
27	HG4-761-74-22×32×270	输油胶管 22×32×270	Hose 22×32×270	1	
28	304.58A.101	纸垫	Paper gasket	1	
29	JB-FT-CU-14	组合铜垫圈 14	Combination washer 14	2	
30	200.55.124	空心螺栓	Hollow bolt	1	

28.2.1 液压提升管路系统总成 (配多路阀)
Hydraulic Lifting Pipeline Assembly
404G2-6D.58A.001



28.2.1 液压提升管路系统总成 Hydraulic Lifting Pipeline Assembly

Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
1	404G2-6F.58.015-2	多路阀进油管焊合件	Inlet pipe weldment	1	
2	GB/T5783-2000-M8×55	螺栓 M8×55	Hex. head bolt M8×55	2	
3	GB/T93-1987-8	垫圈 8	Spring lock washer 8	15	
4	404G2-6F.58.018	滤清器进油管焊合件(一)	Filter inlet pipe weldment(1)	1	
5	GB/T5783-2000-M8×25	螺栓 M8×25	Hex. head bolt M8×25	4	
6	404B.58D.120-1	固定夹	Fixed clip	4	
7	GB/T6170-2000-M8	螺母 M8	Hex.nut M8	2	
8	254-5.58.013	软管总成	Hose assy	1	
9	404G2-6.58.015	滤清器进油管焊合件(二)	Filter inlet pipe weldment(2)	1	
10	320.58.108	铰接螺栓 M22×1.5	Hollow bolt M22×1.5	2	
11	JB-FT-CU-22	组合铜垫圈 22	Combination washer 22	4	
12	YX0811A2-0000	液压油滤清器总成	Filter	1	
13	404G2-6F.58.017-1	多路阀进油管前段焊合件	Front inlet pipe weldment	1	
14	404B.58D.010	油泵吸油管焊合件	Inlet pipe assy of gear pump	1	
15	GB/T5783-2000-M8×45	螺栓 M8×45	Hex. head bolt M8×45	3	
16	GB/T5783-2000-M8×35	螺栓 M8×35	Hex. head bolt M8×35	3	
17	CBN-E314B	齿轮泵	Gear pump	1	
18	300.58.102	紧固螺栓	Fixup bolt	1	
19	GB/T3452.1-1992-18×2.65	O形圈 18×2.65	O-ring seal 18×2.65	2	
20	GB/T5783-2000-M8×40	螺栓 M8×40	Hex. head bolt M8×40	3	
21	GB/T97.1-2002-8	垫圈 8	Plain washer 8	2	
22	404B.58.102	滤清器支架	Fix plank	1	
23	GB/T97.1-2002-10	垫圈 10	Plain washer 10	2	
24	GB/T93-1987-10	垫圈 10	Spring lock washer 10	2	
25	GB/T5783-2000-M10×20	螺栓 M10×20	Hex. head bolt M10×20	2	

28.2.1 液压提升管路系统总成 Hydraulic Lifting Pipeline Assembly

续表

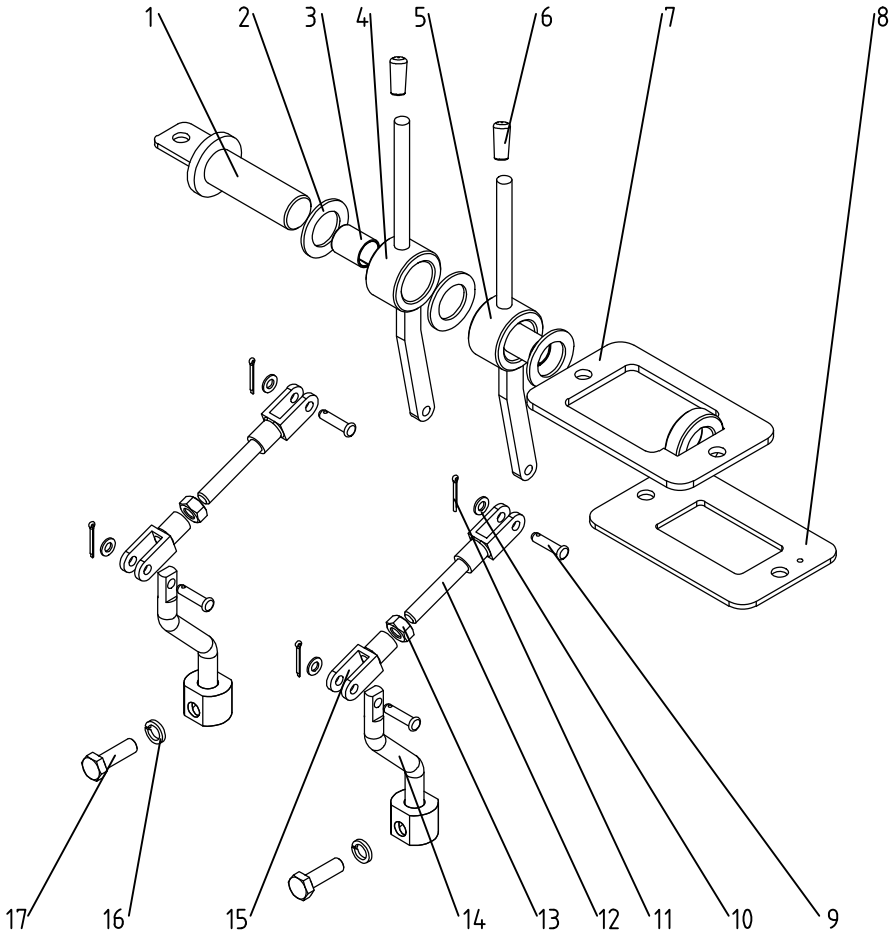
Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
26	JB/T8870-1999-2A(25-38)	喉箍2A (25-38)	Hoop 2A(25-38)	2	
27	HG4-761-74-22×32×270	输油胶管 22×32×270	Hose 22×32×270	1	
28	304.58A.101	纸垫	Paper gasket	1	
29	JB-FT-CU-16	组合铜垫圈 16	Combination washer 16	2	
30	JB/T6013-2000-M16×1.5	铰接螺栓 M16×1.5	Hollow bolt M16×1.5	1	
31	404G2-6F.58.016	多路阀回油管焊合件	Return pipe weldment	1	
32	JB-FT-CU-14	组合铜垫圈 14	Combination washer 14	3	
33	200.55.124	空心螺栓	Hollow bolt	1	
34	GB/T5782-2000-M6×55	螺栓 M6×55	Hex. head bolt M6×55	3	
35	254-1.61.101	多路阀吸油管接头	Linking tube	1	
36	304G2-6.61.118	吸油管接头	Linking tube	2	
37	354.61.101	铰接螺栓	Hollow bolt	7	
38	354.61.102	垫圈	Spring lock washer	17	
39	404G2-6F.58.027	多路阀出油管焊合件(四)	Outlet pipe weldment(4)	1	
40	404G2-6F.58.025	多路阀出油管焊合件(三)	Outlet pipe weldment(3)	1	
41	404G2-6F.58.023	多路阀出油管焊合件(二)	Outlet pipe weldment(2)	1	
42	404G2-6F.58.021	多路阀出油管焊合件(一)	Outlet pipe weldment(1)	1	
43	GB/T6173-2000-M24×2	螺母 M24×2	Hex.nut M24×2	8	
44	ZD-10E-W/0-T/0-1	整体式多路阀	Multiple Directional Control Val	1	
45		快换接头NPT1/2"	Quick change NPT1/2"	4	
46	404G2-6D.58A.011	多路阀支架焊合件	Connecting plant weldment	1	
47	GB/T93-1987-6	垫圈 6	Spring lock washer 6	5	
48	GB/T6170-2000-M6	螺母 M6	Hex.nut M6	5	

28.2.1 液压提升管路系统总成 Hydraulic Lifting Pipeline Assembly

续表

Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
49	404G2-6D.58A.013	分配器进油管焊合件	Inlet pipe weldment	1	Single-prong lift
	404G2-6D.58A.013A	分配器进油管焊合件	Inlet pipe weldment	1	Two-prong lift

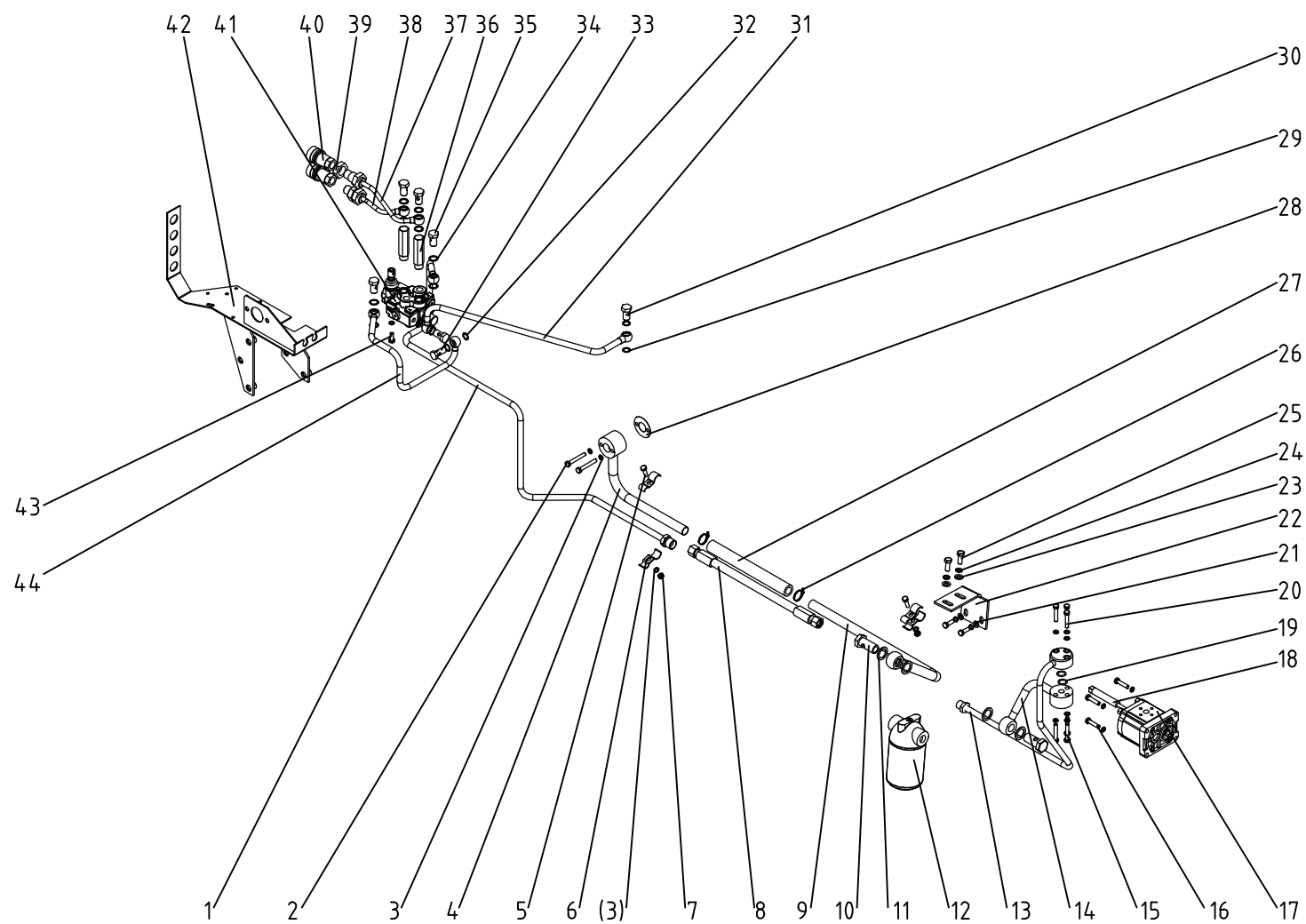
28.2.2 多路阀操纵组合件
Multiple Directional Control Valve Operation Mechanism
404G2-6D.58A.010



28.2.2 多路阀操纵组合件 Multiple Directional Control Valve Operation Mechanism

Ser. No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
1	504G3-3.51.041	固定轴焊合件(一)	Fixed axis(1)	1	
2	504G3-3.51.161	尼龙隔圈	Nylon washer	3	
3	504G3.55.218	衬套(20*20)	Sleeve(20×20)	2	
4	404G2-6D.58A.024	左操纵杆焊合件	Left control rod weldment	1	
5	404G2-6D.58A.025	右操纵杆焊合件	Right control rod weldment	1	
6	504G3-3.51.231	操纵手柄	Control handle	2	
7	504G3-3.51.040	固定板焊合件(一)	Fixed board(1)	1	
8	504G3-3.51.107	密封垫(四)	Sealing gasket(4)	1	
9	.GB/T882-1986-B5×20	销轴 B5×20	Clevis pin with head B5×20	4	
10	GB/T97.1-2002-5	垫圈 5	Plain washer 5	4	
11	GB/T971-2000-2×16	销 2×16	Split pin 2×16	4	
12	404G2-6D.58A.026	连接杆焊合件	Connecting rod	2	
13	GB/T 6170-2000-M8	螺母 M8	Hex. nut M8	2	
14	404G2-6D.58A.021	多路阀操纵杆焊合件	Manipulate lever weldment	2	
15	504G3.55A.141	连接叉	Fork	2	
16	GB/T 93-1987-8	垫圈 8	spring lock washer 8	2	
17	GB/T 5783-2000-M8×25	螺栓 M8×25	Hex.head bolt M8×25	2	

28.3.1 液压提升管路系统总成 (配单路阀)
 Hydraulic Lifting Pipeline Assembly
 404G2-6D.58B.001



28.3.1 液压提升管路系统总成 Hydraulic Lifting Pipeline Assembly

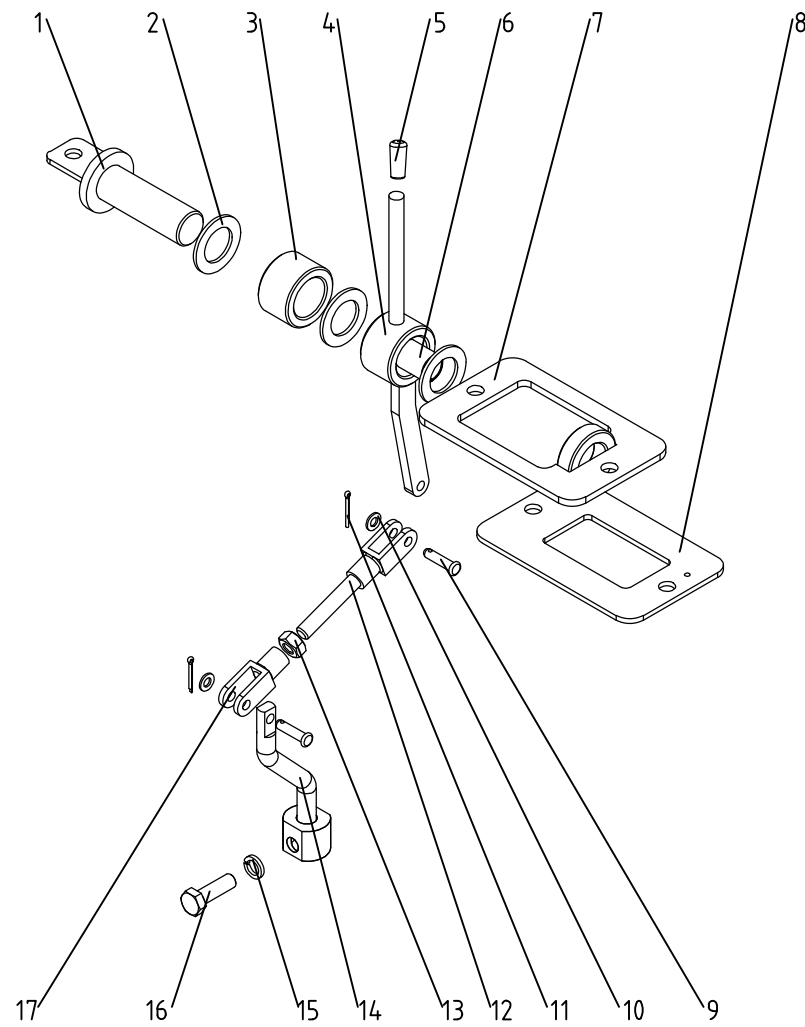
Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
1	404G2-6D.58B.015	单路阀进油管焊合件	Inlet pipe weldment	1	
2	GB/T5783-2000-M8×55	螺栓 M8×55	Hex. head bolt M8×55	2	
3	GB/T93-1987-8	垫圈 8	Spring lock washer 8	18	
4	404G2-6F.58.018	滤清器进油管焊合件(一)	Filter inlet pipe weldment(1)	1	
5	GB/T5783-2000-M8×25	螺栓 M8×25	Hex. head bolt M8×25	4	
6	404B.58D.120-1	固定夹	Fixed clip	4	
7	GB/T6170-2000-M8	螺母 M8	Hex.nut M8	2	
8	254-5.58.013	软管总成	Hose assy	1	
9	404G2-6.58.015	滤清器进油管焊合件(二)	Filter inlet pipe weldment(2)	1	
10	320.58.108	铰接螺栓 M22×1.5	Hollow bolt M22×1.5	2	
11	JB-FT-CU-22	组合铜垫圈 22	Combination washer 22	4	
12	YX0811A2-0000	液压油滤清器总成	Filter	1	
13	404G2-6F.58.017-1	多路阀进油管前段焊合件	Front inlet pipe weldment	1	
14	404B.58D.010	油泵吸油管焊合件	Inlet pipe assy of gear pump	1	
15	GB/T5783-2000-M8×45	螺栓 M8×45	Hex. head bolt M8×45	3	
16	GB/T5783-2000-M8×35	螺栓 M8×35	Hex. head bolt M8×35	3	
17	CBN-E314B	齿轮泵	Gear pump	1	
18	300.58.102	紧固螺栓	Fixup bolt	1	
19	GB/T3452.1-1992-18×2.65	O形圈 18×2.65	O-ring seal 18×2.65	2	
20	GB/T5783-2000-M8×40	螺栓 M8×40	Hex. head bolt M8×40	3	
21	GB/T97.1-2002-8	垫圈 8	Plain washer 8	2	
22	404B.58.102	滤清器支架	Fix plank	1	
23	GB/T97.1-2002-10	垫圈 10	Plain washer 10	2	
24	GB/T93-1987-10	垫圈 10	Spring lock washer 10	2	
25	GB/T5783-2000-M10×20	螺栓 M10×20	Hex. head bolt M10×20	2	

28.3.1 液压提升管路系统总成 Hydraulic Lifting Pipeline Assembly

续表

Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
26	JB/T8870-1999-2A(25-38)	喉箍2A (25-38)	Hoop 2A(25-38)	2	
27	HG4-761-74-22×32×270	输油胶管 22×32×270	Hose 22×32×270	1	
28	304.58A.101	纸垫	Paper gasket	1	
29	JB-FT-CU-16	组合铜垫圈 16	Combination washer 16	2	
30	JB/T6013-2000-M16×1.5	铰接螺栓 M16×1.5	Hollow bolt M16×1.5	1	
31	404G2-6D.58B.016-1	单路阀回油管焊合件	Return pipe weldment	1	
32	JB-FT-CU-14	组合铜垫圈 14	Combination washer 14	3	
33	200.55.124	空心螺栓	Hollow bolt	1	
34	354.61.102	垫圈	Spring lock washer	12	
35	354.61.101	铰接螺栓	Hollow bolt	5	
36	304G2-6.61.118	吸油管接头	Linking tube	2	
37	404G2-6D.58B.018	多路阀A口出油管焊合件	Outlet pipe weldment A	1	
38	404G2-6D.58B.017	多路阀B口出油管焊合件	Outlet pipe weldment B	1	
39	GB/T6173-2000-M24×2	螺母 M24×2	Hex.nut M24×2	4	
40		快换接头NPT1/2"	Quick change NPT1/2"	2	
41	ZD25-1	单路阀总成	Monoblock Val	1	
42	404G2-6D.58.011	单路阀支架焊合件	Connecting plant weldment	1	
43	GB/T5783-2000-M8×16	螺栓 M8×16	Hex. head bolt M8×16	3	
44	404G2-6D.58B.013A-1	分配器进油管焊合件	Inlet pipe weldment	1	

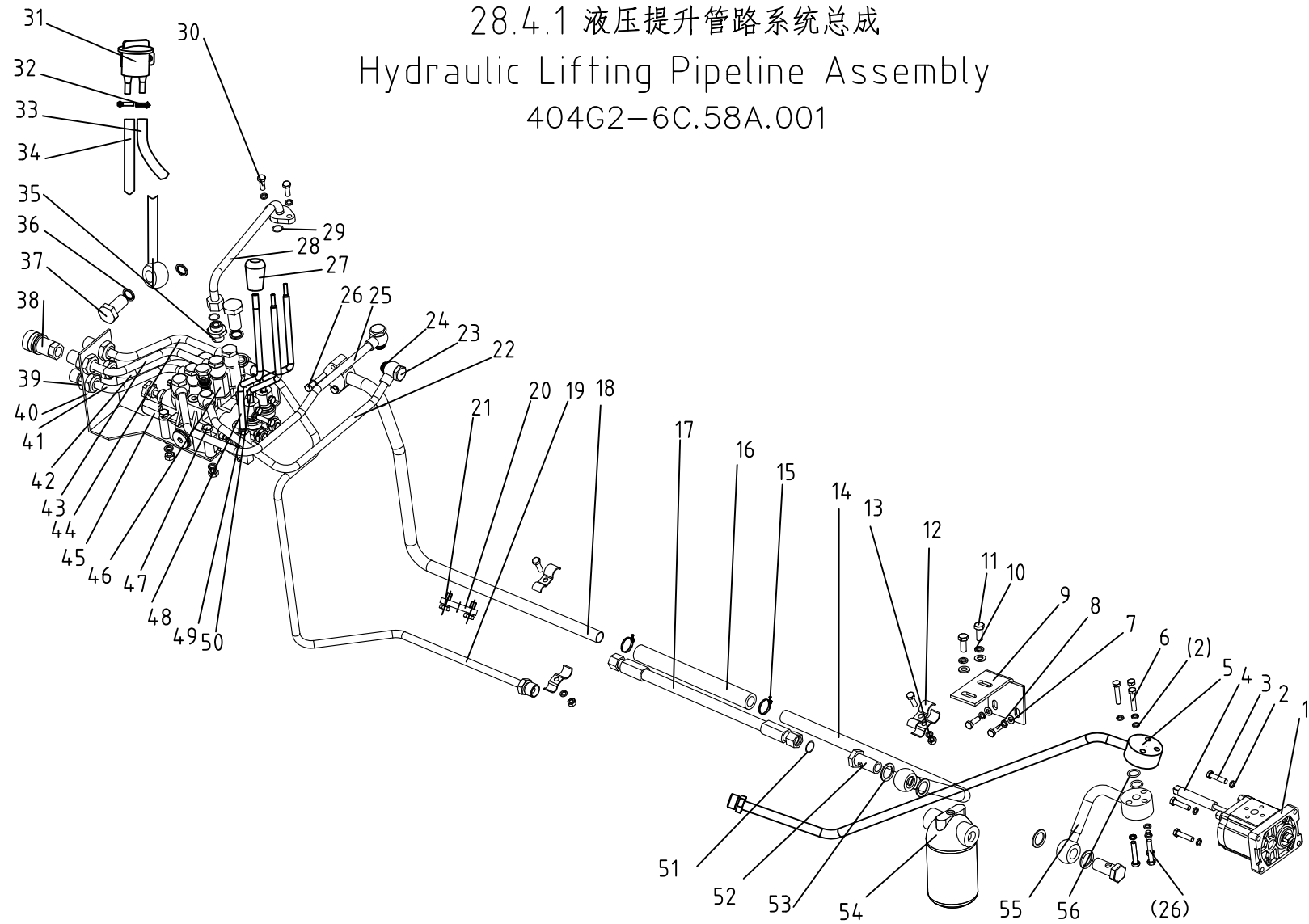
28.3.2 单路阀操纵组合件
Monoblock Val Operation Mechanism
404G2-6D.58B.010



28.3.2 单路阀操纵组合件 Monoblock Val Operation Mechanism

Ser. No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
1	504G3-3.51.041	固定轴焊合件(一)	Fixed axis(1)	1	
2	504G3-3.51.161	尼龙隔圈	Nylon washer	3	
3	504G3-3.51.276	隔套	Spacer sleeve	1	
4	404G2-6D.58A.025	右操纵杆焊合件	Right control rod weldment	1	
5	504G3-3.51.231	操纵手柄	Control handle	1	
6	504G3.55.218	衬套(20*20)	Sleeve(20×20)	2	
7	504G3-3.51.040	固定板焊合件(一)	Fixed board(1)	1	
8	504G3-3.51.107	密封垫(四)	Sealing gasket(4)	1	
9	.GB/T882-1986-B5×20	销轴 B5×20	Clevis pin with head B5×20	2	
10	GB/T97.1-2002-5	垫圈 5	Plain washer 5	2	
11	GB/T91-2000-2×16	销 2×16	Split pin 2×16	2	
12	404G2-6D.58B.026	连接杆焊合件	Connecting rod	1	
13	GB/T 6170-2000-M8	螺母 M8	Hex. nut M8	1	
14	404G2-6D.58A.021	多路阀操纵杆焊合件	Manipulate lever weldment	1	
15	GB/T 93-1987-8	垫圈 8	spring lock washer 8	1	
16	GB/T 5783-2000-M8×25	螺栓 M8×25	Hex.head bolt M8×25	1	
17	504G3.55A.141	连接叉	Fork	1	

28.4.1 液压提升管路系统总成 Hydraulic Lifting Pipeline Assembly 404G2-6C.58A.001



28.4.1 液压提升管路系统总成 Hydraulic Lifting Pipeline Assembly

Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
1	CBN-F314B	齿轮泵	Gear pump	1	LH Flat Face Port
2	GB/T5783-2000-M8×35	螺栓 M8×35	Hex. head bolt M8×35	3	
3	GB/T93-1987-8	垫圈 8	Spring lock washer 8	16	
4	300.58.102	紧固螺栓	Fixup bolt	1	
5	504M.58E.015	多路阀进油管前段焊合件	Front inlet pipe weldment	1	
6	GB/T5783-2000-M8×40	螺栓 M8×40	Hex. head bolt M8×40	3	
7	GB/T5783-2000-M8×25	螺栓 M8×25	Hex. head bolt M8×25	4	
8	GB/T97.1-2002-8	垫圈 8	Plain washer 8	3	
9	404B.58D.113	滤油器支架	Fix plank	1	
10	GB/T93-1987-10	垫圈 10	Spring lock washer 10	2	
11	GB/T5783-2000-M10×20	螺栓 M10×20	Hex. head bolt M10×20	4	
12	404B.58D.120-1	固定夹	Fixed clip	4	
13	GB/T6170-2000-M8	螺母M8	Hex.nut M8	2	
14	404B.58D.012	滤清器进油管前段焊合件	Filter inlet pipe Front weldment	1	
15	JB/T8870-1999-2A(25-38)	喉箍2A (25-38)	Hoop 2A(25-38)	2	
16	HG4-761-74-22×32×180	输油胶管 22×32×180	Hose 22×32×180	1	
17	404B.58D.018	软管总成	Hose assy	1	
18	504M.58E.012	滤清器进油管焊合件	Filter inlet pipe weldment	1	
19	404G2-6C.58A.011	多路阀进油管焊合件	Inlet pipe weldment	1	
20	300.58E.130	后桥油口封盖	Rear axle oil port cover	1	
21	GB/T5783-2000-M8x20	螺栓 M8x20	Hex. head bolt M8×20	2	
22	404G2-6C.58A.012	上升油管焊合件	Lift pipe weldment	1	
23	GB/T6013-2000-M20×1.5	铰接螺栓 M20×1.5	Hollow bolt M20×1.5	8	
24	JB-FT-CU-20	组合铜垫圈 20	Combination washer 20	16	
25	404G2-6C.58A.013	下降油管焊合件	Down pipe weldment	1	

28.4.1 液压提升管路系统总成 Hydraulic Lifting Pipeline Assembly

续表

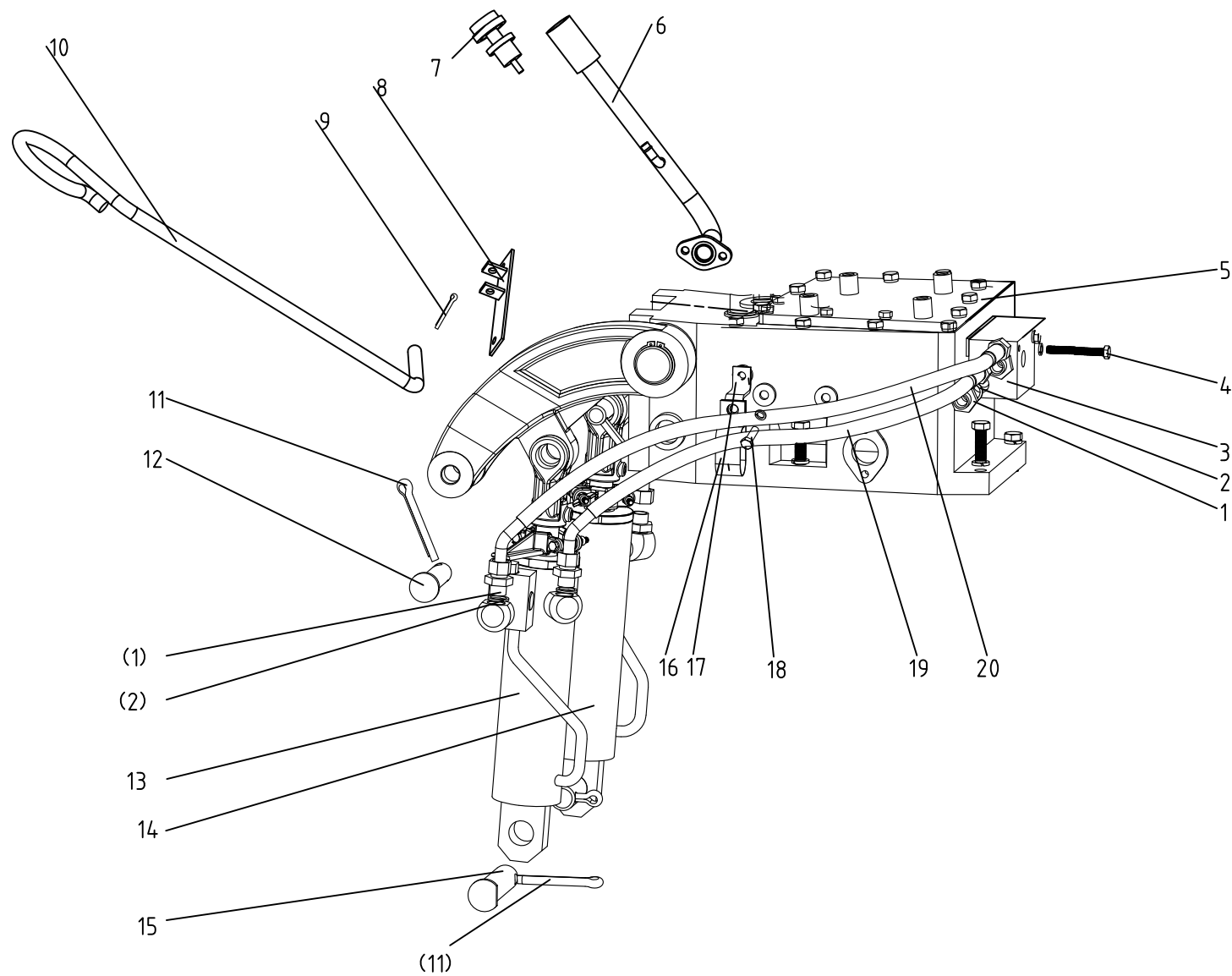
Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
26	GB/T5783-2000-M8×45	螺栓 M8×45	Hex. head bolt M8×45	2	
27	504-4.58A.106	手柄套	handle sleeve	1	
28	404G2-6C.58A.015	多路阀回油管焊合件	Return pipe weldment	1	
29	GB/T3452.1-1992-21.2×2.65	O形圈 21.2×2.65	O-ring seal 21.2×2.65	2	
30	GB/T5783-2000-M8×30	螺栓 M8×30	Hex. head bolt M8×30	4	
31	900A.50.011-1	呼吸器总成	Respirator assembly	1	
32	JB/T8870-1999-2A(16-25)	喉箍2A(16-25)	Throat clamp 2A (16-25)	4	
33	HG4-761-74-10×18×450	输油胶管10×18×450	Oil delivery hose 10 × 18 × 450	1	
34	504M.38.015	通气软管总成	Ventilation hose assembly	1	
35	504G3.58.109	接头螺母 (二)	Hex.nut 2	1	
36	JB-FT-CU-12	组合铜垫圈12	Combination copper washer 12	2	
37	JB/T6013-2000-M12×1.25	铰接螺栓M12×1.25	Articulation bolt M12 × 1.25	1	
38		快换接头NPT1/2"	Quick change NPT1/2"	4	
39	GB/T6173-2000-M24×2	螺母 M24×2	Hex.nut M24×2	8	
40	404G2-6C.58A.102	多路阀支架	Plant	1	
41	404G2-6C.58A.021	液压输出油管焊合件 (一)	Outlet pipe weldment(1)	1	
42	404G2-6C.58A.022	液压输出油管焊合件 (二)	Outlet pipe weldment(2)	1	
43	404G2-6C.58A.023	液压输出油管焊合件 (三)	Outlet pipe weldment(3)	1	
44	404G2-6C.58A.024	液压输出油管焊合件 (四)	Outlet pipe weldment(4)	1	
45	DF350-ZQ-L	多路阀	Multiple Directional Control Val	1	
46	404G2-6C.58A.101	直通接头	Straight joint	2	
47	GB/T5783-2000-M10×55	螺栓 M10×55	Hex. head bolt M10×55	3	
48	404G2-6C.58A.103	提升操作手柄	Multiple Directional lever weldment	1	
49	GB/T6170-2000-M10	螺母 M10	Hex.nut M10	1	

28.4.1 液压提升管路系统总成 Hydraulic Lifting Pipeline Assembly

续表

Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
50	404G2-6C.58A.014	多路阀手柄焊合件	Manipulate lever weldment	2	
51	GB/T3452.1-1992-11.8×2.65	O形圈 11.8×2.65	O-ring seal 11.8×2.65	3	
52	320.58.108	铰接螺栓 M22×1.5	Hollow bolt M22×1.5	2	
53	JB-FT-CU-22	组合铜垫圈 22	Combination washer 22	5	
54	YX0811A-0000	液压油滤清器总成	Filter	1	
55	404B.58D.010A	油泵吸油管焊合件	Inlet pipe assy of gear pump	1	
56	GB/T3452.1-1992-18×2.65	O形圈 18×2.65	O-ring seal 18×2.65	2	

28.4.2 液压提升管路系统总成 Hydraulic Lifting Pipeline Assembly 404G2-6C.58A.001

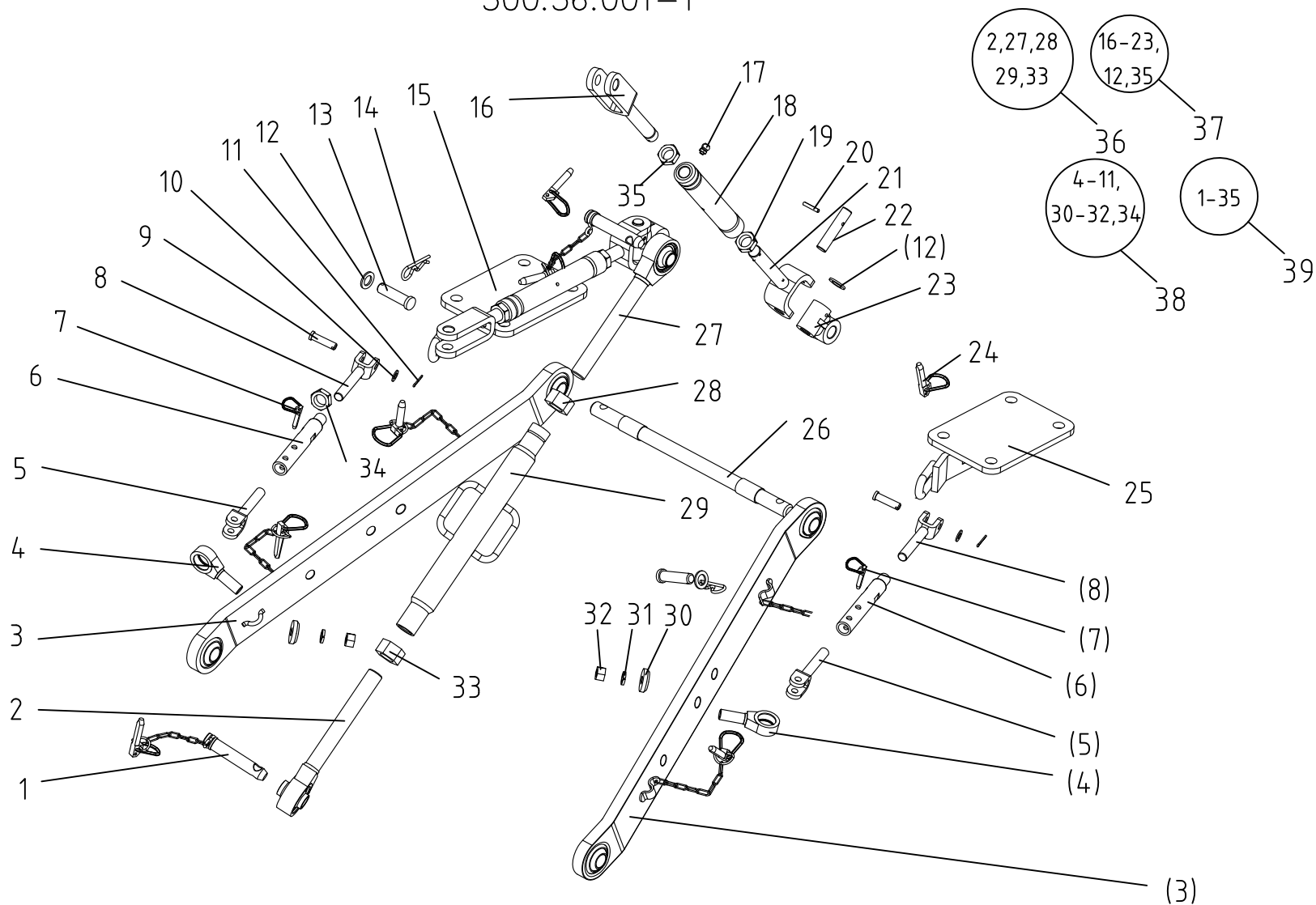


28.4.2 液压提升管路系统总成 Hydraulic Lifting Pipeline Assembly

Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
1	704-MZ.58.109	油缸接头体2-M18X1.5	Joint 2-M18X1.5	8	
2	JB-FT-CU-18	组合铜垫圈 18	Combination washer 18	8	
3	704-MZ.58.118	分流阀块	Vavle	1	
4	GB/T5782-2000-M8×65	螺栓 M8×65	Hex. head bolt M8×65	3	
5	704-MZ.58.035	提升器总成	Hydraulic power lift	1	
6	404G2-6C.58A.019	加油管焊合件	Fuel pipe welding assembly	1	
7	650-1.55.018	加油塞合件	Fuel plug assembly	1	
8	704-MZ.58.018	挂钩固定板焊合件	Hook fixed plate welded component	1	
9	GB/T91-2000-2.5×20	销 2.5×20	Cotter pin 2.5×20	1	
10	704-MZ.58.106	挂钩	Couple	1	
11	200.56.011	锁销组合件	Lock pin	4	
12	300.58E.119	销轴B22×90	Clevis pin B22×90	2	
13	704-MZ.58.031	右提升油缸	Right cylinder	1	
14	704-MZ.58.030	左提升油缸	Left cylinder	1	
15	704-MZ.58.110	销轴 B28×110	Clevis pin B28×110	2	
16	704-9.40.030	油管夹组合件3	Tubing clamp assembly 3	2	
17	704-MZ.58.107	管夹支架	Pipe clamp bracket	2	
18	GB/T5783-2000-M8×16	螺栓 M8×16	Hex. head bolt M8×16	2	
19	704-MZ.58.024	油缸上腔油管总成	Cylinder up pipe hose	2	
20	704-MZ.58.023	油缸下腔油管总成	Cylinder down pipe hose	2	

29.1 悬挂装置总成 Three Point Linkage

300.56.001-1



29.1 悬挂装置总成 Three Point Linkage

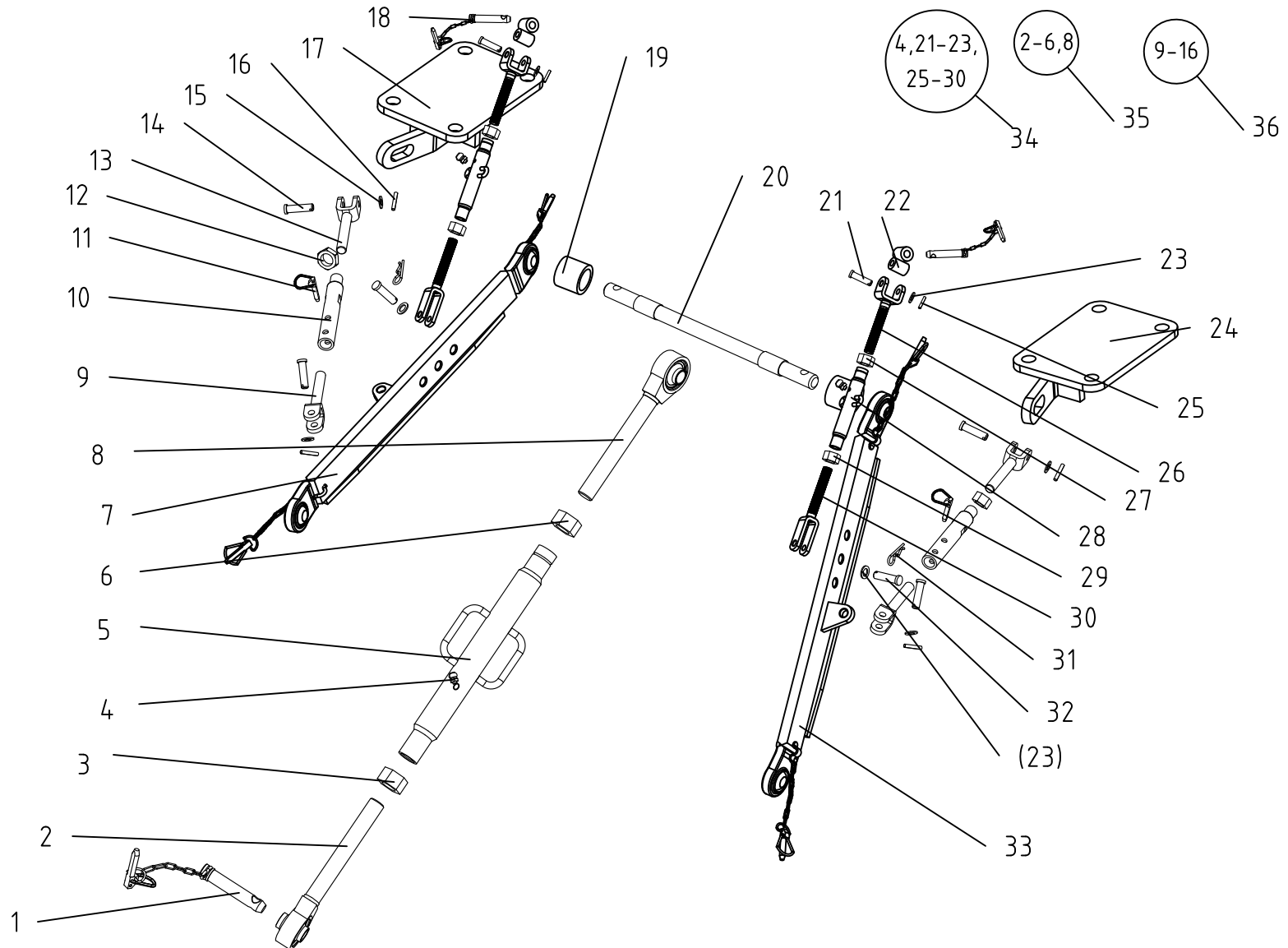
Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
1	200.56.016	上拉杆连接销总成	Coupling pin of upper link	2	
2	300.56.020-1	上拉杆后调节杆总成	Upper link rear adjusting rod	1	
3	300.56.030-1	下拉杆焊合件	Lower link weldment	2	
4	300.56.109	环形螺钉	Spring	2	
5	300.56.016	限位链后叉焊合件	Rear check chain	2	
6	300.56.104	调节套管	Adjust sleeve	2	
7	300.56.011	锁销组合件	Kock pin	2	
8	300.56.015	限位链前叉焊合件	Front check chain	2	
9	GB/T882-1986-14×55	销 14×55	Clevis pin with head 14×55	4	
10	GB/T97.1-2002-14	垫圈 14	Plain washer 14	4	
11	GB/T91-2000-4×25	销 4×25	Split pin 4×25	4	
12	GB/T97.1-2002-16	垫圈 16	Plain washer 16	4	
13	GB/T882-1986-B16×55	销轴 B16×55	Clevis pin with head B16×55	2	
14	200.56.101-1	R销	R-pin	2	
15	300.56.029-1	左前限位链焊合件	Left-front check chain	1	
16	300.56.024-1	提升杆下吊耳焊合件	Lower clevis of lift rod	2	
17	JB/T7940.1-1995-M10×1	油杯 M10×1	Grease nipple M10×1	2	
18	300.56.150	提升螺管	Lift rod upper clevis	2	
19	GB/T6173-2000-M20×2	螺母 M20×2	Hex.nut M20×2	2	
20	GB/T91-2000-3.2×26	销 3.2×26	Split pin 3.2×26	2	
21	300.56.022-1	提升杆上吊耳焊合件	Lift rod up clevis	2	
22	GB/T882 -1986-16×80	销 16×80	Clevis pin with head 16×80	2	
23	300.56.113	提升杆十字接头	Cross joint of lift rod	2	
24	200.56.011	锁销组合件	Kock pin	2	
25	300.56.026-1	右前限位链焊合件	Right-front check chain	1	

29.1 悬挂装置总成 Three Point Linkage

续表

Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
26	200.56.103	下拉杆连接轴	Lower link shaft	1	
27	300.56.018-1	上拉杆前调节杆总成	Upper link front adjusting rod	1	
28	GB/T6170-2000-M24	六角螺母 M24	Hex .nut M24	1	
29	280.56.016	调节螺管焊合件	Turn buckle of upper link	1	
30	300.57.157	圆板	Round plate	1	
31	GB/T93-1987-16	垫圈 16	Spring lock washer 16	2	
32	GB/T6170-2000-M16	螺母 M16	Hex.nut M16	2	
33	GB/T6172-2000-M24-L	螺母 M24(左)	Hex.nut M24-L	2	
34	GB/T6172-2000-M22	螺母 M22	Hex.nut M22	2	
35	GB/T6173-2000-M20×2-L	螺母 M20×2(左)	Hex.nut M20×2-L	2	
36	300.56.012-1	上拉杆总成	Upper link assembly	1	
37	300.56.013-1	提升杆总成	Lift rod assembly	2	
38	300.56.033-1A	限位链总成	Check chain assembly	2	
39	300.56.001-1	悬挂装置总成	Suspension mechanism assembly	1	

29.2 悬挂装置总成 Three Point Linkage 404G2B.56.001



29.2 悬挂装置总成 Three Point Linkage

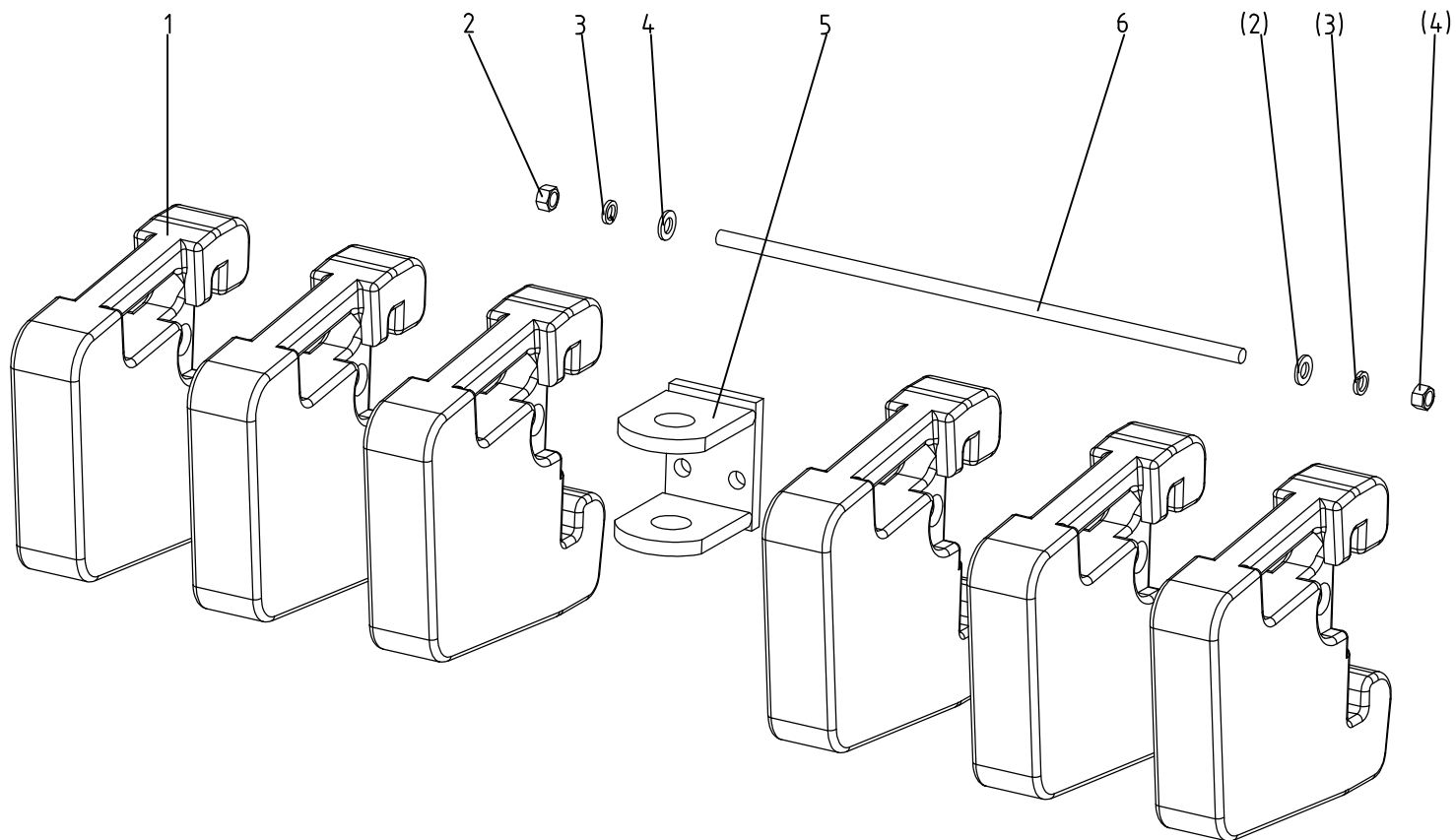
Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
1	200.56.016	上拉杆连接销总成	Coupling pin of upper link	1	
2	300.56C.027	上拉杆后调节杆总成	Upper link rear adjusting rod	1	
3	GB/T6171-2000-M30×2-L	螺母 M30×2(左)	Hex.nut M30×2-L	1	
4	JB/T7940.1-1995-M10×1	油杯 M10 x 1	Grease nipple M10×1	3	
5	300.56C.026	调节螺管焊合件	Turn buckle of upper link	1	
6	GB/T 6171-2000-M30×2	螺母 M30×2	Hex .nut M30×2	1	
7	404G2B.56.014	左下拉杆焊合件	Left lower pull rod welding component	1	
8	300.56C.025	上拉杆前调节杆总成	Upper link front adjusting rod	1	
9	300.56.016	限位链后叉焊合件	Rear check chain	2	
10	300.56.104	调节套管	Adjust sleeve	2	
11	300.56.011	锁销组合件	Kock pin	2	
12	GB/T6170-2000-M22	螺母 M22	Hex.nut M22	2	
13	300.56.015	限位链前叉焊合件	Front check chain	2	
14	GB/T882-1986-14×55	销轴 14×55	Clevis pin with head 14×55	4	
15	GB/T97.1-2002-14	垫圈 14	Plain washer 14	4	
16	GB/T91-2000-3.2×22	销 3.2×22	Split pin 3.2×22	4	
17	300.56C.017	左前限位链焊合件	Left-front check chain	1	404G2B
	300.56.029-A	左前限位链焊合件	Left-front check chain	1	404G2B,loader
	300A.56.029	左前限位链焊合件	Left-front check chain	1	244G2B
	280.56.023-A	左前限位链焊合件	Left-front check chain	1	244G2B,loader
18	200.56.011	锁销组合件	Kock pin	2	
19	300.56C.113	限位隔套	Limit spacer sleeve	2	
20	300.56C.112	下拉杆连接轴	Lower link shaft	1	
21	GB/T882-1986-16×80	销轴 16×80	Clevis pin with head 16×80	2	
22	300.56C.030	提升杆十字接头焊合件	Lifting rod cross joint piece	2	

29.2 悬挂装置总成 Three Point Linkage

续表

Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
23	GB/T97.1-2002-16	垫圈 16	Plain washer 16	4	
24	300.56C.016	右前限位链焊合件	Right-front check chain	1	404G2B
	300.56.026-A	右前限位链焊合件	Right-front check chain	1	404G2B,loader
	300A.56.026	右前限位链焊合件	Right-front check chain	1	244G2B
	280.56.022-A	右前限位链焊合件	Right-front check chain	1	244G2B,loader
25	GB/T91-2000-3.2×26	销 3.2×26	Split pin 3.2×26	2	
26	300.56C.020	提升杆上吊耳焊合件	Lifting rod hanging ear welding assembly	2	
27	GB/T6173-2000-M24×2-L	螺母 M24×2 (左)	Hex.nut M24×2-L	2	
28	300.56C.021	提升杆焊合件	Lifting rod welding components	2	
29	GB/T6173-2000-M24×2	螺母 M24×2	Hex.nut M24×2	2	
30	404G2B.56.022	提升杆下吊耳焊合件	Lifting ear below the lifting rod	2	
31	200.56.101-1	R销	R pin	2	
32	GB/T882-1986-16×55	销轴 16×55	Clevis pin with head 16×55	2	
33	404G2B.56.015	右下拉杆焊合件	Right lower pull rod welded component	1	
34	404G2B.56.011	提升杆总成	Lift rod assembly	2	
35	300.56C.013	上拉杆总成	Upper pull rod assembly	1	
36	300.56C.031	限位链总成	Limit chain assembly	2	

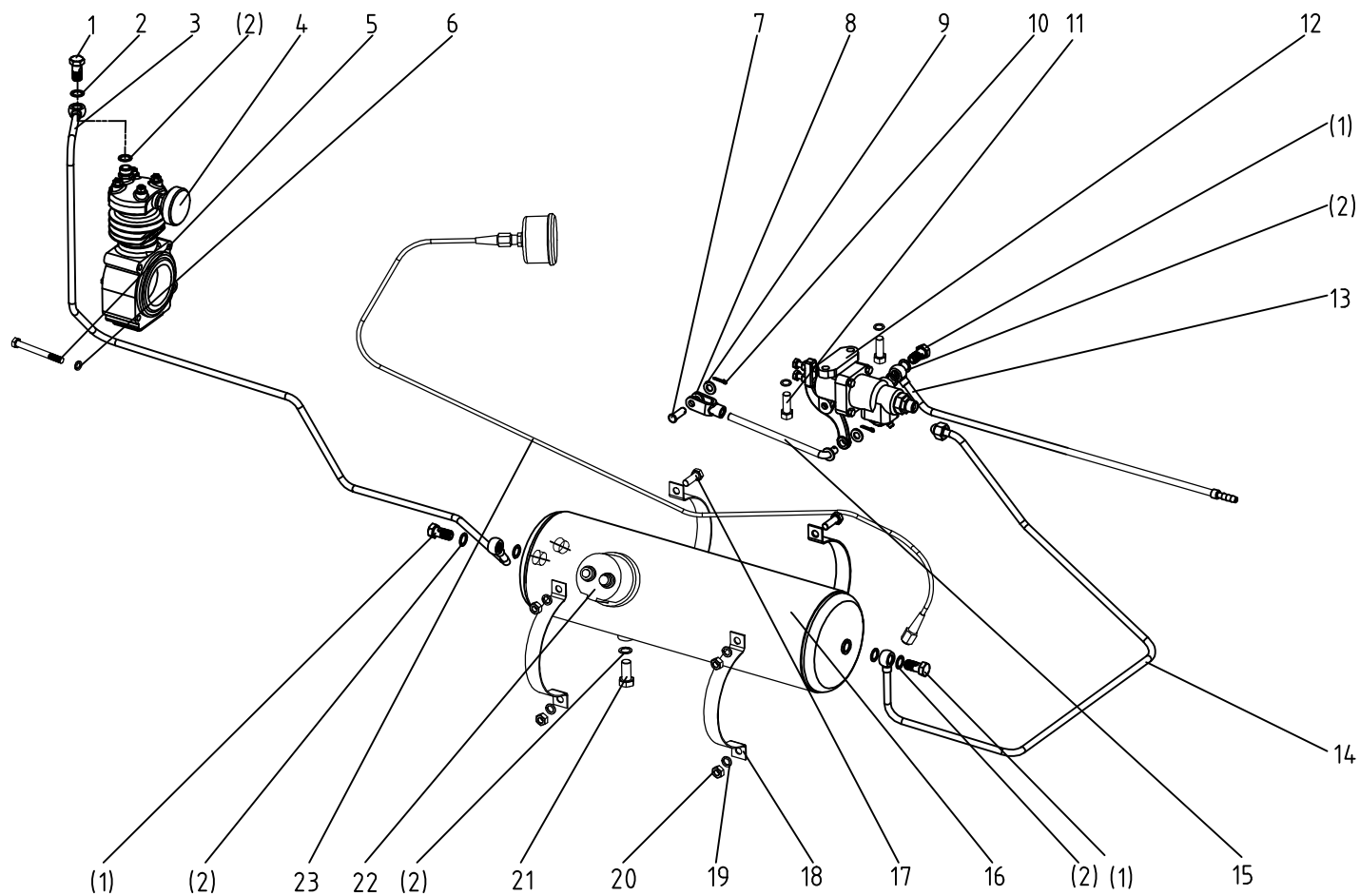
30 前配重总成
Front Balance Weight
300.73.001



30 前配重总成 Front Balance Weight

Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
1	250.73.101-1	配重	Balance weight block	6	
2	GB/T6170-2000-M12	螺母 M12	Hex.nut M12	2	
3	GB/T93-1987-12	垫圈 12	Spring lock washer 12	2	
4	GB/T96-2002-12	垫圈 12	Plain washer 12	2	
5	300.73.011	牵引板焊合件	Front drawbar weldment	1	
6	GB/T953-1988-M12×490	螺柱 M12×490	Clamping-type double stud M12×490	1	

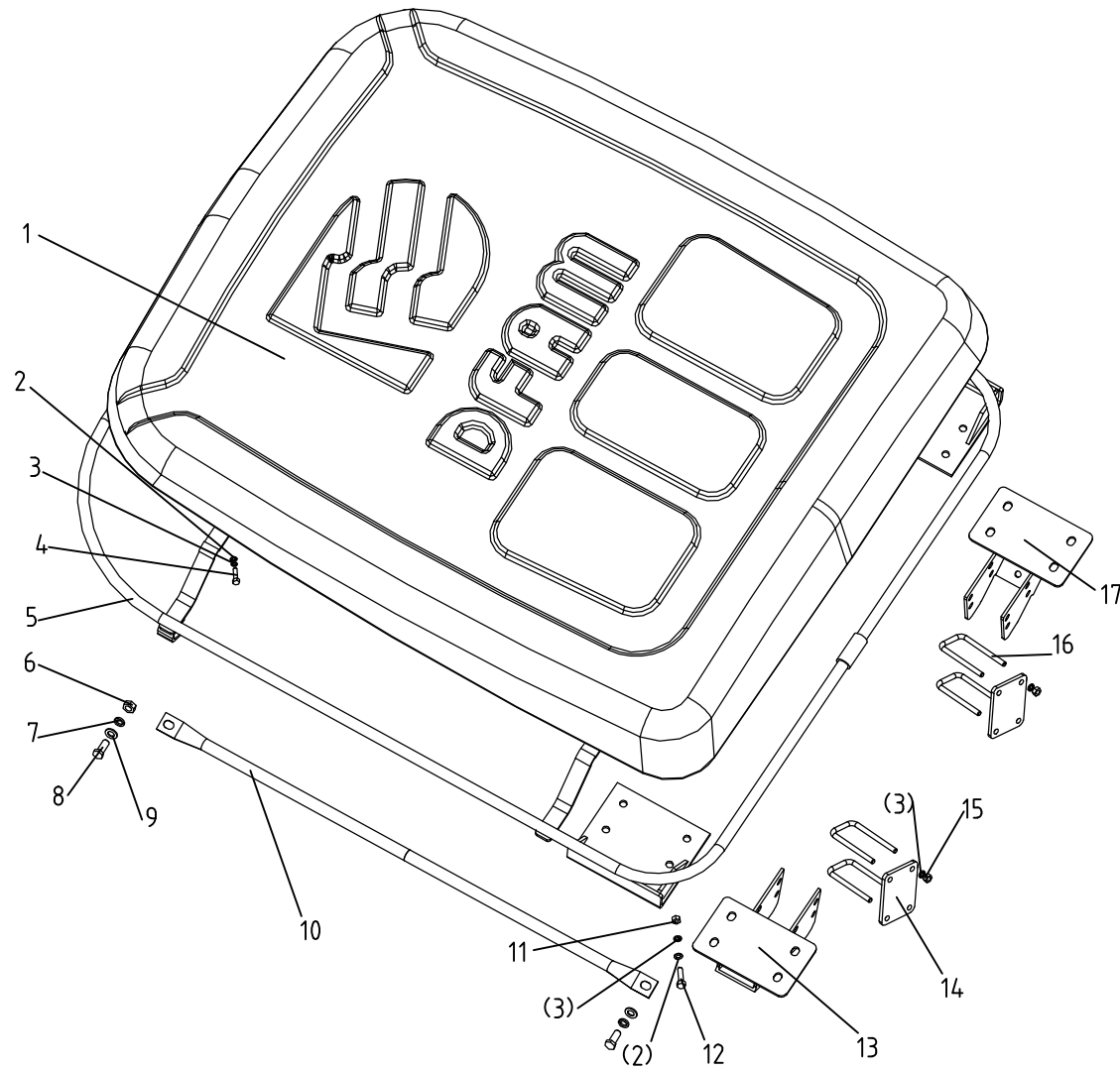
31 气刹装置总成 (选装)
 Air Brake Installations for Trailer (Optional)
 404G2-6C.80.001



31 气刹装置总成 Air Brake Installations for Trailer

Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
1	300.80.101	管接头螺钉	Hollow Bolt	4	
2	JB-FT-CU	组合铜垫圈14	Combination washer 14	9	
3	404G2-6D.80.011-1	气泵出气管焊合件	Air pump export pipe	1	
4	300.80.010	空气压缩机总成	Air compressor assembly	1	
5	GB/T5782-2000-M8×95	螺栓 M8×95	Bolt M8×95	4	
6	GB/T93-1987-8	垫圈 8	Spring Lock washer 8	4	
7	GB/T882-2008-B10×30	销轴 B10×30	Clevis pin with head B10×30	1	
8	300.80.104	制动阀拉杆叉	Brake valve rod clevis	1	
9	GB/T97.1-2002-10	垫圈 10	Plain washer 10	2	
10	GB/T91-2000-3.2×14	销 3.2×14	Split pin 3.2×14	2	
11	GB/T5783-2000-M10×30	螺栓 M10×30	Bolt M10×30	2	
12	300.80.016	制动阀总成	Brake valve assy	1	
13	404G2-6C.80.014	制动阀出气管焊合件	Brake valve exhaust pipe	1	
14	404G2-6C.80.012	储气筒出气管焊合件	Air container exhaust pipe	1	
15	404G2-6C.80.015	推杆焊合件	Pull-rod	1	
16	300.80.012	储气筒总成	Air container	1	
17	GB/T5783-2000-M10×25	螺栓 M10×25	Bolt M10×25	4	
18	300.80.105	储气罐抱箍	Air container hoop	4	
19	GB/T93-1987-10	垫圈 10	Spring Lock washer 10	6	
20	GB/T6170-2000-M10	螺母 M10	Nut M10	4	
21	300.80.103	放水阀	Water drain valve	1	
22	300.80.017	安全阀总成	Safety valve	1	
23	300.80.013	气压表总成	Air gauge	1	

32 遮阳篷总成 Sunshade
(Optional)
304-9A.45.001



32 遮阳篷总成 Sunshade

Ser.No.	Part No.	名称及规格	Name & Specifications	Quantity	Remarks
1	254G3.45.101	遮阳篷	Sunshade	1	
2	GB/T97.1-2002-12	垫圈 12	Plain washer 12	16	
3	GB/T93-1987-12	垫圈 12	Spring lock washer 12	12	
4	GB/T5783-2000-M12×25	螺栓 M12×25	Hex. head bolt M12×25	4	
5	304-9A.45.011	上支撑架焊合件	Ascending shore	1	
6	GB/T6170-2000-M10	螺母 M10	Hex. nut M10	2	
7	GB/T93-1987-10	垫圈 10	Spring lock washer 10	4	
8	GB/T97.1-2002-10	垫圈 10	Plain washer 10	4	
9	GB/T5783-2000-M10×30	螺栓 M10×30	Hex. head bolt M10×30	4	
10	304-9A.45.101	支撑钢管	Support tube	2	
11	GB/T6170-2000-M12	螺母 M12	Hex. nut M12	8	
12	GB/T5783-2000-M12×35	螺栓 M12×35	Hex. head bolt M12×35	8	
13	304-9A.45.016	下支撑座焊合件（左）	Left shore	1	
14	304-9A.45.102	固定板	Immobility board	2	
15	GB/T6182-2000-M12	螺母 M12	Hex. nut M12	4	
16	304-9A.45.103	U型螺栓	U-bolt	4	
17	304-9A.45.017	下支撑座焊合件（右）	Right shore	1	